



## INSTRUCTIONS FOR WILLIAMS GAS APPLIANCE CONVERSION KITS 7686, 7688, & 7689 NATURAL GAS TO LIQUID PROPANE GAS

THIS KIT IS FOR USE  
WITH MODEL NUMBERS:

4007332; 4007732;  
5507332; 6257732

### WARNING

This conversion kit shall be installed by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, explosion or production of carbon monoxide may result, causing property damage, personal injury or loss of life. The qualified service agency is responsible for the proper installation of this kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit.

**APPLICATION:** THESE CONVERSION KITS ARE USED ON THE FORSAIRE DIRECT VENT WALL FURNACES WHEN EQUIPPED WITH NATURAL GAS VALVES:  
P323209 (STANDING PILOT MODELS)  
P323210 (ELECTRONIC IGNITION MODELS)  
WITH 50mm STAINLESS STEEL BURNER 12B56  
CONVERTING TO L.P. GAS.

### THIS KIT CONTAINS:

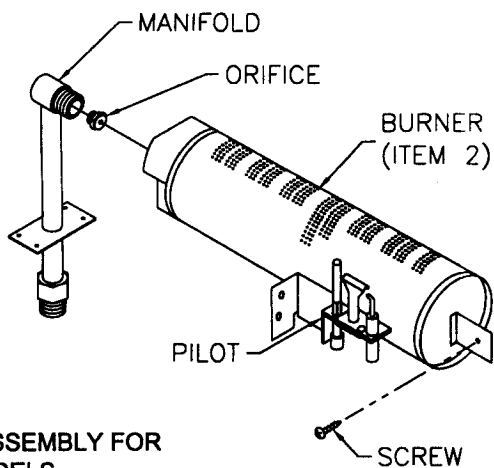
- (1) CAP SCREW
- (1) PRESSURE REGULATOR ADJUSTMENT SCREW
- (1) SPRING (RED)
- (3) CONVERSION LABELS
- (1) PILOT ORIFICES (L.P. GAS)
- (1 OR 2) BURNER ORIFICES (L.P. GAS)
- (1) L.P.G. TAG
- (1) "O" RING

**CAUTION:** THE GAS SUPPLY MUST BE SHUTOFF PRIOR TO DISCONNECTING THE ELECTRICAL POWER BEFORE PROCEEDING WITH THE CONVERSION.

### CONVERSION INSTRUCTIONS - NATURAL GAS TO L.P. GAS

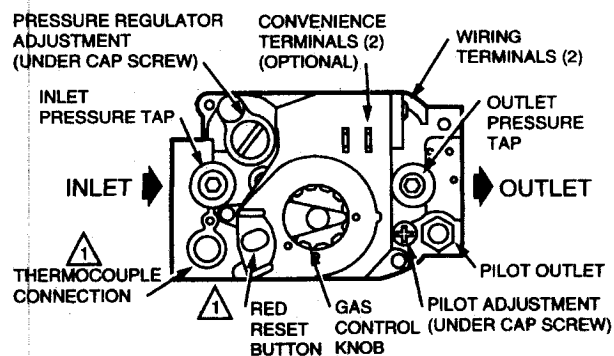
1. Shut off gas to the furnace.
2. Shut off electric power to the furnace.
3. Disconnect gas supply line from control valve.
4. Remove electronic ignition module (if equipped).  
**CAUTION:** Label all wires prior to disconnection for proper reconnection.
5. Remove screws to release burner pan.
6. Separate burner pan and gasket from upper combustion chamber.  
**NOTE:** Gasket (P101600) between upper combustion chamber support and burner pan may need to be replaced.
7. Pull burner pan forward as far as possible.
8. Front edge of upper combustion chamber base and face area of burner must come together to create a pivot point.
9. Keeping two points together, rotate burner pan upward and remove.
10. Once removed, all work can be performed on work bench.
11. Use a 7/16" boxed end wrench and remove the burner orifice(s) from the manifold and replace with the orifice(s) provided in this kit. Refer to Figure 1 on page 2.
12. Remove pilot orifice from pilot and replace with orifice provided in this kit. Refer to Figure 2 on page 2.
13. Remove regulator cap screw and pressure regulator adjusting screw. Refer to Figure 3 on page 2.
14. Remove the existing spring.
15. Insert the replacement red spring. Refer to Figure 4 on page 2.
16. Install the new plastic pressure regulator adjustment screw. Assure that the screw top is flush with the regulator top.
17. Turn pressure regulator adjustment screw clockwise eleven complete turns. The preliminary pressure setting is approximately 10.5 in. w.c. for LP gas regulator and 4.0 in. w.c. for natural gas regulator.
18. Check the regulator setting using a manometer or by clocking the gas meter.
19. Install the new cap screw and O ring.
20. Reassemble the furnace by following the steps above in reverse order. During reassembly of burner pan, be sure pins on the rear of the burner pan are inserted into combustion chamber rear support.
21. Use information from chart on page 3 to fill in blanks on supplemental data label. Attach label permanently adjacent to the rating plate on a clear surface area.
22. Leave these instructions with the homeowner.

**FIGURE 1**



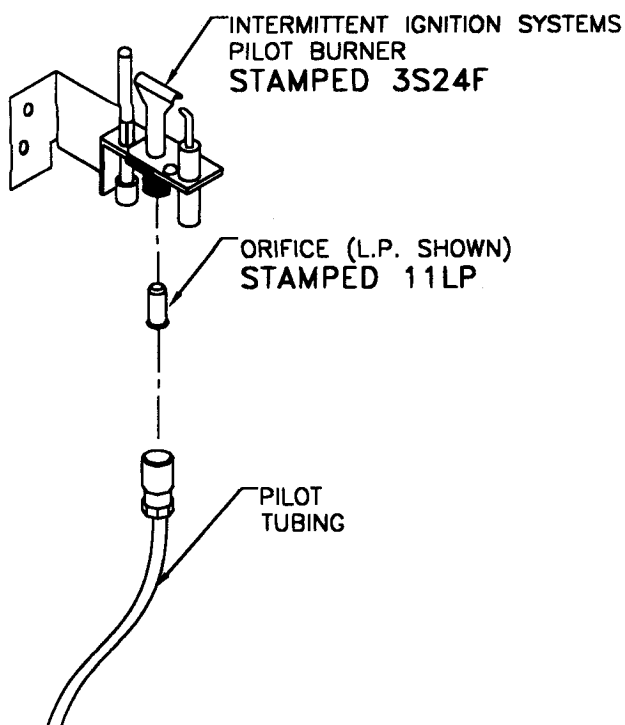
CONTROL ASSEMBLY FOR  
MODELS  
4007332; 4007732 (shown)  
5507332; 6257732 (not shown)

**FIGURE 3**

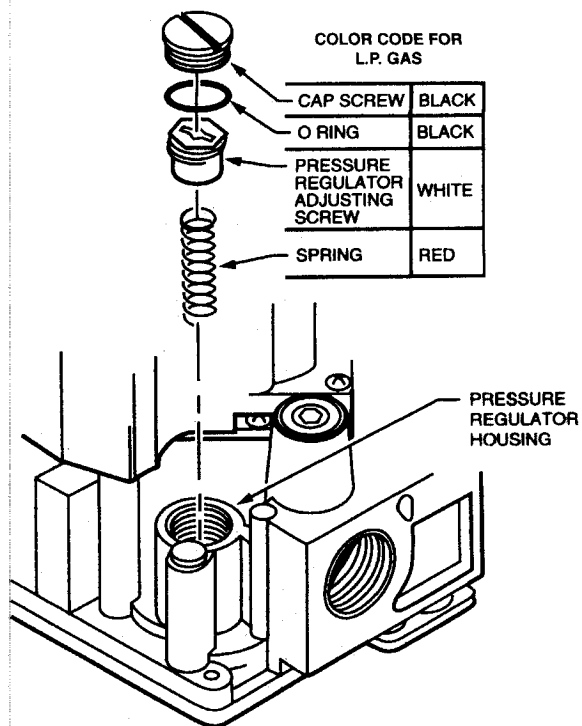


⚠ THERMOCOUPLE CONNECTION AND RED RESET  
BUTTON ON STANDING PILOT MODELS ONLY.

**FIGURE 2**



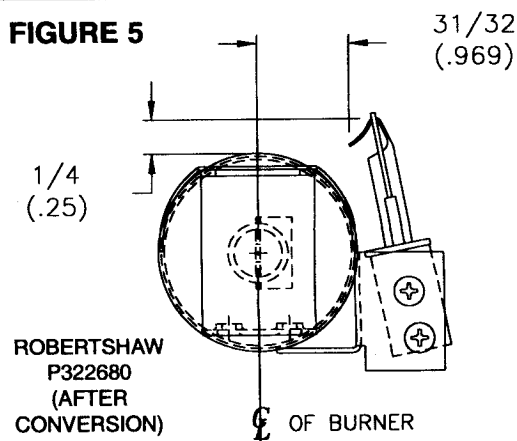
**FIGURE 4**



## CHART

KIT NO.	MODEL NO. ON RATING PLATE	TO BE USED ON CONVERSION LABEL			
		NEW MODEL NO.	NEW INPUT BTU/HR	NEW HEATING CAPACITY BTU/HR	NEW ORIFICE SIZE
7686	4007332	4007331	40,000	32,000	#50
	4007732	4007731	40,000	32,000	#50
7688	5507332	5507331	55,000	44,000	#54
7689	6257732	6257731	62,500	50,000	#53

**FIGURE 5**



### IMPORTANT: LABEL PLACEMENT

After conversion is completed, the large conversion label provided in this kit must be filled out completely (using chart information). Attach small conversion label to gas valve, and attach large data conversion label to inside of casing door next to rating plate. Remove "Natural Gas" tag from burner and replace with "Liquid Propane Gas" tag provided with this kit. This is necessary to provide information for future servicing. Failure to do so could result in property damage, personal injury or death.

Refer to the Lighting and Operating Instruction Plate located in control area of furnace for instructions on lighting the burner.

### WARNING

Any adjustments must be performed by a qualified service technician only. Improper adjustments could result in property damage, personal injury or death.

The following information is provided for use by a qualified service technician.

With main burner in operation, check all pipe connections, pilot gas tubing and around pressure regulator for gas leaks with a rich soap and water solution. Bubbles indicate gas leakage. Never use a match or open flame to test for leaks. Correct even the slightest leak at once before using furnace.

### ADJUST PILOT BURNER

**NOTE:** Pilot gas may need adjustment depending on inlet pressure, increase or decrease to obtain proper setting.

Pilot flame should surround 3/8 inch to 1/2 inch of the thermocouple or generator tip. To adjust, if needed, remove pilot adjustment cap (do not lose gasket).

1. Remove screw cover over pilot adjusting screw.
2. Insert small screwdriver. Adjust flame as needed. Turn screw counterclockwise to increase flame or clockwise to decrease flame.
3. Turn thermostat to highest setting. Main burner should light quickly and smoothly. Turn thermostat to lowest setting. Main burner should go out. Pilot should remain lit.
4. Replace screw cover over pilot adjusting screw.

### WARNING

**DANGER OF PROPERTY DAMAGE, BODILY INJURY OR DEATH.**

Liquid Petroleum (L.P.) is heavier than air and it will settle in any low area, including open depressions, and it will remain there unless area is ventilated. Never attempt startup of unit before thoroughly ventilating area.

### WARNING

The surface of the furnace is hot during operation. Keep children, clothing, furniture and flammable material away from it. Do not store or use gasoline or other flammable liquids or vapors near the furnace.

For 1/2 cu. ft. per revolution of meter dial, multiply flow rate by 2.  
For 2 cu. ft. per revolution of meter dial, divide flow rate by 2.

TIME	sec	FLOW	cft	FLOW	m3/hr	TIME	sec	FLOW	cft	FLOW	m3/hr
40	90	2.55	56	64	1.81	88	41	1.16			
41	88	2.50	57	63	1.78	92	39	1.10			
42	86	2.44	58	62	1.76	96	38	1.08			
43	84	2.38	59	61	1.73	100	36	1.02			
44	82	2.32	60	60	1.70	105	34	.96			
45	80	2.27	62	58	1.64	110	33	.93			
46	78	2.21	64	56	1.59	115	31	.88			
47	77	2.18	66	54	1.53	120	30	.85			
48	75	2.12	68	53	1.50	125	29	.82			
49	73	2.07	70	51	1.44	130	28	.79			
50	72	2.04	72	50	1.42	135	27	.76			
51	71	2.01	74	49	1.39	140	26	.74			
52	69	1.95	76	47	1.33	150	24	.68			
53	68	1.93	78	46	1.30	160	23	.65			
54	67	1.90	80	45	1.27	170	21	.59			
55	65	1.84	84	43	1.22	180	20	.57			

This table shows the gas flow rate for measured time per revolution of the ONE CUBIC FOOT DIAL in cubic feet per hour (cfh) and m3/hr.

## CONVERSION TABLE

5. If actual gas flow (cfh) does not conform to manufacturer's recommended input rating (cfh or BTU converted to cfh), a limited adjustment of the PRV may be made. Turn PRV adjusting screw clockwise to increase or counterclockwise to decrease gas flow. Burner input must not exceed nameplate rating.
6. Replace cap screw in PRV adjustment stack. Turn gas supply to other appliances back on and re-light all pilots.
7. Place furnace in operation and observe through at least one complete cycle to be sure all controls are operating.

PRV = Pressure  
Regulator Valve  
MJ = Megajoule  
m3 = Metric Cube

Where as:

$$\frac{\text{Input Rating in BTU per Hour}}{\text{BTU Content of Gas per cu ft}} = \text{Cubic Feet of Gas per Hour}$$

$$\frac{\text{Input Rating in Mwhr}}{\text{M of Gas per m}^3} = \text{m}^3/\text{hr}$$

- Refer to the Lighting and Operating Instruction Plate located in control area of furnace for instructions on lighting the burner.
1. Make certain there is no gas flow through the meter other than to the appliance being checked. Other appliances must remain off and the pilots extinguished (or their consumption deducted from the meter reading).
  2. With gas control knob in "ON" position, cycle main burner on and off several times by means of thermostat to stabilize PRV diaphragm.
  3. With second hand on watch, carefully clock gas meter to determine exact rate of gas flow to main burner in cubic feet per hour (see CONVERSION TABLE below).
  4. Compare actual input with manufacturer's recommended hourly input stamped on rating plate. Convert BTU per hour input rating to cubic feet of gas per hour (cfh) by using the following formula.

## RATE VERIFICATION

The minimum inlet pressure in the gas supply pipe should be 11.0" w.c. for Propane Gas. The maximum inlet pressure should never exceed 13" w.c. This should be checked at the 1/8 inch N.P.T. plugged tapping in the supply line with a manometer.

The manifold pressure for this appliance is 10.5" w.c. for Propane Gas. Check with a manometer at the pressure tap on the control valve. To adjust pressure, remove cap from regulator and turn regulator adjustment screw clockwise to increase and counterclockwise to decrease pressure.

## CHECK GAS PRESSURE