

# INSTALLATION INSTRUCTIONS

## A95DF2V, 95G2DFV

Warm Air Gas Furnace / Downflow Air Discharge  
Direct Vent Only



*This manual must be left with the homeowner for future reference.*



This is a safety alert symbol and should never be ignored. When you see this symbol on labels or in manuals, be alert to the potential for personal injury or death.

### CAUTION

As with any mechanical equipment, personal injury can result from contact with sharp sheet metal edges. Be careful when you handle this equipment.

### WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.

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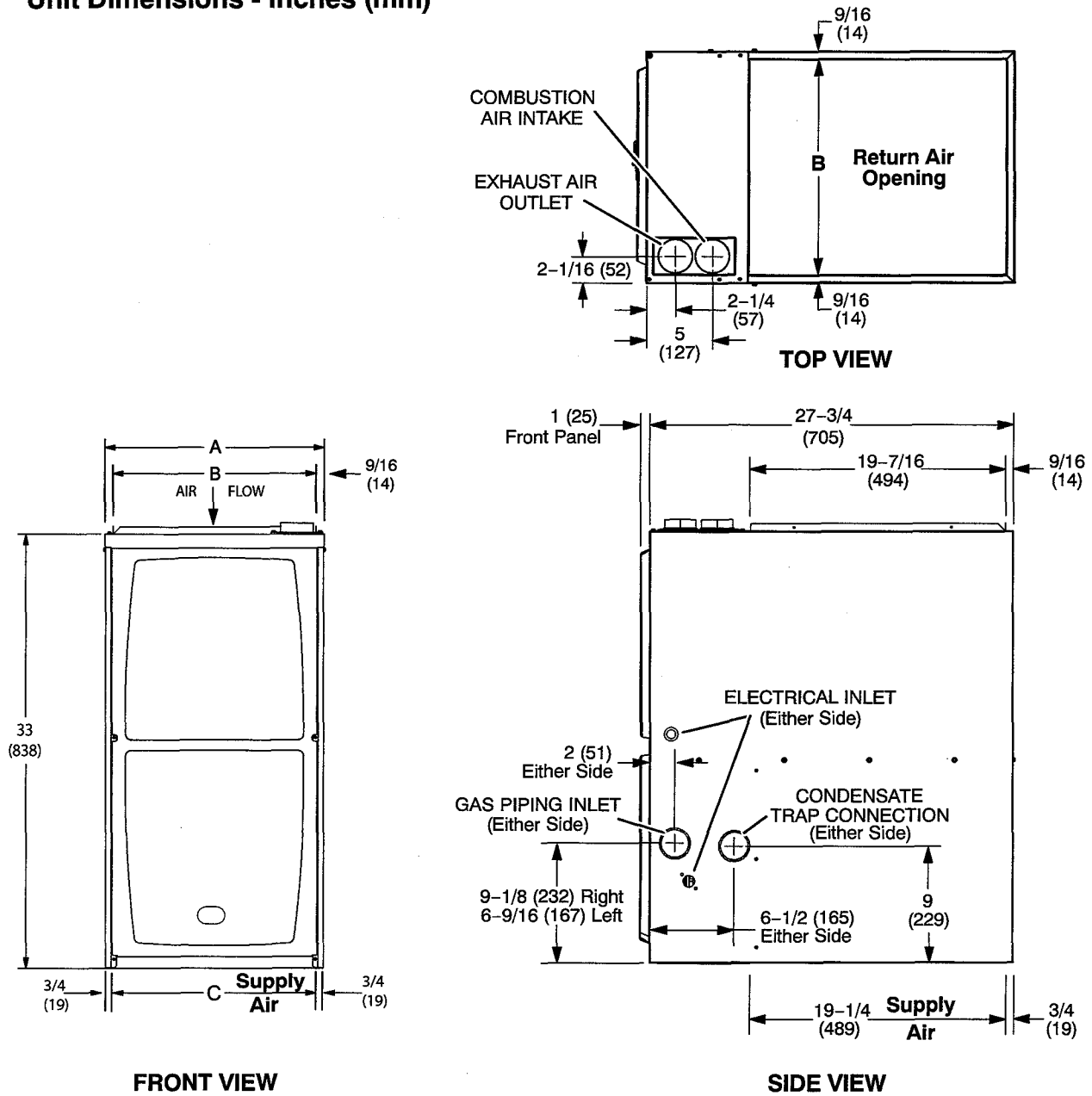
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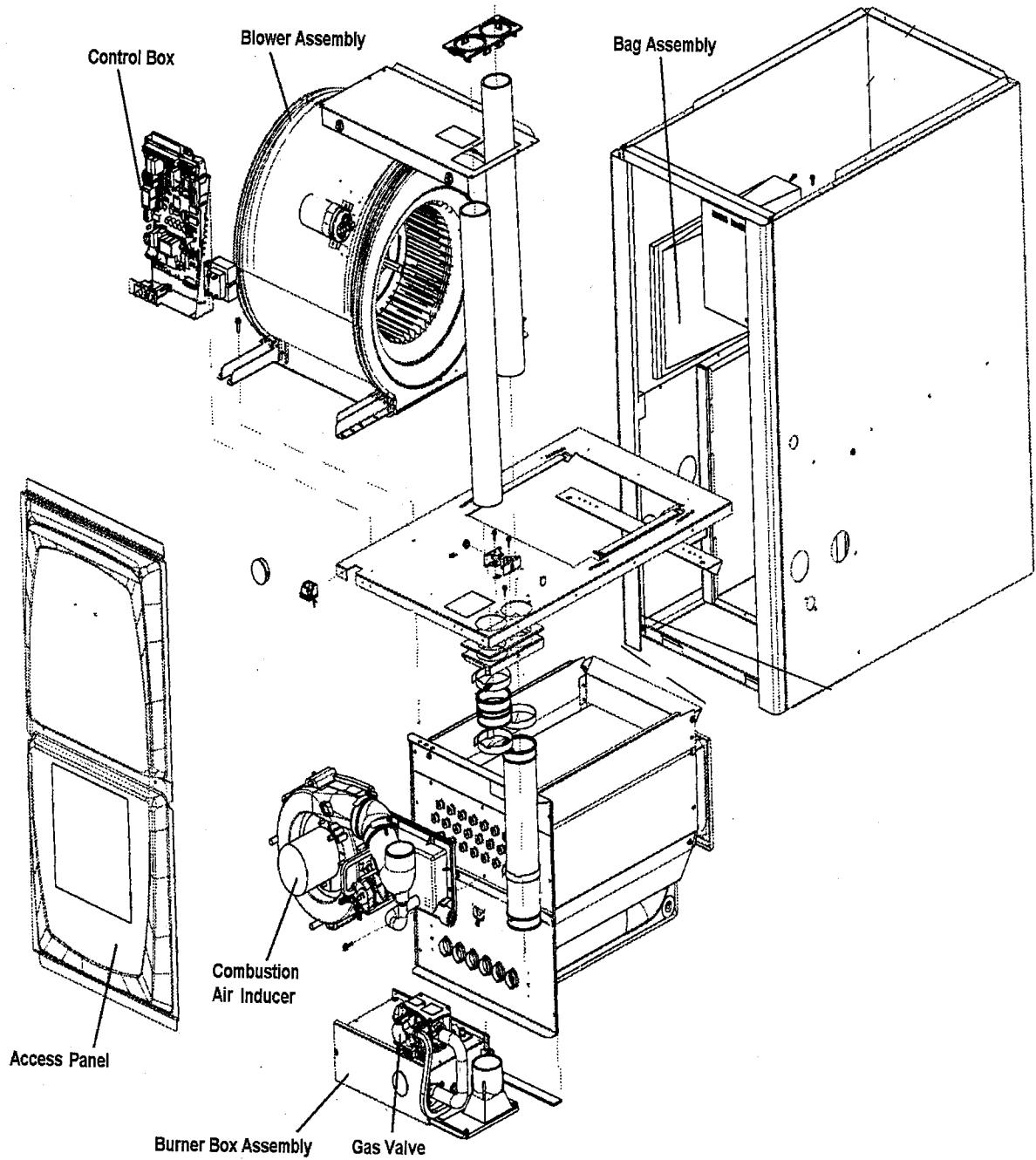
Manufactured By  
**Allied Air Enterprises, Inc.**  
*A Lennox International, Inc. Company*  
215 Metropolitan Drive  
West Columbia, SC 29170

# Unit Dimensions - inches (mm)



Model Number A95DF2V/95G2DFV	A		B		C	
	in.	mm	in.	mm	in.	mm
045-12 070-16	17-1/2	446	16-3/8	416	16	406
090-20 110-20	21	533	19-7/8	504	19-1/2	495

## Expanded View



**Figure 1**

## Gas Furnace

This Category IV gas furnace is shipped ready for installation in the downflow position.

The furnace is equipped for installation in natural gas applications. A conversion kit (ordered separately) is required for use in propane/LP gas applications.

***This unit must be installed as a Direct Vent gas central furnace, only.***

**NOTE:** In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged outdoors. See Figure 2 for application involving roof termination.

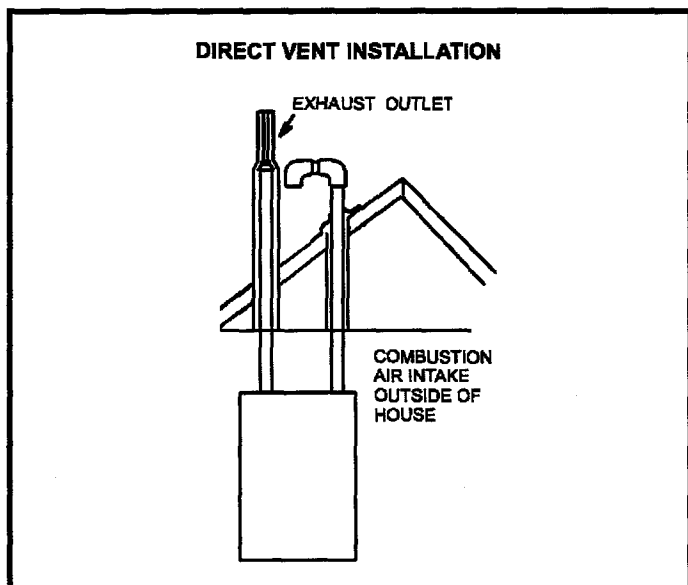


Figure 2

## Shipping and Packing List

### Package 1 of 1 contains:

- 1 - Assembled Gas Unit
- 1 - Bag assembly containing the following:
  - 1 - Snap bushing
  - 1 - Snap Plug
  - 1 - Wire tie
  - 1 - Condensate trap
  - 1 - Condensate trap cap
  - 1 - Condensate trap clamp
  - 1 - 2" diameter debris screen

Check equipment for shipping damage. If you find any damage, immediately contact the last carrier.

Please refer to specification sheets for available accessories.

## Safety Information

### **WARNING**

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### **CAUTION**

As with any mechanical equipment, personal injury can result from contact with sharp sheet metal edges. Be careful when you handle this equipment.

### **DANGER**

#### **DANGER OF EXPLOSION!**

There are circumstances in which odorant used with LP/Propane gas can lose its scent. In case of a leak, LP/Propane gas will settle close to the floor and may be difficult to smell. An LP/Propane leak detector should be installed in all LP applications.

Use only the type of gas approved for use with this furnace. Refer to unit nameplate.

This unit is CSA International certified to ANSI Z21.47 and CSA 2.3 standards.

## Building Codes

In the USA, installation of gas furnaces must conform with local building codes. In the absence of local codes, units must be installed according to the current National Fuel Gas Code (ANSI Z223.1/NFPA 54). The National Fuel Gas Code is available from the **American National Standards Institute, Inc., 11 West 42nd Street, New York, NY 10036.**

In Canada, installation must conform with current National Standard of Canada CSA-B149 Natural Gas and Propane Installation Codes, local plumbing or waste water codes and other applicable local codes.

In order to ensure proper unit operation in non-direct vent applications, combustion and ventilation air supply must be provided according to the current National Fuel Gas Code or CSA-B149 standard.

## Locations and Clearances

This furnace is CSA International certified for installation clearances to combustible material as listed on the unit nameplate and in the table in Figure 7. Accessibility and service clearances must take precedence over fire protection clearances.

**NOTE:** When furnace is installed on a combustible floor, a downflow combustible flooring base must be installed between the furnace and the floor.

For installation in a residential garage, the furnace must be installed so that the burner(s) and the ignition source are located no less than 18 inches (457 mm) above the floor. The furnace must be located or protected to avoid physical damage by vehicles. When a furnace is installed in a public garage, hangar, or other building that has a hazardous atmosphere, the furnace must be installed according to recommended good practice requirements and current National Fuel Gas Code or CSA B149 standards.

**Note:** Furnace must be adjusted to obtain a temperature rise within the range specified on the unit nameplate. Failure to do so may cause erratic limit operation and premature heat exchanger failure.

This gas furnace must be installed so that its electrical components are protected from water.

## Installed in Combination with a Cooling Coil

When this furnace is used with cooling units (Figure 3), it shall be installed in parallel with, or on the upstream side of, cooling units to avoid condensation in the heating compartment. With a parallel flow arrangement, a damper (or other means to control the flow of air) must adequately prevent chilled air from entering the furnace. If the damper is manually operated, it must be equipped to prevent operation of either the heating or the cooling unit, unless it is in the full **HEAT** or **COOL** setting.

When installed, this furnace must be electrically grounded according to local codes. In addition, in the United States, installation must conform with the current National Electric Code, ANSI/NFPA No. 70. The National Electric Code (ANSI/NFPA No. 70) is available from the following address:

National Fire Protection Association  
1 Battery March Park  
Quincy, MA 02269

In Canada, all electrical wiring and grounding for the unit must be installed according to the current regulations of the Canadian Electrical Code Part I (CSA Standard C22.1) and/or local codes.

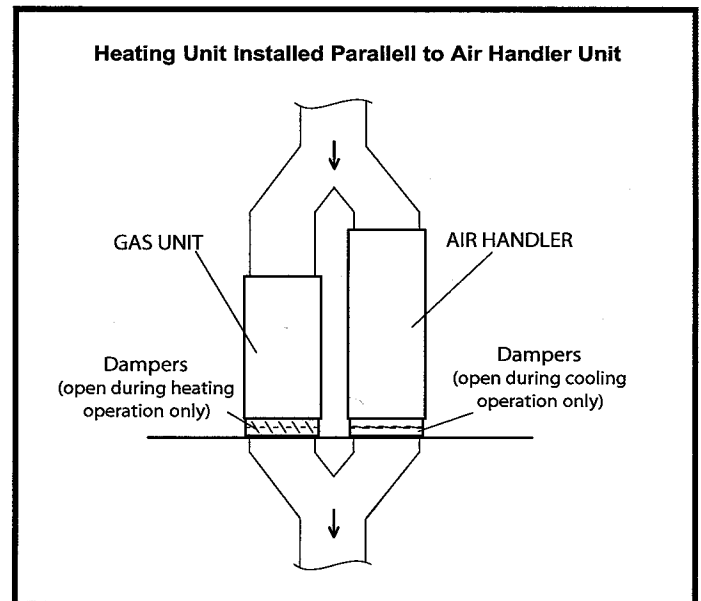


Figure 3

**NOTE:** This furnace is designed for a minimum continuous return air temperature of 60°F (16°C) or an intermittent operation down to 55°F (13°C) dry bulb for cases where a night setback thermostat is used. Return air temperature must not exceed 85°F (29°C) dry bulb.

This gas furnace may be installed in alcoves, closets, attics, basements, garages, and utility rooms.

This furnace design has NOT been CSA certified for installation in mobile homes, recreational vehicles, or outdoors.

Never use an open flame to test for gas leaks. Check all connections using a commercially available soap solution made specifically for leak detection.

## Use of Furnace as Construction Heater

These units are not recommended for use as a construction heater during any phase of construction. Very low return air temperature, harmful vapors and operation of the unit with clogged or misplaced filters will damage the unit.

These units may be used for heating of buildings or structures under construction, if the following conditions are met:

- The vent system must be permanently installed per these installation instructions.
- A room thermostat must control the furnace. The use of fixed jumpers that will provide continuous heating is not allowed.
- The return air duct must be provided and sealed to the furnace.
- Return air temperature range between 60°F (16°C) and 80°F (27°C) must be maintained.
- Air filters must be installed in the system and must be maintained during construction.

- Air filters must be replaced upon construction completion.
- The input rate and temperature rise must be set per the furnace rating plate.
- One hundred percent (100%) outdoor air must be provided for combustion air requirements during construction. Temporary ducting may supply outdoor air to the furnace. Do not connect duct directly to the furnace. Size the temporary duct following the instructions in section for Combustion, Dilution and Ventilation Air in a confined space with air from outside.
- The furnace heat exchanger, components, duct system, air filters and evaporator coils must be thoroughly cleaned following final construction cleanup.
- All furnace operating conditions (including ignition, input rate, temperature rise and venting) must be verified according to these installation instructions.

### General

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

In addition to the requirements outlined previously, the following general recommendations must be considered when installing one of these furnaces:

- Place the furnace as close to the center of the air distribution system as possible. The furnace should also be located close to the vent termination point.
- When the furnace is installed in non-direct vent applications, do not install the furnace where drafts might blow directly into it. This could cause improper combustion and unsafe operation.
- When the furnace is installed in a non-direct vent applications, do not block the furnace combustion air opening with clothing, boxes, doors, etc. Air is needed for proper combustion and safe unit operation.
- When the furnace is installed in an attic or other insulated space, keep insulation away from the furnace.
- When the furnace is installed in an unconditioned space, consider provisions required to prevent freezing of the condensate drain system.

**NOTE:** *The Commonwealth of Massachusetts stipulates these additional requirements:*

- Gas furnaces shall be installed by a licensed plumber or fitter only.
- The gas cock must be "T handle" type.
- When a furnace is installed in an attic, the passageway to and service area surrounding the equipment shall be floored.

### CAUTION

These units should not be installed in areas normally subject to freezing temperatures.

### WARNING

#### Product Contains Fiberglass Wool.

Disturbing the insulation in this product during installation, maintenance, or repair will expose you to fiberglass wool. Breathing this may cause lung cancer. (Fiberglass wool is known to the State of California to cause cancer.)

Fiberglass wool may also cause respiratory, skin, and eye irritation.

To reduce exposure to this substance or for further information, consult material safety data sheets available from address shown below, or contact your supervisor.

**Allied Air Enterprises, Inc.**  
**215 Metropolitan Drive**  
**West Columbia, SC 29170**

### INSTALLATION – Setting Equipment

### WARNING

Do not install the furnace on its front, back or in the horizontal position. See Figure 6. Do not connect the return air ducts to the back of the furnace. Doing so will adversely affect the operation of the safety control devices, which could result in personal injury or death.

Select a location that allows for the required clearances that are listed on the unit nameplate. Also consider gas supply connections, electrical supply, vent connection, condensate trap and drain connections, and installation and service clearances [24 inches (610 mm) at unit front]. The unit must be level from side to side. Tilt the unit slightly (maximum 1/2 in. from level) from back to front to aid in the draining of the heat exchanger. See Figure 5.

## Shipping Bolt Removal

**NOTE:** Units with a 1/2 hp blower motors are equipped with three flexible legs and one rigid leg. The rigid leg is equipped with a shipping bolt and a flat white plastic washer (rather than the rubber mounting grommet used with a flexible mounting leg). See Figure 4. **The bolt and washer must be removed before the furnace is placed into operation.** After the bolt and washer have been removed, the rigid leg will not touch the blower housing.

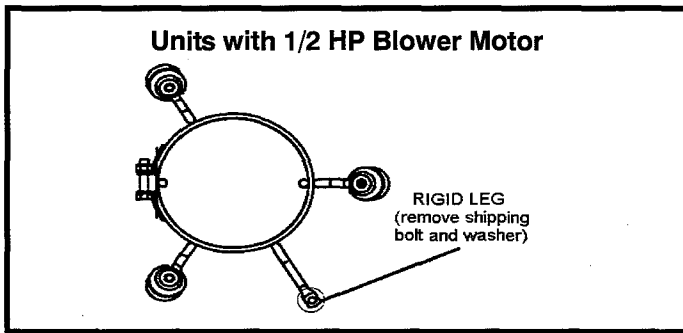


Figure 4

Allow for clearances to combustible materials as indicated on the unit nameplate. Minimum clearances for closet or alcove installations are shown in Figure 7.

### **⚠ WARNING**

Blower access panel must be securely in place when blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

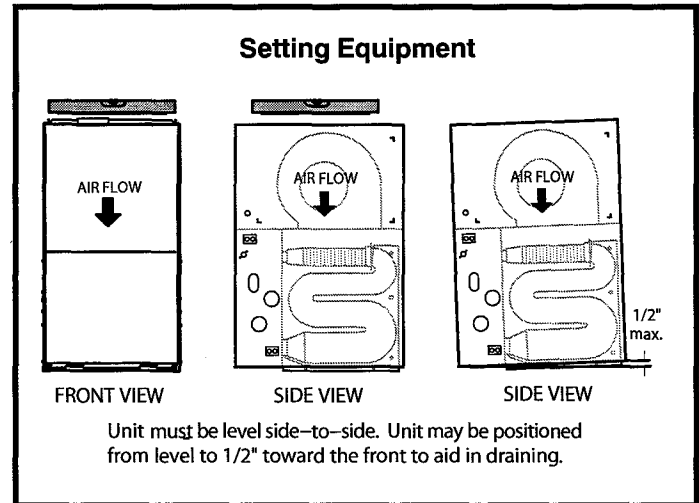


Figure 5

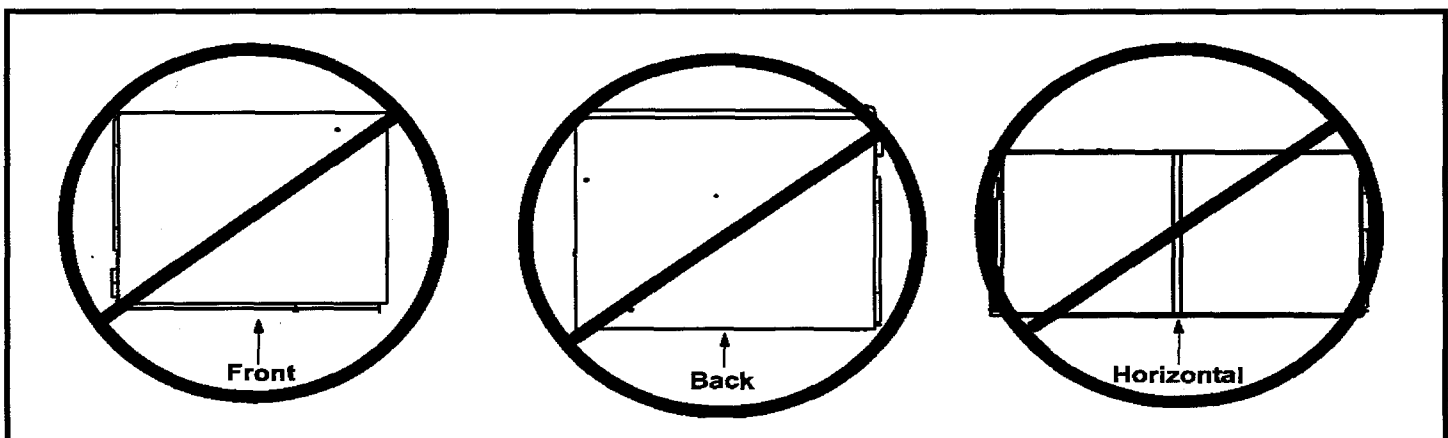


Figure 6

## ⚠ WARNING

Improper installation of the furnace can result in personal injury or death. Combustion and flue products must never be allowed to enter the return air system or air in the living space. Use sheet metal screws and joint tape to seal return air system to furnace.

In platform installations with furnace return, the furnace should be sealed airtight to the return air plenum. A door must never be used as a portion of the return air duct system. The base must provide a stable support and an airtight seal to the furnace. Allow absolutely no sagging, cracks, gaps, etc.

For no reason should return and supply air duct systems ever be connected to or from other heating devices such as a fireplace or stove, etc. Fire, explosion, carbon monoxide poisoning, personal injury and/or property damage could result.

The unit may be installed three ways in downflow applications: on non-combustible flooring, on combustible flooring using an additive base, or on a reverse-flow cooling coil cabinet. **Do not drag the unit across the floor in the downflow position. Floor and furnace flange damage will result.**

Refer to Figure 7 for clearances in downflow applications.

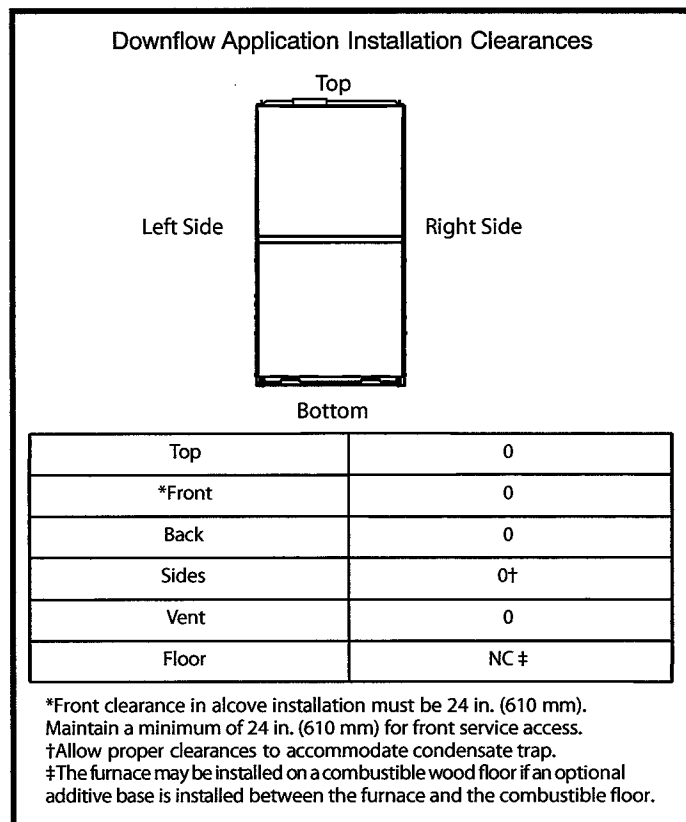


Figure 7

## Installation on Non-Combustible Flooring

1. Cut floor opening keeping in mind clearances listed on unit rating plate. Also keep in mind gas supply connections, electrical supply, flue and air intake connections and sufficient installation and servicing clearances. See Table 1 for correct floor opening size.
2. Flange warm air plenum and lower the plenum into the opening.
3. Set the unit over the plenum and seal the plenum to the unit.
4. Ensure that the seal is adequate.

### Non-Combustible Floor Opening Size

Cabinet Width	Front to Rear		Side to Side	
	in.	mm	in.	mm
B Cabinet (17.5")	19 – 3/4	502	16 – 5/8	422
C Cabinet (21")	19 – 3/4	502	20 – 1/8	511

**NOTE:** Floor opening dimensions listed are 1/4 inch (6 mm) larger than the unit opening. See dimension drawing on page 2.

Table 1

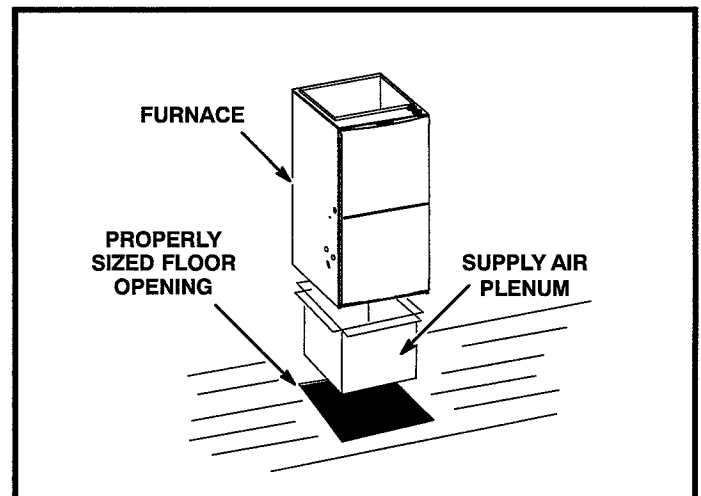


Figure 8

## Installation on Combustible Flooring

1. When unit is installed on a combustible floor, a downflow combustible flooring base must be installed between the furnace and the floor. The base must be ordered separately. See Table 2 for opening size to cut in floor.

## ⚠ CAUTION

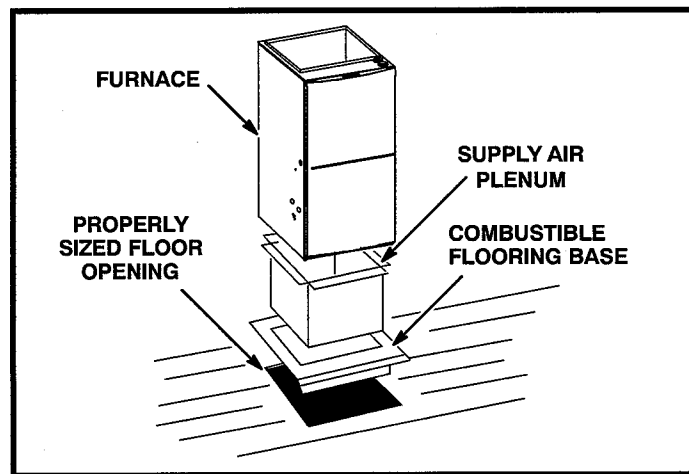
The furnace and combustible flooring base shall not be installed directly on carpeting, tile, or other combustible material other than wood flooring.



**Combustible Flooring Base Opening Size**

Cabinet Width	Catalog Number	Front to Rear		Side to Side	
		in.	mm	in.	mm
B Cabinet (17.5")	11M60	22	559	18 – 3/4	476
C Cabinet (21")	11M61	22	559	22 – 3/4	578

**Table 2**



**Figure 9**

2. After opening is cut, set the combustible flooring base into opening.
3. Check fiberglass strips on the combustible flooring base to make sure they are properly glued and positioned.
4. Lower supply air plenum into the combustible flooring base until plenum flanges seal against fiberglass strips.

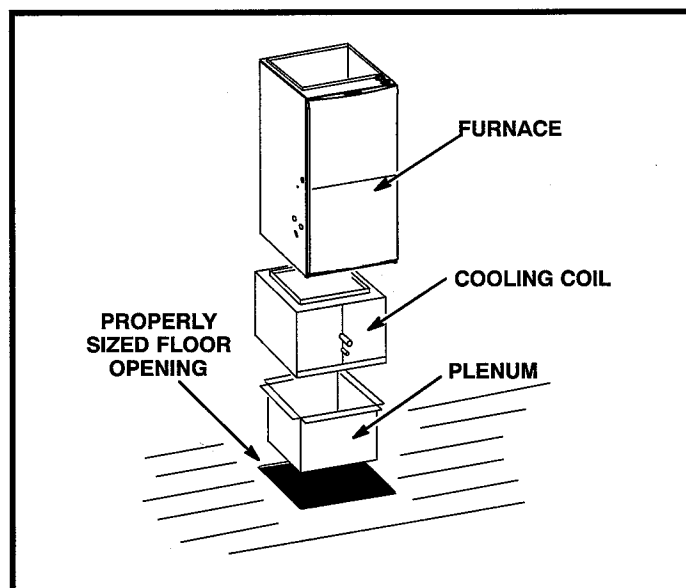
**NOTE:** Be careful not to damage fiberglass strips. Check for a tight seal.

5. Set the furnace over the plenum.
6. Ensure that the seal between the furnace and plenum is adequate.

### Installation on Cooling Coil Cabinet

**NOTE:** Downflow combustible flooring kit is not used.

1. Refer to reverse-flow coil installation instructions for correctly sized opening in floor and installation of cabinet.
2. When cooling cabinet is in place, set and secure the furnace according to the instructions that are provided with the cooling coil. Secure the furnace to the cabinet.
3. Seal the cabinet and check for air leaks.

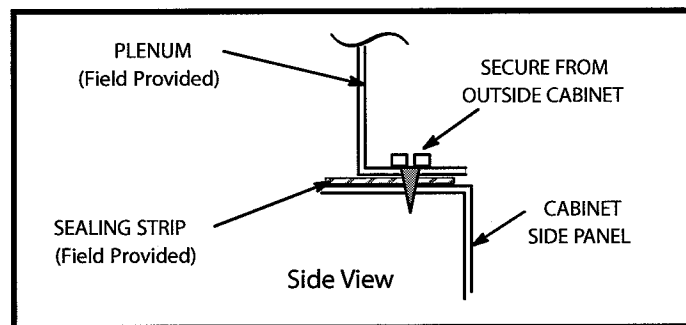


**Figure 10**

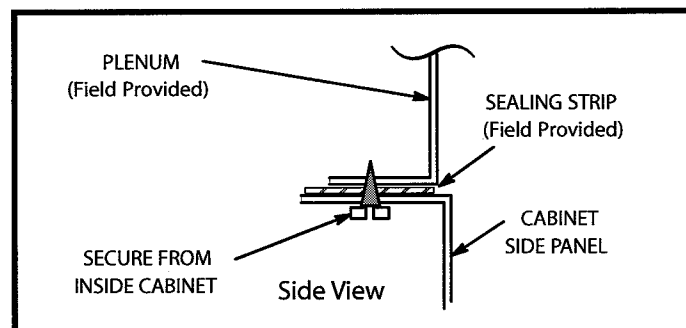
### Return Air Opening - Downflow Units

Return air may be brought in only through the top opening of a furnace installed in the downflow position. The following steps should be taken when installing plenum:

1. Bottom edge of plenum should be flanged with a hemmed edge (See Figure 11 or 12).
2. Sealing strips should be used to ensure an airtight seal between the cabinet and the plenum.
3. In all cases, plenum should be secured to top of furnace using sheet metal screws.
4. Make certain that an adequate seal is made.



**Figure 11**



**Figure 12**

### Filters

This unit is not equipped with a filter or rack. A field provided filter is required for the unit to operate properly. Table 3 lists recommended filter sizes.

A filter must be in place whenever the unit is operating.

Furnace Cabinet Width	Filter Size
17-1/2"	16 x 25 x 1 (1)
21"	

Table 3

### Duct System

Use industry-approved standards to size and install the supply and return air duct system. This will result in a quiet and low-static system that has uniform air distribution.

**NOTE:** This furnace is not certified for operation in heating mode (indoor blower operating at selected heating speed) with an external static pressure which exceeds 0.8 inches w.c. Operation at these conditions may result in improper limit operation.

### Supply Air Plenum

If the furnace is installed without a cooling coil, a removable access panel should be installed in the supply air duct. The access panel should be large enough to permit inspection (by reflected light) of the heat exchanger for leaks after the furnace is installed. The furnace access panel must always be in place when the furnace is operating and it must not allow leaks into the supply air duct system.

### Return Air Plenum

**NOTE:** Return air must not be drawn from a room where this furnace, or any other gas-fueled appliance (i.e., water heater), or carbon monoxide-producing device (i.e., wood fireplace) is installed.

When return air is drawn from a room, a negative pressure is created in the room. If a gas appliance is operating in a room with negative pressure, the flue products can be pulled back down the vent pipe and into the room. This reverse flow of the flue gas may result in incomplete combustion and the formation of carbon monoxide gas. This toxic gas might then be distributed throughout the house by the furnace duct system.

Use fiberglass sealing strips, caulking, or equivalent sealing method between the plenum and the furnace cabinet to ensure a tight seal. If a filter is installed, size the return air duct to fit the filter frame.

### Pipe & Fittings Specifications

All pipe, fittings, primer and solvent cement must conform with American National Standard Institute and the American Society for Testing and Materials (ANSI/ASTM) standards. The solvent shall be free flowing and contain no lumps, undissolved particles or any foreign matter that adversely affects the joint strength or chemical resistance of the cement. The cement shall show no gelation, stratification, or separation that cannot be removed by stirring. Refer to Table 4 below for approved piping and fitting materials.



### CAUTION

Solvent cements for plastic pipe are flammable liquids and should be kept away from all sources of ignition. Do not use excessive amounts of solvent cement when making joints. Good ventilation should be maintained to reduce fire hazard and to minimize breathing of solvent vapors. Avoid contact of cement with skin and eyes.

### Piping and Fittings Specifications

Schedule 40 PVC (Pipe)	D1785
Schedule 40 PVC (Cellular Core Pipe)	F891
Schedule 40 PVC (Fittings)	D2466
Schedule 40 CPVC (Pipe)	F441
Schedule 40 CPVC (Fittings)	F438
SDR-21 PVC or SDR-26 PVC (Pipe)	D2241
SDR-21 CPVC or SDR-26 CPVC (Pipe)	F442
Schedule 40 ABS Cellular Core DWV (Pipe)	F628
Schedule 40 ABS (Pipe)	D1527
Schedule 40 ABS (Fittings)	D2468
ABS-DWV (Drain Waste & Vent) (Pipe & Fittings)	D2661
PVC-DWV (Drain Waste & Vent) (Pipe & Fittings)	D2665
PRIMER & SOLVENT CEMENT	ASTM SPECIFICATION
PVC & CPVC Primer	F656
PVC Solvent Cement	D2564
CPVC Solvent Cement	F493
ABS Solvent Cement	D2235
PVC/CPVC/ABS All Purpose Cement For Fittings & Pipe of the same material	D2564, D2235, F493
ABS to PVC or CPVC Transition Solvent Cement	D3138
CANADA PIPE & FITTING & SOLVENT CEMENT	MARKING
PVC & CPVC Pipe and Fittings	ULCS636
PVC & CPVC Solvent Cement	
ABS to PVC or CPVC Transition Cement	

Table 4

# **! IMPORTANT**

The exhaust and intake connections are made of PVC. Use PVC primer and solvent cement when using PVC vent pipe. When using ABS vent pipe, use transitional solvent cement to make connections to the PVC fitting in the unit.

Use PVC primer and solvent cement or ABS solvent cement meeting ASTM specifications, refer to Table 4. As an alternate, use all purpose cement, to bond ABS, PVC, or CPVC pipe when using fittings and pipe made of the same materials. Use transition solvent cement when bonding ABS to either PVC or CPVC.

Low temperature solvent cement is recommended during cooler weather. Metal or plastic strapping may be used as

vent pipe hangers. Uniformly apply a liberal coat of PVC primer for PVC or use a clean dry cloth for ABS to clean inside socket surface of fitting and male end of pipe to depth of fitting socket.

## **Canadian Applications Only**

*Pipe, fittings, primer and solvent cement used to vent (exhaust) this appliance must be certified to ULC S636 and supplied by a single manufacturer as part of an approved vent (exhaust) system. When bonding the vent system to the furnace, use ULC S636 approved One-Step Transition Cement to bond the pipe to the flue collar. In addition, the first three feet of vent pipe from the furnace flue collar must be accessible for inspection.*

Table 5 Lists the available exhaust termination kits. All vent terminations are PVC.

**Outdoor Termination Kits Usage**

A95DF2V 95G2DFV	VENT PIPE DIA. (in.)	STANDARD			CONCENTRIC		
		Outdoor Exhaust Accelerator (Dia. X Length)	Outdoor Exhaust Accelerator (Dia. X Length)	Flush- Mount Kit	1-1/2" Concentric Kit	2" Concentric Kit	3" Concentric Kit
		1-1/2" X 12"	2" X 12"	51W11**	71M80 or †44W92 ††	69M29 or †44W92 ††	60L46 or 44W93 †
045	2	YES	--	YES	YES	--	--
	2-1/2	YES	--	YES	YES	--	--
	3	YES	--	YES	YES	--	--
070	2	YES	--	YES	YES	--	--
	2-1/2	YES	--	YES	YES	--	--
	3	YES	--	YES	YES	--	--
090	2	--	YES	YES	--	YES	YES
	2-1/2	--	YES	YES	--	YES	YES
	3	--	YES	YES	--	YES	YES
110	2	--	YES	YES	--	YES	YES
	2-1/2	--	YES	YES	--	YES	YES
	3	--	YES	YES	--	YES	YES

\*Requires field-provided and installed 1-1/2" exhaust accelerator.

\*\* Kit 51W11 is provided with a 1-1/2" accelerator which must be used for all 045 and 070 furnace installations.

† Termination kits 44W92, 44W93, 30G28 and 81J20 approved for use in Canadian installations to meet CSAB149.

†† The 44W92 Concentric kit is provided with a 1-1/2" accelerator which must be installed on the exhaust outlet when this kit is used with the 045 and 070 furnaces.

**Table 5**

## Joint Cementing Procedure

All cementing of joints should be done according to the specifications outlined in ASTM D 2855.

**NOTE:** A sheet metal screw may be used to secure the *intake* pipe to the connector, if desired. Use a drill or self tapping screw to make a pilot hole.



### DANGER OF EXPLOSION!

Fumes from PVC glue may ignite during system check. Allow fumes to dissipate for at least 5 minutes before placing unit into operation.

1. Measure and cut vent pipe to desired length.
2. Debur and chamfer end of pipe, removing any ridges or rough edges. If end is not chamfered, edge of pipe may remove cement from fitting socket and result in a leaking joint.
3. Clean and dry surfaces to be joined.
4. Test fit joint and mark depth of fitting on outside of pipe.
5. Uniformly apply a liberal coat of PVC primer for PVC or use a clean dry cloth for ABS to clean inside socket surface of fitting and male end of pipe to depth of fitting socket.
6. Promptly apply solvent cement to end of pipe and inside socket surface of fitting. Cement should be applied lightly but uniformly to inside of socket. Take care to keep excess cement out of socket. Apply second coat to end of pipe.

**NOTE:** Time is critical at this stage. Do Not allow Primer to dry before applying cement.

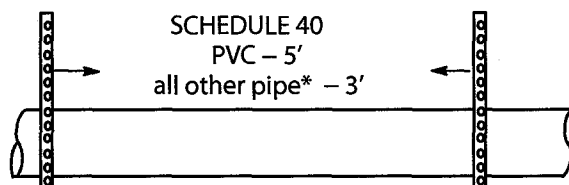
7. Immediately after applying last coat of cement to pipe, and while both inside socket surface and end of pipe are wet with cement, forcefully insert end of pipe into socket until it bottoms out. Turn PVC pipe 1/4 turn during assembly (but not after pipe is fully inserted) to distribute cement evenly. Do not turn ABS or cellular core pipe.

**NOTE:** Assembly should be completed within 20 seconds after last application of cement. Hammer blows should not be used when inserting pipe.

8. After assembly, wipe excess cement from pipe at end of fitting socket. A properly made join will show a bead around its entire perimeter. Any gaps may indicate an improper defective assembly due to insufficient solvent.
9. Handle joints carefully until completely set.

## Venting Practices

### Piping Suspension Guidelines



\* See Table 4 for allowable pipe.

**NOTE:** Isolate piping at the point where it exits the outside wall or roof in order to prevent transmission of vibration to the structure.

### Wall Thickness Guidelines

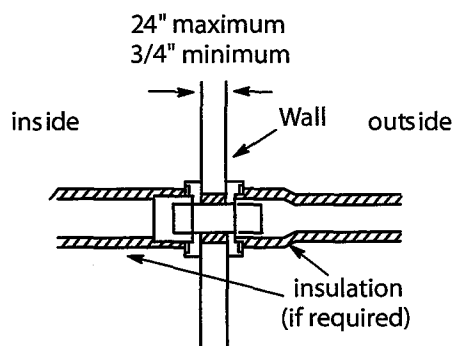
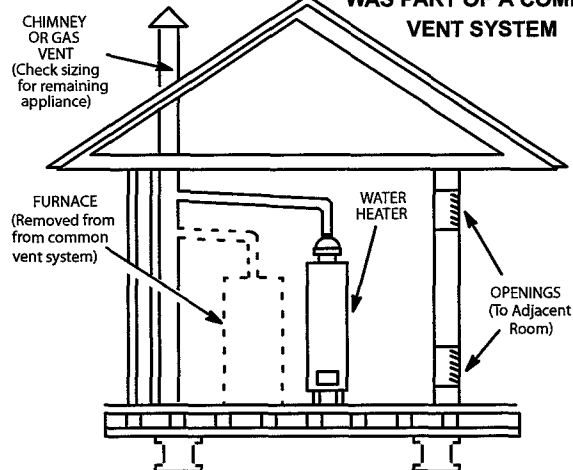


Figure 13

### REPLACING FURNACE THAT WAS PART OF A COMMON VENT SYSTEM



If this gas furnace replaces a furnace which was commonly vented with another gas appliance, the size of the existing vent pipe for that gas appliance must be checked. Without the heat of the original furnace flue products, the existing vent pipe is probably oversized for the single water heater or other appliance. The vent should be checked for proper draw with the remaining appliance.

Figure 14

1. In areas where piping penetrates joist or interior walls, hole must be large enough to allow clearance on all sides of pipe through center of hole using a hanger.
2. When furnace is installed in a residence where unit is shut down for an extended period of time, such as a vacation home, make provisions for draining condensate collection trap and lines.

### Exhaust Piping

Route piping to outside of structure. Continue with installation following instructions given in piping termination section.

#### CAUTION

Do not discharge exhaust into an existing stack or stack that also serves another gas appliance. If vertical discharge through an existing unused stack is required, insert PVC pipe inside the stack until the end is even with the top or outlet end of the metal stack.

#### CAUTION

The exhaust vent pipe operates under positive pressure and must be completely sealed to prevent leakage of combustion products into the living space.

### Vent Piping Guidelines

This gas furnace can be installed as either a Non-Direct Vent or a Direct Vent gas central furnace.

**NOTE:** In non-Direct Vent installations, combustion air is taken from indoors and flue gases are discharged outdoors. In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged outdoors.

**Intake and exhaust pipe sizing** - Size pipe according to Tables 6 and 7. Table 6 lists the **minimum** vent pipe lengths permitted. Table 7 lists the **maximum** pipe lengths permitted.

Regardless of the diameter of pipe used, the standard roof and wall terminations described in section *Exhaust Piping Terminations* should be used. Exhaust vent termination pipe is sized to optimize the velocity of the exhaust gas as it exits the termination.

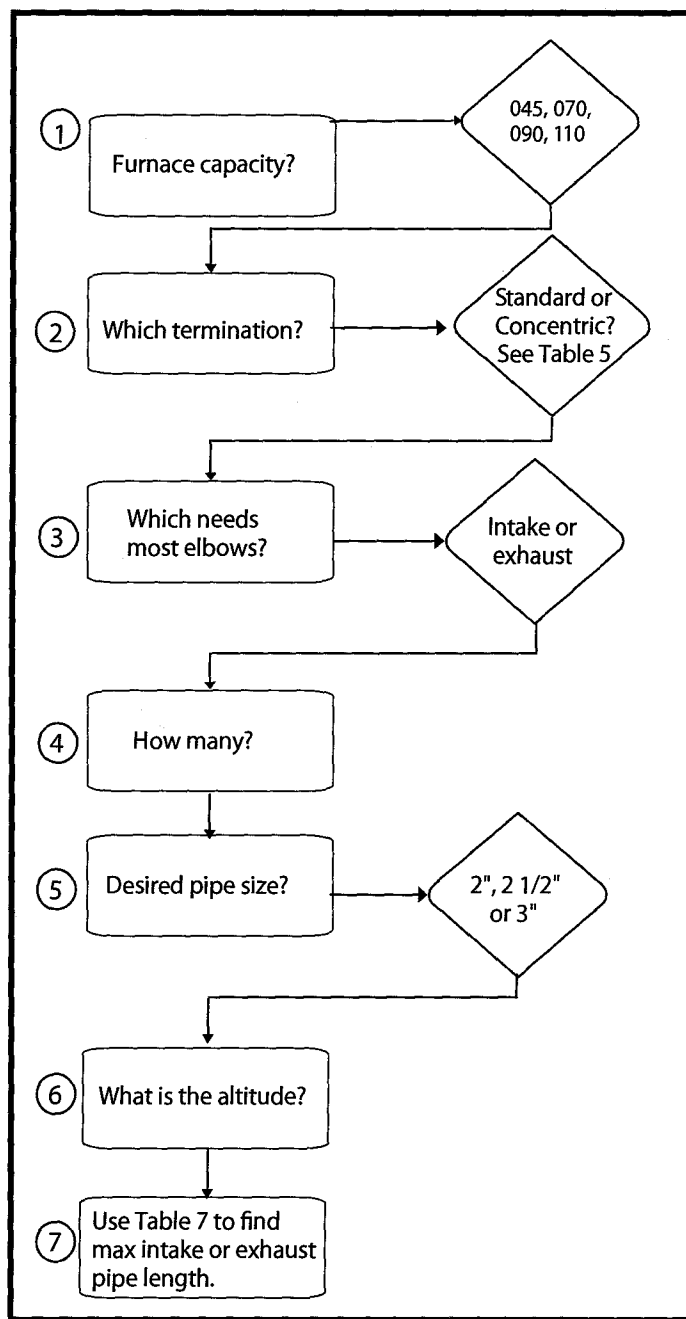
**MINIMUM VENT PIPE LENGTHS**

A95DF2V & 95G2DFV MODELS	MIN. VENT LENGTH*
045, 070, 090, 110	15 ft. or 5 ft plus 2 elbows or 10 ft plus 1 elbow

\*Any approved termination may be added to the minimum length listed.

**Table 6**

Use the following steps to correctly size vent pipe diameter.



**Figure 15**

In some applications which permit the use of several different sizes of vent pipe, a combination vent pipe may be used. Contact Allied Air Technical Service for assistance in sizing vent pipe in these applications.

#### IMPORTANT

Do not use screens or perforated metal in exhaust or intake terminations. Doing so will cause freeze-ups and may block the terminations.

## Maximum Allowable Intake or Exhaust Vent Length in Feet

Standard Termination at Elevation 0 – 4500 ft.												
Number Of 90° Elbows Used	2" Pipe				2-1/2" Pipe				3" Pipe			
	Model				Model				Model			
	045	070	090	110	045	070	090	110	045	070	090	110
1	66	51	29	9	100	100	78	43	123	122	103	103
2	61	46	24	n/a	95	95	73	38	118	117	98	98
3	56	41	19		90	90	68	33	113	112	93	93
4	51	36	14		85	85	63	28	108	107	88	88
5	46	31	9		80	80	58	23	103	102	83	83
6	41	26	n/a		75	75	53	18	98	97	78	78
7	36	21			70	70	48	13	93	92	73	73
8	31	16			65	65	43	8	88	87	68	68
9	26	11			60	60	38	n/a	83	82	63	63
10	21	6			55	55	33		78	77	58	58

Standard Termination Elevation 4501 – 10,000 ft.												
Number Of 90° Elbows Used	2" Pipe				2-1/2" Pipe				3" Pipe			
	Model				Model				Model			
	045	070	090	110	045	070	090	110	045	070	090	110
1	66	51	29	n/a	100	100	78	43	123	122	103	103
2	61	46	24		95	95	73	38	118	117	98	98
3	56	41	19		90	90	68	33	113	112	93	93
4	51	36	14		85	85	63	28	108	107	88	88
5	46	31	9		80	80	58	23	103	102	83	83
6	41	26	n/a		75	75	53	18	98	97	78	78
7	36	21			70	70	48	13	93	92	73	73
8	31	16			65	65	43	8	88	87	68	68
9	26	11			60	60	38	n/a	83	82	63	63
10	21	n/a			55	55	33		78	77	58	58

\*Size intake and exhaust pipe length separately. Values in table are for Intake OR Exhaust, not combined total. Both Intake and Exhaust must be same pipe size.

Table 7

**Maximum Allowable Intake or Exhaust Vent Length in Feet**

Concentric Termination at Elevation 0 – 4500 ft.												
Number Of 90° Elbows Used	2" Pipe				2-1/2" Pipe				3" Pipe			
	Model				Model				Model			
	045	070	090	110	045	070	090	110	045	070	090	110
1	58	43	27	7	90	90	74	39	106	106	99	99
2	53	38	22	n/a	85	85	69	34	101	101	94	94
3	48	33	17		80	80	64	29	96	96	89	89
4	43	28	12		75	75	59	24	91	91	84	84
5	38	23	7		70	70	54	19	86	86	79	79
6	33	18	n/a		65	65	49	14	81	81	74	74
7	28	13			60	60	44	9	76	76	69	69
8	23	n/a			55	55	39	n/a	71	71	64	64
9	18				50	50	34		66	66	59	59
10	13				45	45	29		61	61	54	54

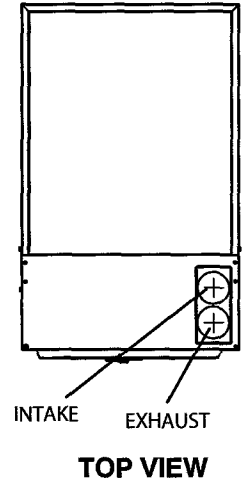
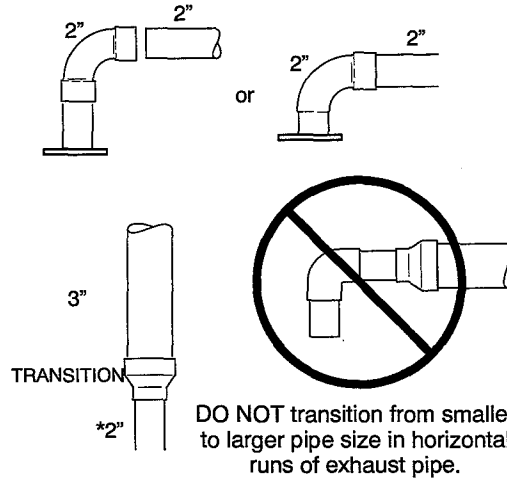
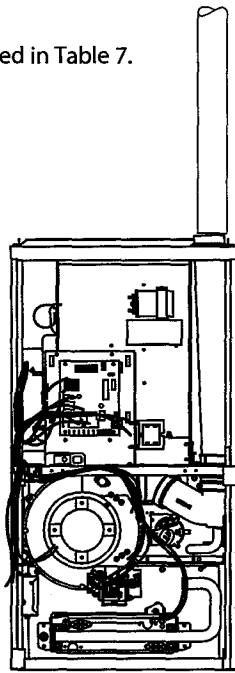
Concentric Termination at Elevation 4501 - 10,000 ft.												
Number Of 90° Elbows Used	2" Pipe				2-1/2" Pipe				3" Pipe			
	Model				Model				Model			
	045	070	090	110	045	070	090	110	045	070	090	110
1	58	43	27	n/a	90	90	74	39	106	106	99	99
2	53	38	22		85	85	69	34	101	101	94	94
3	48	33	17		80	80	64	29	96	96	89	89
4	43	28	12		75	75	59	24	91	91	84	84
5	38	23	7		70	70	54	19	86	86	79	79
6	33	18	n/a		65	65	49	14	81	81	74	74
7	28	13			60	60	44	9	76	76	69	69
8	23	8			55	55	39	n/a	71	71	64	64
9	18	n/a			50	50	34		66	66	59	59
10	13				45	45	29		61	61	54	54

\*Size intake and exhaust pipe length separately. Values in table are for Intake OR Exhaust, not combined total. Both Intake and Exhaust must be same pipe size.

**Table 7**

### Typical Exhaust Pipe Connections

Pipe size determined in Table 7.

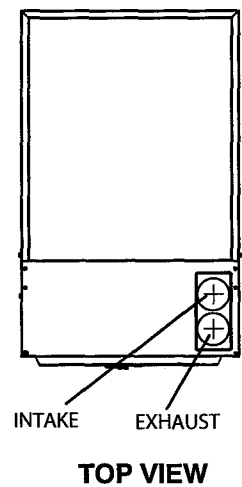
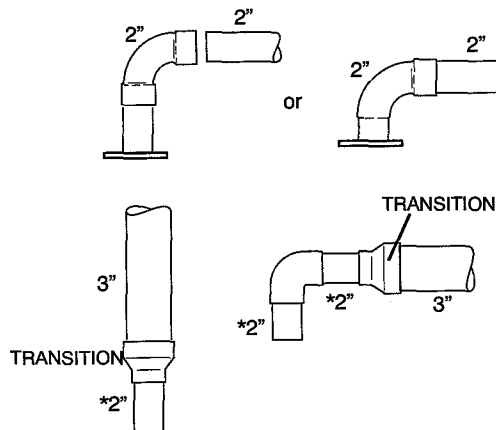
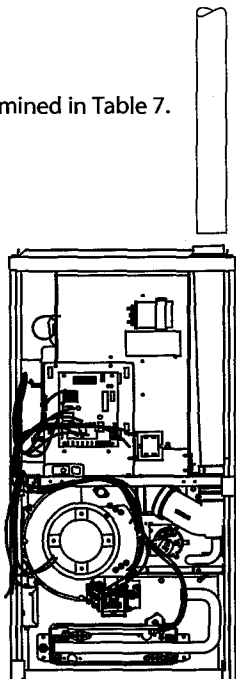


\* When transitioning up in pipe size, use the shortest length of 2" PVC pipe possible.  
**NOTE:** Exhaust pipe and intake pipe must be the same diameter.

Figure 16

### Typical Intake Pipe Connections (Direct Vent Applications)

Pipe size determined in Table 7.



\* When transitioning up in pipe size, use the shortest length of 2" PVC pipe possible.  
**NOTE:** Intake pipe and exhaust pipe must be the same diameter.

Figure 17



## Intake Piping

This furnace may be installed in **Direct Vent** applications, only.

Follow the next two steps when installing the unit in **Direct Vent applications**, where combustion air is taken from outdoors and flue gases are discharged outdoors. **The provided air intake screen must not be used in direct vent applications (outdoors).**

1. Use cement or a sheet metal screw to secure the intake pipe to the inlet air connector.
2. Route piping to outside of structure. Continue with installation following instructions given in general guide lines for piping terminations and intake and exhaust piping terminations for direct vent sections. Refer to Table 7 for pipe sizes.

## General Guidelines for Vent Terminations

In Direct Vent applications, combustion air is taken from outdoors and the flue gases are discharged to the outdoors. This unit is then classified as a direct vent, Category IV gas furnace.

In Direct Vent applications, the vent termination is limited by local building codes. In the absence of local codes, refer to the current National Fuel Gas Code ANSI Z223-1/NFPA 54 in U.S.A., and current CSA-B149 Natural Gas and Propane Installation Codes in Canada for details.

Position termination according to location given in Figure 18. In addition, position termination so it is free from any obstructions and 12" above the average snow accumulation. At vent termination, care must be taken to maintain protective coatings over building materials (prolonged exposure to exhaust condensate can destroy protective coatings). It is recommended that the exhaust outlet not be located within 6 feet (1.8 m) of a condensing unit because the condensate can damage the painted coating.

**NOTE:** *If winter design temperature is below 32° F (0° C), it is recommended that the exhaust piping be insulated with 1/2" (13 mm), Armaflex or equivalent when run through an unconditioned area. In extremely cold climate areas with temperature below 20° F (6.7° C) it is recommended that 3/4" (19 mm) Armaflex or equivalent be used. Insulation on outside runs of exhaust pipe may be painted or wrapped to protect insulation from deterioration in accordance with the insulation manufacturers recommendation. Exhaust pipe insulation may not be necessary in some specific applications.*

**NOTE:** *During extremely cold temperatures, below approximately 20° F (6° C), units with long runs of vent pipe through unconditioned space, even when insulated, may form ice in the exhaust termination that prevents the unit from operating properly. Longer run times of at least 5 minutes will alleviate most icing problems. Also, a heating cable may be installed on exhaust piping and termination to prevent freeze-ups. Heating cable installation kits are available, see unit specification sheets for part numbers.*

### **IMPORTANT**

Do not use screens or perforated metal in exhaust terminations. Doing so will cause freeze-ups and may block the terminations.

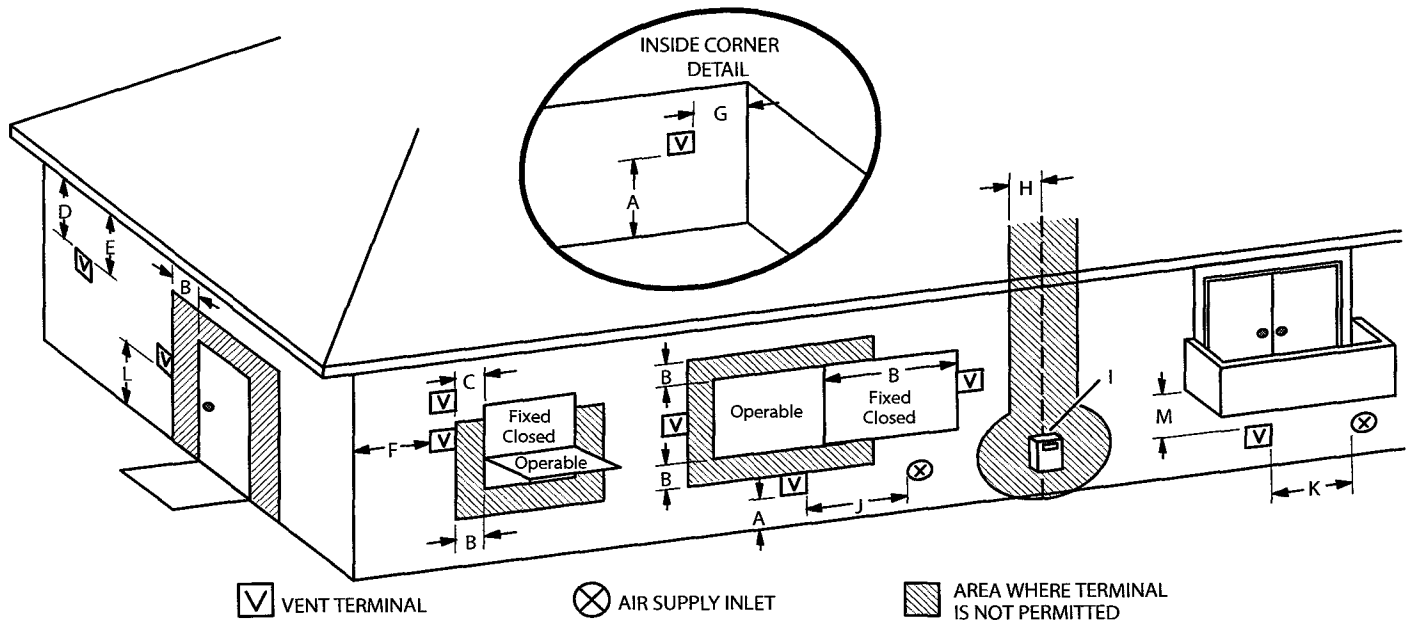
### **IMPORTANT**

#### **For Canadian Installations Only:**

In accordance to CSA International B149 installation codes, the minimum allowed distance between the combustion air intake inlet and the exhaust outlet of other appliances shall not be less than 12 inches (305 mm).

## Vent Termination Clearances

For Direct Vent installations in the USA and Canada



	US Installations <sup>1</sup>	Canadian Installations <sup>2</sup>	
A =	Clearance above grade, veranda, porch, deck or balcony	12 inches (305 mm) or 12 in. 305 mm) above average snow accumulation.	12 inches (305 mm) or 12 in. 305 mm) above average snow accumulation.
B =	Clearance to window or door that may be opened	6 inches (152 mm) for appliances <10,000 Btuh (3kw), 9 inches (mm) for appliances > 10,000 Btuh (3kw) and <50,000 Btuh (15 kw), 12 inches (305 mm) for appliances > 50,000 Btuh (15kw)	6 inches (152 mm) for appliances <10,000 Btuh (3kw), 12 inches (305 mm) for appliances > 10,000 Btuh (3kw) and <100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)
C =	Clearance to permanently closed window	* 12"	* 12"
D =	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (mm) from the center line of the terminal	* Equal to or greater than soffit depth	* Equal to or greater than soffit depth
E =	Clearance to unventilated soffit	* Equal to or greater than soffit depth	* Equal to or greater than soffit depth
F =	Clearance to outside corner	* No minimum to outside corner	* No minimum to outside corner
G =	Clearance to inside corner	*	*
H =	Clearance to each side of center line extended above meter / regulator assembly	3 feet (.9 m) within a height 15 feet (4.5 m) above the meter / regulator assembly	3 feet (.9 m) within a height 15 feet (4.5 m) above the meter / regulator assembly
I =	Clearance to service regulator vent outlet	* 3 feet (.9 m)	3 feet (.9 m)
J =	Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance	6 inches (152 mm) for appliances <10,000 Btuh (3kw), 9 inches (mm) for appliances > 10,000 Btuh (3kw) and <50,000 Btuh (15 kw), 12 inches (305 mm) for appliances > 50,000 Btuh (15kw)	6 inches (152 mm) for appliances <10,000 Btuh (3kw), 12 inches (305 mm) for appliances > 10,000 Btuh (3kw) and <100,000 Btuh (30kw), 36 inches (.9m) for appliances > 100,000 Btuh (30kw)
K =	Clearance to mechanical air supply inlet	3 feet (.9 m) above if within 10 feet (3 m) horizontally	6 feet (1.8 m)
L =	Clearance above paved sidewalk or paved driveway located on public property	* 7 feet (2.1m)	7 feet (2.1m)†
M =	Clearance under veranda, porch, deck or balcony	*12 inches (305mm)‡	12 inches (305mm)‡

<sup>1</sup> In accordance with the current ANSI Z223.1/NFPA 54 Natural Fuel Gas Code

<sup>2</sup> In accordance with the current CSA B149.1, Natural Gas and Propane Installation Code

† A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings.

‡ Permitted only if veranda, porch, deck or balcony is fully open on a minimum of two sides beneath the floor. Lennox recommends avoiding this location if possible.

\*For clearances not specified in ANSI Z223.1/NFPA 54 or CSA B149.1, clearance will be in accordance with local installation codes and the requirements of the gas supplier and these installation instructions."

Figure 18

## Details of Intake and Exhaust Piping Terminations for Direct Vent Installations

**NOTE:** In Direct Vent installations, combustion air is taken from outdoors and flue gases are discharged to outdoors.

**NOTE:** Flue gas may be slightly acidic and may adversely affect some building materials. If any vent termination is used and the flue gases may impinge on the building material, a corrosion-resistant shield (minimum 24 inches square) must be used to protect the wall surface. If the optional tee is used, the protective shield is required. The shield should be constructed using wood, plastic, sheet metal or other suitable material. All seams, joints, cracks, etc. in the affected area should be sealed using an appropriate sealant. See Figure 21.

Intake and exhaust pipes may be routed either horizontally through an outside wall or vertically through the roof. In attic or closet installations, vertical termination through the roof is preferred. Figures 21 through 27 show typical terminations.

1. Exhaust and intake exits must be in same pressure zone. Do not exit one through the roof and one on the side. Also, do not exit the intake on one side and the exhaust on another side of the house or structure.
2. Intake and exhaust pipes should be placed as close together as possible at termination end (refer to illustrations). Maximum separation is 3" (76 mm) on roof terminations and 6" (152 mm) on side wall terminations.
3. On roof terminations, the intake piping should terminate straight down using two 90° elbows (See Figure 27).
4. Exhaust piping must terminate straight out or up as shown. A reducer may be required on the exhaust piping at the point where it exits the structure to improve the velocity of exhaust away from the intake piping. See Table 8.

**Exhaust Pipe Termination Size Reduction**

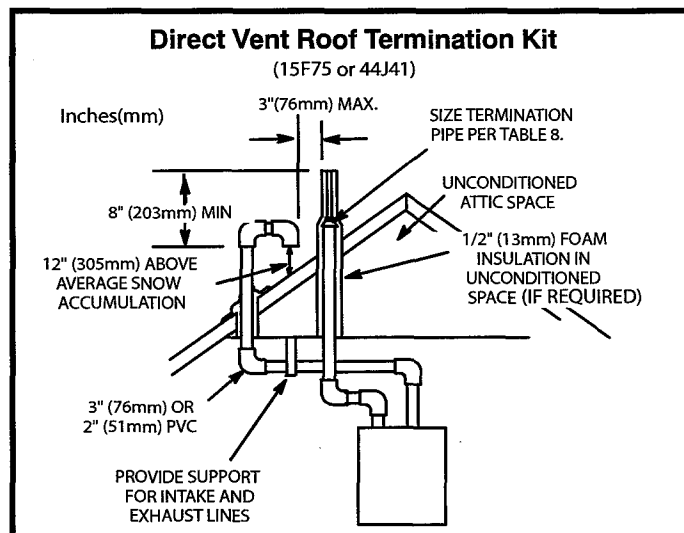
MODEL	Exhaust Pipe Size	Termination Pipe Size
*045 and *070	2" (51mm), 2-1/2" (64mm),	1-1/2" (38mm)
*090	3" (76mm)	2" (51mm)
110	3" (76mm)	2" (51mm)

\*045, 070 and 090 units with the flush-mount termination must use the 1-1/2" accelerator supplied with the kit.

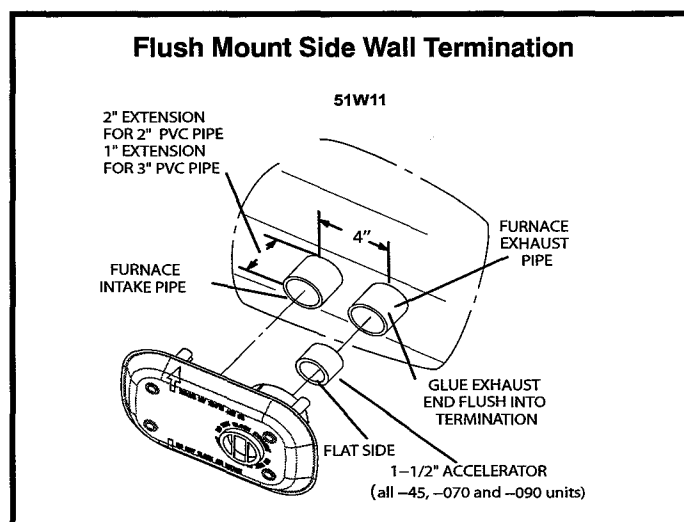
**Table 8**

5. On field supplied terminations for side wall exit, exhaust piping may extend a maximum of 12 inches (305 mm) for 2" PVC and 20 inches (508 mm) for 3" (76 mm) PVC beyond the outside wall. Intake piping should be as short as possible. See Figures 22 and 23.

**NOTE:** Care must be taken to avoid recirculation of exhaust back into intake pipe.

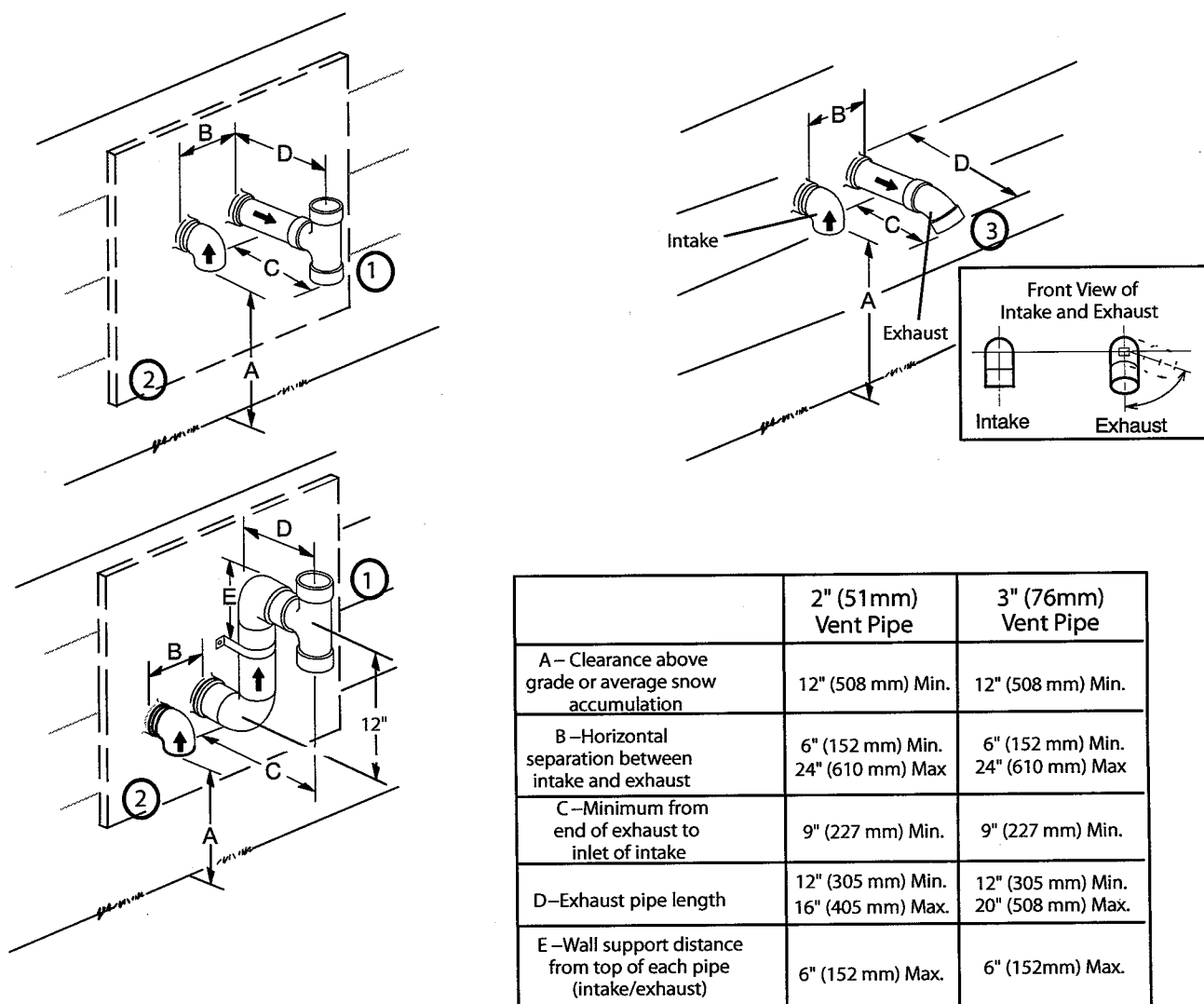


**Figure 19**



**Figure 20**

6. On field supplied terminations, a minimum distance between the end of the exhaust pipe and the end of the intake pipe without a termination elbow is 8" and a minimum distance of 6" with a termination elbow. See Figures 22 and 23.
7. If intake and exhaust piping must be run up a side wall to position above snow accumulation or other obstructions, piping must be supported every 24" (610 mm) as shown in Figures 22 and 23. When exhaust and intake piping must be run up an outside wall, the exhaust piping must be terminated with pipe sized per Table 8. The intake piping may be equipped with a 90° elbow turndown. Using turndown will add 5 feet (1.5 m) to the equivalent length of the pipe.
8. Based on the recommendation of the manufacturer, a multiple furnace installation may use a group of up to four terminations assembled together horizontally, as shown in Figure 26



<sup>1</sup> The exhaust termination tee should be connected to the 2" or 3" PVC flue pipe as shown in the illustration. Do not use an accelerator in applications that include an exhaust termination tee. The accelerator is not required.

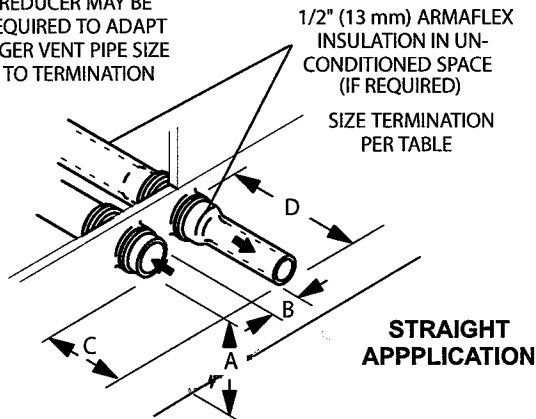
<sup>2</sup> As required. Flue gas may be acidic and may adversely affect some building materials. If a side wall vent termination is used and flue gases will impinge on the building materials, a corrosion-resistant shield (24 inches square) should be used to protect the wall surface. If optional tee is used, the protective shield is recommended. The shield should be constructed using wood, sheet metal or other suitable material. All seams, joints, cracks, etc. in affected area, should be sealed using an appropriate sealant.

<sup>3</sup> Exhaust pipe 45° elbow can be rotated to the side away from the combustion air inlet to direct exhaust away from adjacent property. The exhaust must never be directed toward the combustion air inlet.

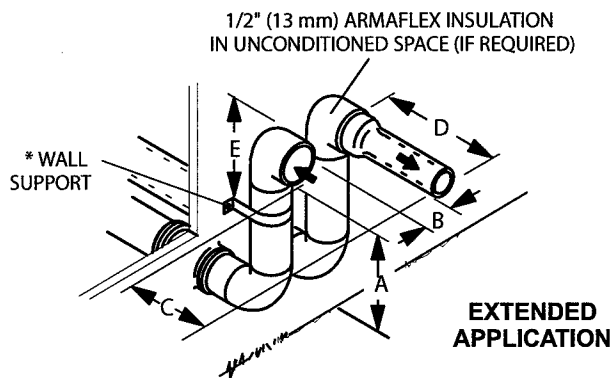
**Figure 21**

## Field Supplied Wall Termination

NOTE – FIELD PROVIDED REDUCER MAY BE REQUIRED TO ADAPT LARGER VENT PIPE SIZE TO TERMINATION



**STRAIGHT APPLICATION**



**EXTENDED APPLICATION**

See venting Table for maximum venting lengths with this arrangement.

\* Use wall support every 24" (610 mm). Use two wall supports if extension is greater than 24" (610 mm) but less than 48" (1219 mm).

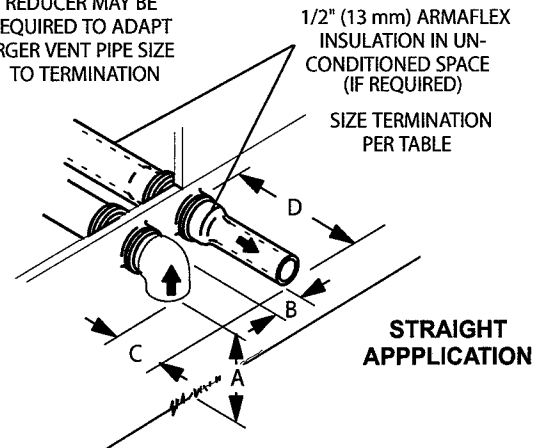
**NOTE** – One wall support must be 6" (152 mm) from top of each pipe (intake and exhaust)

	2" (51mm) Vent Pipe	3" (76mm) Vent Pipe
A – Minimum clearance above grade or average snow accumulation	12" (508 mm)	12" (508 mm)
B – Maximum horizontal separation between intake and exhaust	6" (152 mm)	6" (152 mm)
C – Minimum from end of exhaust to inlet of intake	8" (203 mm)	8" (203 mm)
D – Maximum exhaust pipe length	12" (305 mm)	20" (508 mm)
E – Maximum wall support distance from top of each pipe (intake/exhaust)	6" (152 mm)	6" (152 mm)

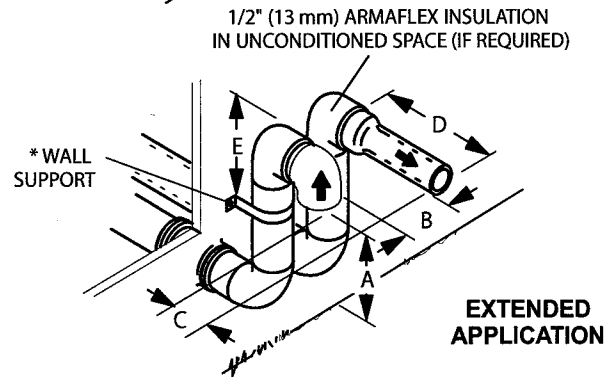
**Figure 22**

## Field Supplied Wall Termination

NOTE – FIELD PROVIDED REDUCER MAY BE REQUIRED TO ADAPT LARGER VENT PIPE SIZE TO TERMINATION



**STRAIGHT APPLICATION**



**EXTENDED APPLICATION**

See venting Table for maximum venting lengths with this arrangement.

\* Use wall support every 24" (610 mm). Use two wall supports if extension is greater than 24" (610 mm) but less than 48" (1219 mm).

**NOTE** – One wall support must be 6" (152 mm) from top of each pipe (intake and exhaust)

	2" (51mm) Vent Pipe	3" (76mm) Vent Pipe
A – Minimum clearance above grade or average snow accumulation	12" (508 mm)	12" (508 mm)
B – Maximum horizontal separation between intake and exhaust	6" (152 mm)	6" (152 mm)
C – Minimum from end of exhaust to inlet of intake	6" (152 mm)	6" (152 mm)
D – Maximum exhaust pipe length	12" (305 mm)	20" (508 mm)
E – Maximum wall support distance from top of each pipe (intake/exhaust)	6" (152 mm)	6" (152 mm)

**Figure 23**

### Direct Vent Concentric Rooftop Termination

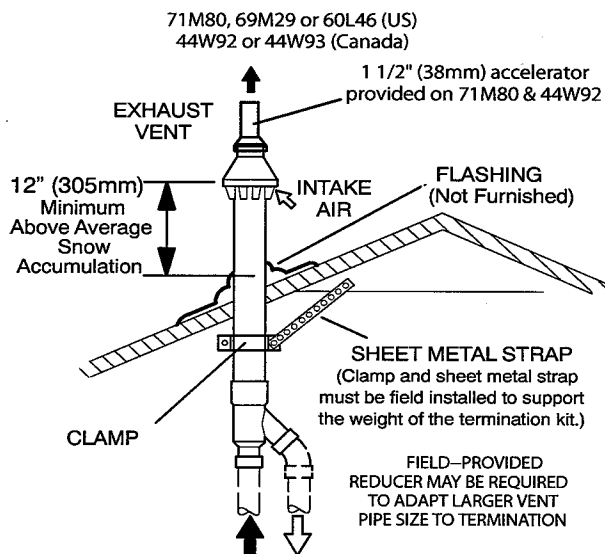


Figure 24

### Optional Vent Termination for Multiple Unit Installation of Direct Vent Wall Termination Kit

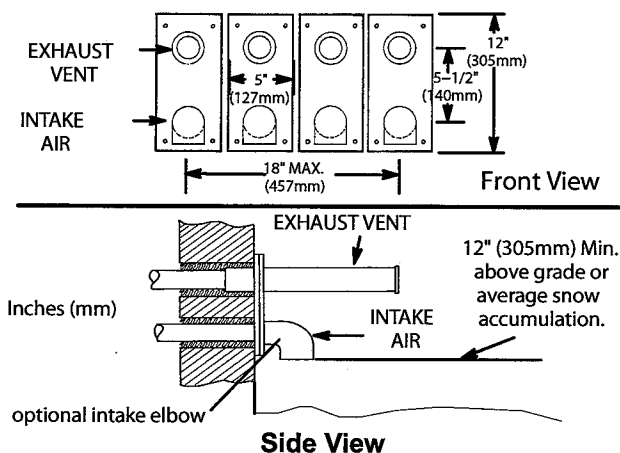


Figure 26

### Direct Vent Concentric Wall Termination

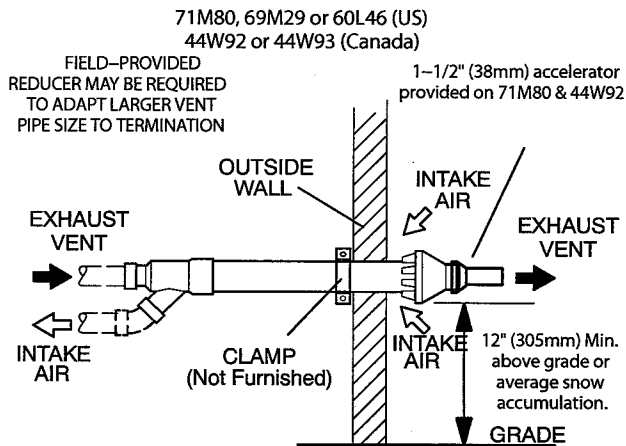
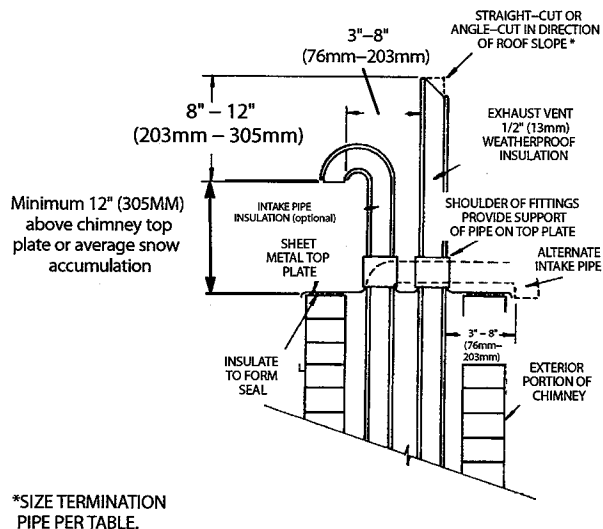


Figure 25

### Direct Vent Application Using Existing Chimney



**NOTE** - Do not discharge exhaust gases directly into any chimney or vent stack. If vertical discharge through an existing unused chimney or stack is required, insert piping inside chimney until the pipe open end is above top of chimney and terminate as illustrated. In any exterior portion of chimney, the exhaust vent must be insulated.

Figure 27

## Condensate Piping

This unit is designed for either right or left side exit of condensate piping in downflow applications. Refer to Figure 28 for condensate trap locations.

**NOTE:** If necessary the condensate trap may be installed up to 5" away using PVC pipe from the furnace. Piping from furnace must slope down a minimum of 1/4" per ft. toward trap.

1. Determine which side condensate piping will exit the unit, location of trap, field-provided fittings and length of PVC pipe required to reach available drain.
2. Remove plug (Figure 31) from the cold end header box at the appropriate location on the side of the unit. Install field-provided 1/2 NPT male fitting into cold end header box. Use Teflon tape or appropriate pipe dope.
3. Install the cap over the clean out opening at the base of the trap. Secure with clamp. See Figure 31.
4. Install drain trap using appropriate PVC fittings, glue all joints. Glue the provided drain trap as shown in Figure 31. Route the condensate line to an open drain. *Condensate line must maintain a 1/4" downward slope from the furnace to the drain.*

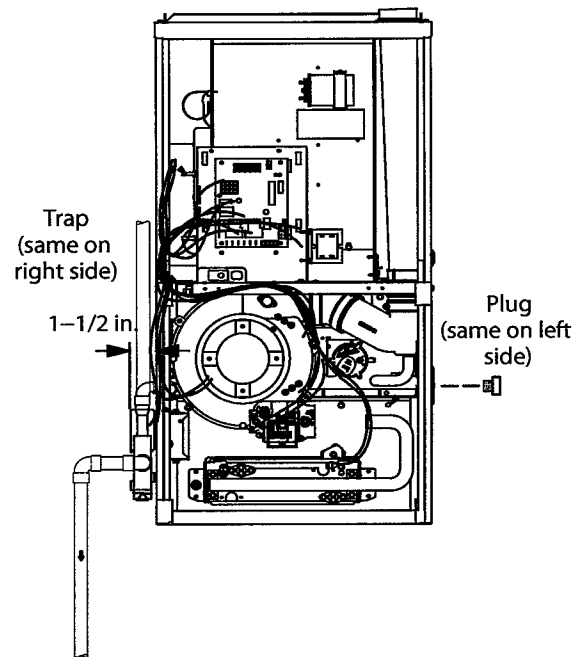


**CAUTION**

**Do Not** use copper tubing or existing copper condensate lines for drain line.

5. If unit will be started immediately upon completion of installation, prime trap per procedure outlined in Unit Start-Up section.

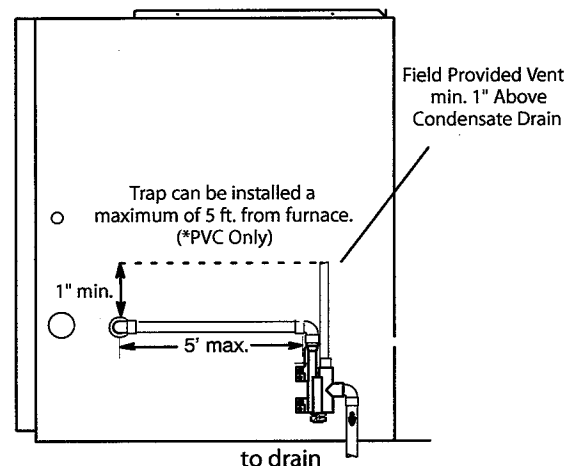
## Condensate Trap and Plug Locations



**Figure 28**

Condensate line must slope downward away from the trap to drain. If drain level is above condensate trap, condensate pump must be used. Condensate drain line should be routed within the conditioned space to avoid freezing of condensate and blockage of drain line. If this is not possible, a heat cable kit may be used on the condensate trap and line. Heating cable kit is available in various lengths: 6 ft. (1.8 m) - kit no. 26K68; 24 ft. (7.3 m) - kit no. 26K69; and 50 ft. (15.2 m) - kit no. 26K70.

## Condensate Trap Location (shown with right side exit of condensation)



\*Piping from furnace must slope down a minimum of 1/4" per ft. toward trap.

**Figure 29**

### Unit with Evaporator Coil

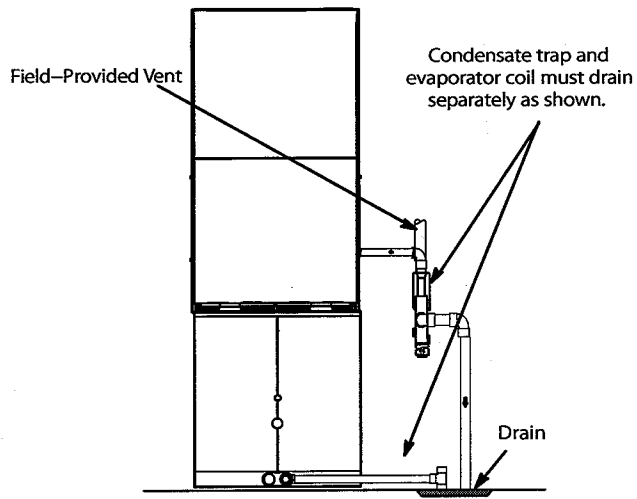


Figure 30

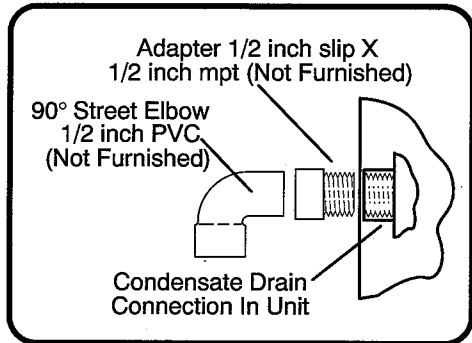
### CAUTION

A separate drain line must be run to the drain from the condensate trap to ensure proper drainage and pressure switch operation. **DO NOT** connect the condensate trap drain into the drain line from the evaporator coil.

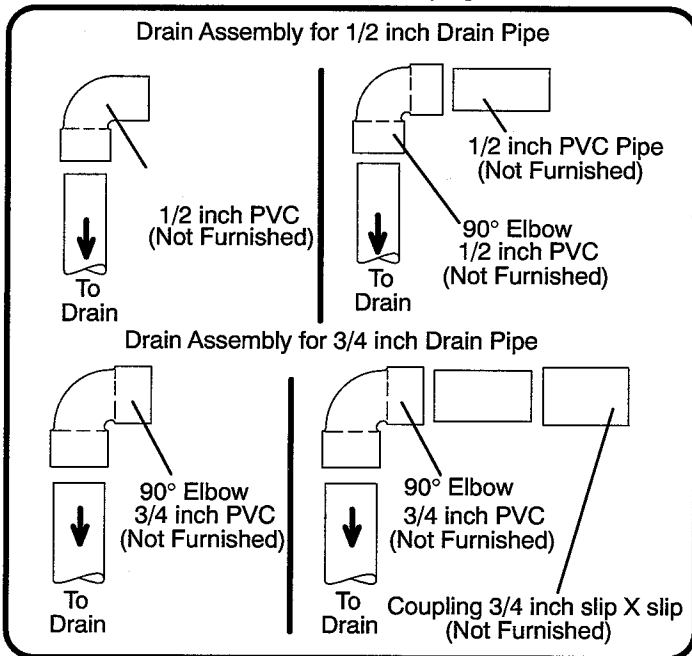


## Trap Drain Assembly Using 1/2" PVC or 3/4" PVC

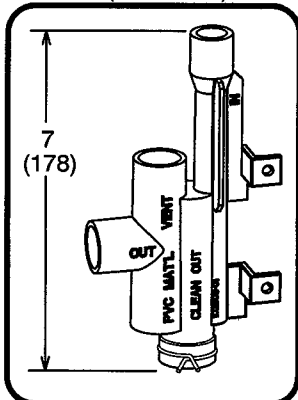
### OPTIONAL Condensate Drain Connection



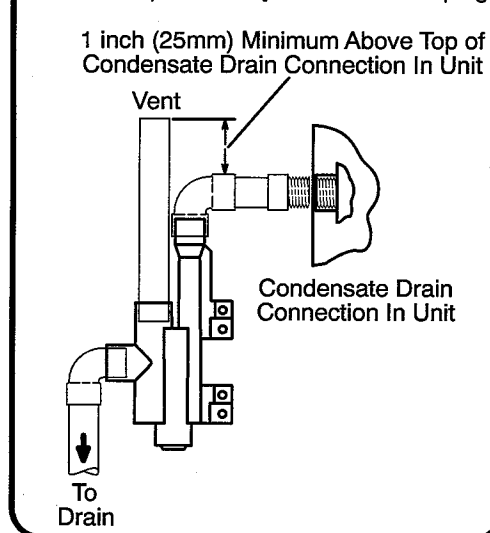
### OPTIONAL Drain Piping



### Drain Trap Assembly (Furnished)



### Drain Trap Assembly with 1/2 inch Piping



### Drain Trap Assembly with 3/4 inch Piping

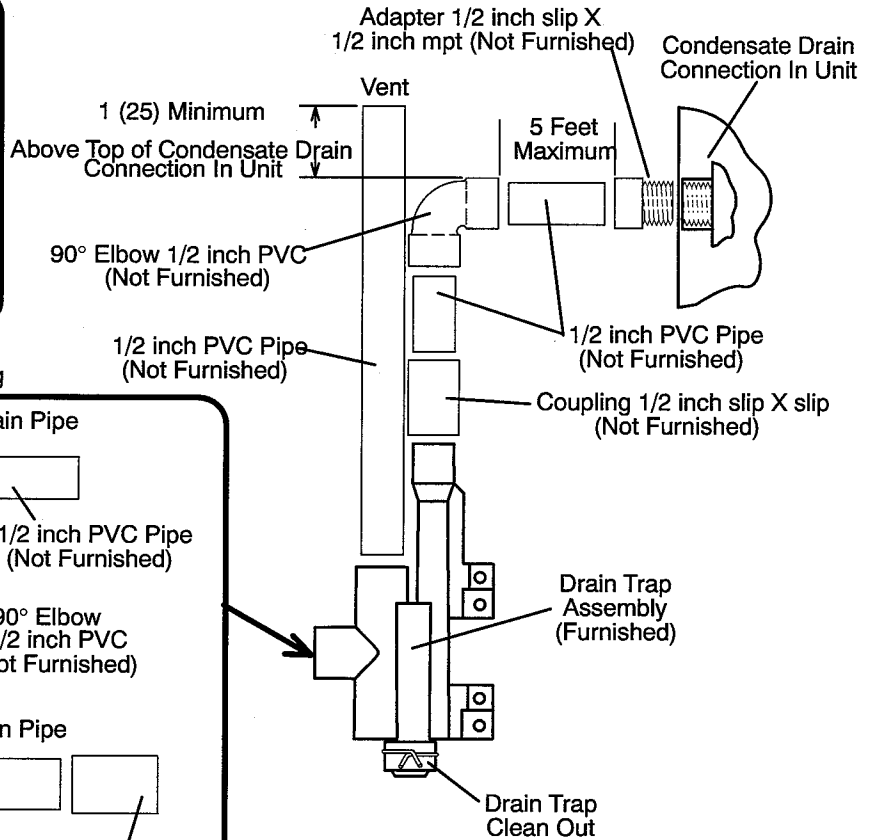
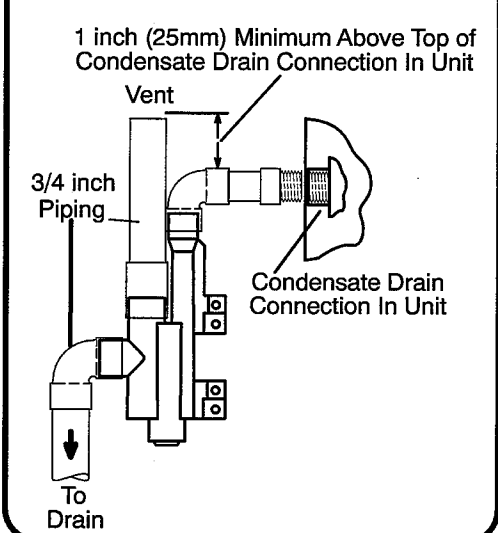


Figure 31

## Gas Piping

### CAUTION

If a flexible gas connector is required or allowed by the authority that has jurisdiction, black iron pipe shall be installed at the gas valve and extend outside the furnace cabinet. The flexible connector can then be added between the black iron pipe and the gas supply line.

### WARNING

**Do Not** exceed 600 in. lbs. (50 ft. lbs.) torque when attaching the gas piping to the gas valve.

1. Gas piping may be routed into the unit through either the left or right hand side. Supply piping enters into the gas valve from the side of the valve as shown in Figure 33. Move bellows grommet to side of the cabinet which the gas line enters. Ensure opposite gas line entrance is plugged with supplied plug.

### IMPORTANT

A low inlet pressure switch in LP/propane applications is recommended.

2. When connecting gas supply, factors such as length of run, number of fittings and furnace rating must be considered to avoid excessive pressure drop. Table 10 lists recommended pipe sizes for typical applications.

**NOTE:** Use two wrenches when connecting gas piping to avoid transferring torque to the manifold.

3. Gas piping must not run in or through air ducts, clothes chutes, chimneys or gas vents, dumb waiters or elevator shafts. Center gas line through piping hole. Gas line should not touch side of unit. See Figures 33.
4. Piping should be sloped 1/4 inch per 15 feet (6 mm per 5.6 m) upward toward the gas meter from the furnace. The piping must be supported at proper intervals, every 8 to 10 feet (2.44 to 3.05 m), using suitable hangers or straps. Install a drip leg in vertical pipe runs to serve as a trap for sediment or condensate.
5. A 1/8" N.P.T. plugged tap or pressure post is located on the gas valve to facilitate test gauge connection.
6. In some localities, codes may require installation of a manual main shut off valve and union (furnished by installer) external to the unit. Union must be of the ground joint type.

### IMPORTANT

Compounds used on threaded joints of gas piping must be resistant to the actions of liquified petroleum gases.

#### Leak Check

After gas piping is completed, carefully check all piping connections (factory and field installed) for gas leaks. Use a leak detecting solution or other preferred means.

*The furnace must be isolated from the gas supply system by closing its individual manual shut off valve during any pressure testing of the gas supply system at pressures greater than or equal to 1/2 psig (3.48 kPa, 14 inches w.c.).*

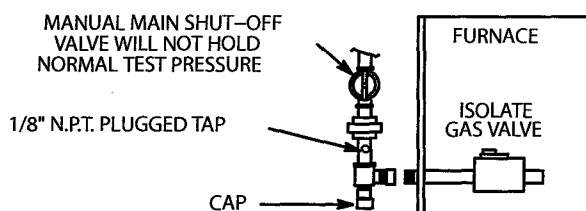


Figure 32

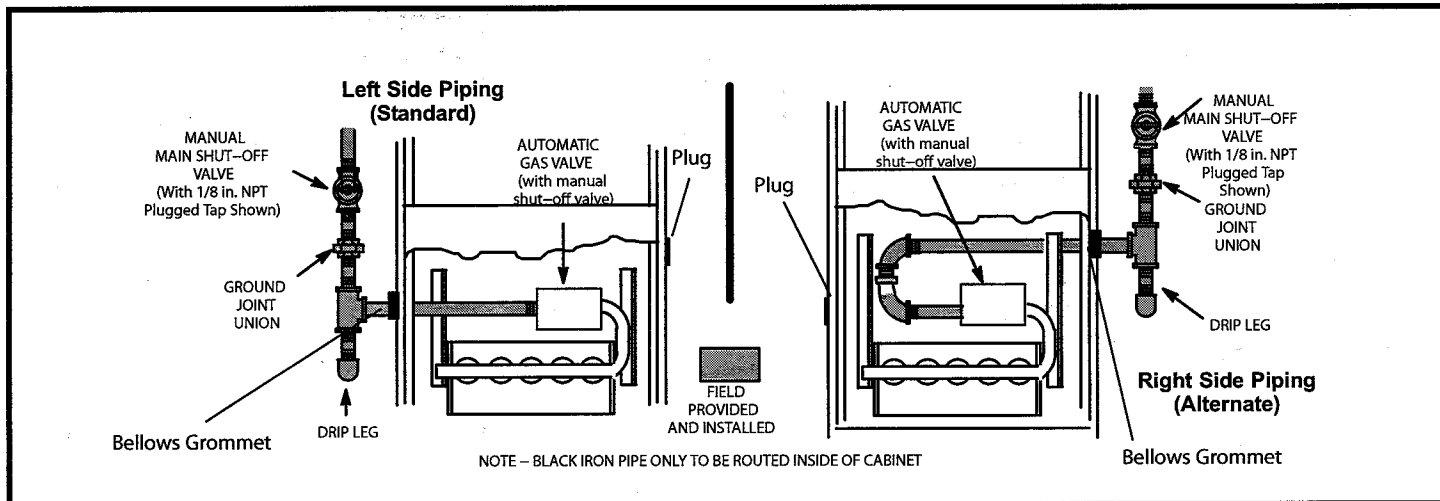
### IMPORTANT

When testing pressure of gas lines, gas valve must be disconnected and isolated. Gas Valves can be damaged if subjected to pressures greater than 1/2 psig (3.48 kPa).

### WARNING

#### FIRE OR EXPLOSION HAZARD

Failure to follow the safety warnings exactly could result in serious injury, death, or property damage. Never use an open flame to test for gas leaks. Check all connections using a commercially available soap solution made specifically for leak detection. Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after leak test has been completed.



**Figure 33**

**Gas Pipe Capacity - Ft <sup>3</sup>/Hr (kL/HR)**

Nominal Iron Pipe Size -Inches(mm)	Internal Diameter -Inches(mm)	Length of Pipe-Feet(m)									
		10 (3.048)	20 (6.096)	30 (9.144)	40 (12.192)	50 (15.240)	60 (18.288)	70 (21.336)	80 (24.384)	90 (27.432)	100 (30.480)
1/2 (12.7)	.622 (17.799)	175 (4.96)	120 (3.40)	97 (2.75)	82 (2.32)	73 (2.07)	66 (1.87)	61 (1.73)	57 (1.61)	53 (1.50)	50 (1.42)
3/4 (19.05)	.824 (20.930)	360 (10.19)	250 (7.08)	200 (5.66)	170 (4.81)	151 (4.28)	138 (3.91)	125 (3.54)	118 (3.34)	110 (3.11)	103 (2.92)
1 (25.4)	1.049 (26.645)	680 (19.25)	465 (13.17)	375 (10.62)	320 (9.06)	285 (8.07)	260 (7.36)	240 (6.80)	220 (6.23)	205 (5.80)	195 (5.52)
1-1/4 (31.75)	1.380 (35.052)	1400 (39.64)	950 (26.90)	770 (21.80)	660 (18.69)	580 (16.42)	530 (15.01)	490 (13.87)	460 (13.03)	430 (12.18)	400 (11.33)
1-1/2 (38.1)	1.610 (40.894)	2100 (59.46)	1400 (41.34)	1180 (33.41)	990 (28.03)	900 (25.48)	810 (22.94)	750 (21.24)	690 (19.54)	650 (18.41)	620 (17.56)
2 (50.8)	2.067 (52.502)	3950 (111.85)	2750 (77.87)	2200 (62.30)	1900 (53.80)	1680 (47.57)	1520 (43.04)	1400 (39.64)	1300 (36.81)	1220 (34.55)	1150 (32.56)
2-1/2 (63.5)	2.469 (67.713)	6300 (178.39)	4350 (123.17)	3520 (99.67)	3000 (84.95)	2650 (75.04)	2400 (67.96)	2250 (63.71)	2050 (58.05)	1950 (55.22)	1850 (52.38)
3 (76.2)	3.068 (77.927)	11000 (311.48)	7700 (218.03)	6250 (176.98)	5300 (150.07)	4750 (134.50)	4300 (121.76)	3900 (110.43)	3700 (104.77)	3450 (97.69)	3250 (92.03)
4 (101.6)	4.026 (102.260)	23000 (651.27)	15800 (447.39)	12800 (362.44)	10900 (308.64)	9700 (274.67)	8800 (249.18)	8100 (229.36)	7500 (212.37)	7200 (203.88)	6700 (189.72)

**NOTE:** Capacity given in cubic feet of gas per hour (kilo liters of gas per hour) and based on 0.60 specific gravity gas.

**Table 9**

### Removal of the Furnace from Common Vent

In the event that an existing furnace is removed from a venting system commonly run with separate gas appliances, the venting system is likely to be too large to properly vent the remaining attached appliances.

Conduct the following test while each appliance is operating and the other appliances (which are not operating) remain connected to the common venting system. If the venting system has been installed improperly, you **must** correct the system as indicated in the general venting requirements section.

#### **WARNING**

##### **CARBON MONOXIDE POISONING HAZARD**

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation.

1. Seal any unused openings in the common venting system.
2. Inspect the venting system for proper size and horizontal pitch. Determine that there is no blockage, restriction, leakage, corrosion, or other deficiencies which could cause an unsafe condition.

3. Close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn ON clothes dryers and any appliances not connected to the common venting system. Turn ON any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.
4. Follow the lighting instructions. Turn ON the appliance that is being inspected. Adjust the thermostat so that the appliance operates continuously.
5. After the main burner has operated for 5 minutes, test for leaks of flue gases at the draft hood relief opening. Use the flame of a match or candle.
6. After determining that each appliance connected to the common venting system is venting properly, (step 3) return all doors, windows, exhaust fans, fireplace dampers, and any other gas burning appliances to their previous mode of operation.
7. If a venting problem is found during any of the preceding tests, the common venting system must be modified to correct the problems.

Resize the common venting system to the minimum vent pipe size determined by using the appropriate tables in Appendix G. These are in the current standards of the National Fuel Gas Code ANSI Z223.1.

## Electrical

### ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

#### **CAUTION**

Electrostatic discharge can affect electronic components. Take precautions during furnace installation and service to protect the furnace's electronic controls. Precautions will help to avoid control exposure to electrostatic discharge by putting the furnace, the control and the technician at the same electrostatic potential. Neutralize electrostatic charge by touching hand and all tools on an unpainted unit surface, such as the gas valve or blower deck, before performing any service procedure.

#### INTERIOR MAKE-UP BOX INSTALLATION

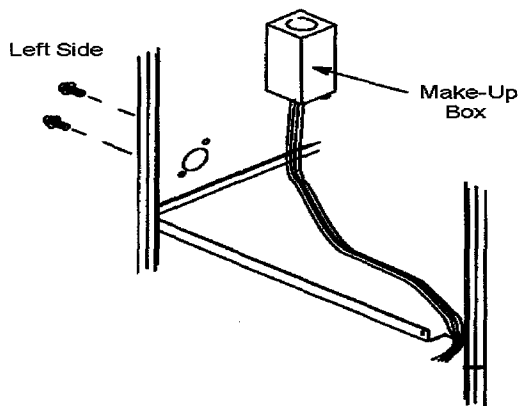


Figure 34

#### INTERIOR MAKE-UP BOX INSTALLATION

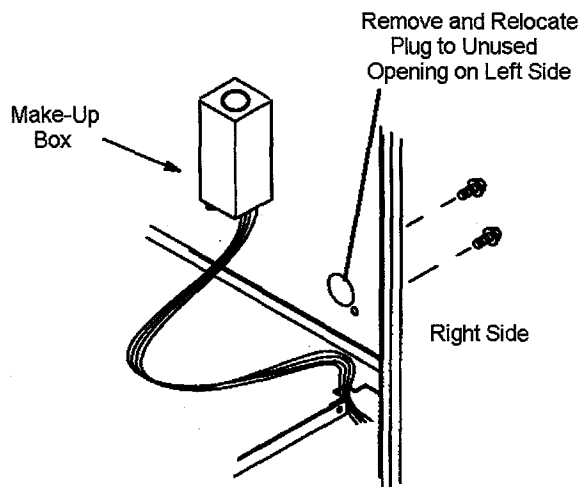


Figure 35

The unit is equipped with a field makeup box. The makeup box may be moved to the right side of the furnace to facilitate installation. Seal unused openings on left side with plugs removed from right side. Secure the excess wire to the existing harness to protect it from damage.

Refer to Figure 38 for field wiring and Figure 39 for schematic wiring diagram and troubleshooting.

1. The power supply wiring must meet Class I restrictions. Protected by either a fuse or circuit breaker, select circuit protection and wire size according to unit nameplate.

**NOTE:** Unit nameplate states maximum current draw. Maximum over current protection allowed is shown in Table 10.

2. Holes are on both sides of the furnace cabinet to facilitate wiring.
3. Install a separate (properly sized) disconnect switch near the furnace so that power can be turned off for servicing.

Model	Maximum Over-Current Protection (Amps)
045B12, 070B16	15
090C20, 110C20	20

Table 10

4. Before connecting the thermostat, check to make sure the wires will be long enough for servicing at a later date. Make sure that thermostat wire is long enough to facilitate future removal of blower for service.
5. Complete the wiring connections to the equipment. Use the provided unit wiring diagram and the field wiring diagram shown in Figure 38. Use 18 gauge wire or larger that is suitable for Class II rating for thermostat connections.
6. Electrically ground the unit according to local codes or, in the absence of local codes, according to the current National Electric Code (ANSI/NFPA No. 70). A green ground wire is provided in the field make-up box.

**NOTE:** This furnace contains electronic components that are polarity sensitive. Make sure that the furnace is wired correctly and is properly grounded.

7. One line voltage "EAC" 1/4" spade terminal is provided on the furnace integrated control. Any electronic air cleaner or other accessory rated up to one amp can be connected to this terminal with the neutral leg of the circuit being connected to one of the provided neutral terminals. This terminal is energized when the indoor blower is operating.
8. One line voltage "HUM" 1/4" spade terminal is provided on the furnace integrated control. Any humidifier rated up to one amp can be connected to this terminal with the neutral leg of the circuit being connected to one of the provided neutral terminals. This terminal is energized in the heating mode whenever the combustion air inducer is operating.
9. Install the room thermostat according to the instructions provided with the thermostat. If the furnace is being matched with a heat pump, refer to the instruction packaged with the dual fuel thermostat.

#### Indoor Blower Speeds

1. When the thermostat is set to "FAN ON," the indoor blower will run continuously at approximately 50% of the second stage cooling speed when there is no cooling or heating demand.
2. When this unit is running in the heating mode, the indoor blower will run on the heating speed designated by the positions of DIP switches 1 (A,B,C,D) of the HEAT jumper plug.
3. When there is a cooling demand, the indoor blower will run on the cooling speed designated by the positions of DIP switches (A, B, C, D) of the COOL jumper plug.

#### Generator Use - Voltage Requirements

The following requirements must be kept in mind when specifying a generator for use with this equipment:

- The furnace requires 120 volts  $\pm$  10% (Range: 108 volts to 132 volts).
- The furnace operates at 60 Hz  $\pm$  5% (Range: 57 Hz to 63 Hz).
- The furnace integrated control requires both polarity and proper ground. Both polarity and proper grounding should be checked before attempting to operate the furnace on either permanent or temporary power.
- Generator should have a wave form distortion of less than 5% RHD.

#### Electrical Wiring



Risk of electrical shock. Disconnect electrical power at the circuit breaker or service panel before making electrical connections. Failure to disconnect power supplies can result in property damage, personal injury, or death.

The furnace must be grounded and wired in accordance with local codes or, in the absence of local codes, with the National Electrical Code ANSI/NFPA No. 70 (latest edition) and/or CSA C22.1 Electrical Code (latest edition) if an external electrical source is utilized.

In all instances, other than wiring for the thermostat, the wiring to be done and any replacement of wire shall conform with the temperature limitation for Type T wire—63°F (35°C) rise.

Connect a sufficiently sized wire with ground to the furnace's line voltage connections and ground wire. Refer to the furnace rating plate for electrical characteristics to be used in sizing field supply wiring and overcurrent protection.

The line voltage supply should be routed through a readily accessible disconnect located within sight of the furnace. A junction box on the furnace side panel is provided for line voltage connections. Refer to the furnace wiring diagram for specific connection information.

**Proper polarity of the supply connections ("HOT" and "NEUTRAL") must be observed to ensure that safety controls provide the protection intended.**

A connection to the unit's ground wire and actual earth ground (typically a ground stake or buried steel pipe) must be maintained for proper operation.

#### Thermostat

Install a room thermostat according to the instructions furnished with it. Select a location on an inside wall that is not subject to drafts, direct sunshine, or other heat sources. The initial heat anticipator setting should be equal to the total current draw of the control circuit. Low voltage thermostat connections are to be made to the integrated ignition/blower control board as indicated on the wiring diagram.

### Single Stage Thermostat Operation (A95DF2V and 95G2DFV Models)

The automatic heat staging option allows a single stage thermostat to be used with two stage furnace models (A95DF2V or 95G2DFV). To activate this option, move the jumper pin (see Figure 36) to desired setting (5 minutes or 10 minutes). The furnace will start on 1st stage heat and stay at 1st stage heat for the duration of the selected time before switching to 2nd stage heat.

W1 on the control board must be connected to W1 on the thermostat.

### Humidifier

Terminals are provided on the integrated ignition/blower control board for connection to a 120-volt humidifier. The "HUM" terminal is energized whenever the thermostat calls for heat. See the furnace wiring diagram for specific connection information.

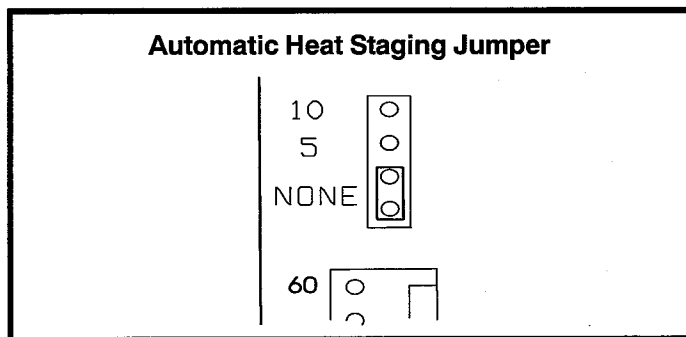


Figure 36

### Electronic Air Cleaner

Terminals are provided on the integrated ignition/blower control board for connection of a 120-volt electronic air cleaner. The "EAC" terminal is energized whenever the thermostat calls for heat, cooling, or continuous blower. See furnace wiring diagram for specific connection information.

### Variable Speed Features

This furnace is equipped with a variable speed circulation air blower motor that will deliver a constant airflow within a wide range of external static pressures. Other features of this variable speed motor include:

#### Soft Start

The variable speed motor will slowly ramp up to normal operating speed. This minimizes noise and increases comfort by eliminating the initial blasts of air encountered with standard motors.

#### Soft Stop

At the end of a cooling or heating cycle, the variable speed motor will slowly ramp down after a short blower "off" delay. If continuous blower operation has been selected, the variable speed motor will slowly ramp down until it reaches the airflow for that mode.

### Passive and Active Dehumidification

#### Passive Dehumidification

For situations where humidity control is a problem, a dehumidification feature has been built into the variable speed motor. At the start of each cooling cycle, the variable speed motor will run at 82% of the rated airflow for 7.5 minutes. After 7.5 minutes has elapsed, the motor will increase to 100% of the rated airflow.

#### Active Dehumidification

To achieve additional dehumidification, clip the jumper wire located below the DEHUM terminal on the integrated ignition/blower control board and connect a humidity control that opens on humidity rise to the DEHUM and R terminals. The DEHUM terminal on the control board must be connected to the normally closed contact of the humidity control so that the board senses an open circuit on high humidity. In this setup, the variable speed motor will operate at a 30% reduction in the normal cooling airflow rate when there is a call for dehumidification.

Both the passive and active dehumidification methods described above can be utilized on the same furnace.

### Circulating Airflow Adjustments

#### Cooling Mode

The units are factory set for the highest airflow for each model. Adjustments can be made to the cooling airflow by repositioning the jumper plug marked COOL - A, B, C, D (see Figure 37). To determine what CFM the motor is delivering at any time, count the number of times the amber LED on the control board flashes. Each flash signifies 200 CFM; count the flashes and multiply by 200 to determine the actual CFM delivered (for example: 5 flashes x 200 = 1000 CFM).

#### Heating Mode

These units are factory set to run at the middle of the heating rise range as shown on the unit rating plate. If higher or lower rise is desired, reposition the jumper plug marked HEAT - A, B, C, C (see Figure 37). To determine what CFM the motor is delivering at any time, count the number of times the amber LED on the control board flashes. Each flash signifies 200 CFM; count the flashes and multiply by 200 to determine the actual CFM delivered (for example: 5 flashes x 200 = 1000).

### Adjust Tap

Airflow amounts may be increased or decreased by 10% by moving the ADJUST jumper plug (see Figure 37) from the NORM position to the (+) or (-) position. Changes to the ADJUST tap will affect both cooling and heating airflows. The TEST position on the ADJUST tap is not used.

### Continuous Blower Operation

The comfort level of the living space can be enhanced when using this feature by allowing continuous circulation of air between calls for cooling or heating. The circulation of air occurs at half the full cooling airflow rate.

To engage the continuous blower operation, place the fan switch on the thermostat into the **ON** position. A call for fan from the thermostat closes R to G on the ignition control board. The control waits for a 1 second thermostat debounce delay before responding to the call for fan by ramping the circulating blower up to 50% of the cooling speed. When the call for continuous fan is satisfied, the control immediately ramps down the circulating blower.

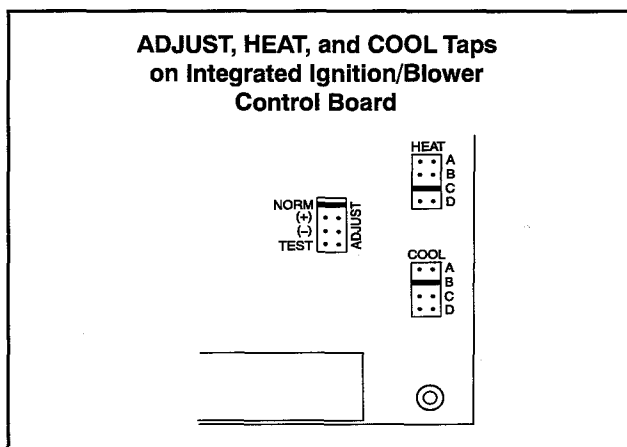


Figure 37

### Primary and Secondary Limits

The primary limit is located on the heating compartment vestibule panel. The secondary limits (if equipped) are located in the blower compartment, attached to the back side of the blower. These auto reset limits are factory set and require no adjustment.

### Flame Rollout Switches (Two)

These manually reset switches are located on (or inside of) the burner box. If tripped, check for adequate combustion air before resetting.

### Pressure Switches

The pressure switch assembly (includes two switches) is located in the heating compartment adjacent to the combustion air inducer. These switches check for proper combustion air inducer operation before allowing ignition trial. The switches are factory-set and require no adjustment.

### Temperature Rise

Place the unit into operation with a second-stage heating demand. After supply and return air temperatures have stabilized, check the temperature rise. If necessary, adjust the heating blower speed to maintain the temperature rise within the range shown on the unit nameplate. Increase the blower speed to decrease the temperature rise. Decrease the blower speed to increase the temperature rise. Failure to properly adjust the temperature rise may cause erratic limit operation.

### Thermostat Heat Anticipation

Set the heat anticipator setting (if adjustable) according to the amp draw listed on the wiring diagram that is attached to the unit.

**NOTE:** Do not secure the electrical conduit directly to the air ducts or structure.

### Sequence of Operation

#### Heating

On a call for heat from the room thermostat, the control board performs a 1 second self check. Upon confirmation that the pressure switch contacts are in an open position, the control energizes the combustion blower on high speed. The control then checks for adequate combustion air by making sure the low-fire pressure switch contacts are closed.



The igniter energizes and is allowed to warm up for 20 seconds before the gas valve energizes on 1<sup>st</sup> stage and burners ignite. 45 seconds after the control confirms ignition has occurred, the control drops the combustion blower to low speed.

The circulating blower ramps up to 50% of 1<sup>st</sup> stage heat speed and operates at that speed for one minute (including ramp up time), then at 75% of 1<sup>st</sup> stage heat speed for an additional minute. After that, the circulating blower operates at full 1<sup>st</sup> stage heat speed until either the heat call is satisfied or the thermostat initiates a call for 2<sup>nd</sup> stage heat. On a call for 2<sup>nd</sup> stage heat, the control energizes the circulating air blower on full CFM 2<sup>nd</sup> stage heat.

If the automatic heat staging option is being used the furnace does not switch to 2<sup>nd</sup> stage heat in response to a call from the thermostat but instead operates at 1<sup>st</sup> stage heat for the duration of the selected time before automatically switching to 2<sup>nd</sup> stage heat.

When the call for heat is satisfied, the gas valve and combustion air blower shut down. The control board shuts off the gas valve and runs the combustion blower for an additional 15 seconds. The circulating air blower continues to run for 2 minutes at 82% of the selected heating speed (low fire or high fire) before ramping down.

In the event the unit loses ignition, the control will attempt to recycle up to five times before it goes into a 1 hour lockout. Lockout may be manually reset by removing power from the control for more than 1 second or removing the thermostat call for heat for more than 3 seconds.

If during a heating cycle the limit control senses an abnormally high temperature and opens, the control board de-energizes the gas valve and the combustion blower while the circulating blower ramps up to 2<sup>nd</sup> stage heat speed. The circulating blower remains energized until the limits are closed.

### **Fan On**

When the thermostat is set for continuous fan operation and there is no demand for heating or cooling, a call for fan closes the R to G circuit and the circulating blower motor runs at 50% of the selected cooling CFM until switched off. When the call for fan is turned off, the control de-energizes the circulating blower.

### **Cooling**

The unit is set up at the factory for single stage cooling. For two stage cooling operation, clip the jumper wire located between the Y to Y2 terminals on the integrated ignition/blower control board.

If the active dehumidification feature is enabled, the circulating blower runs at 70% of the selected cooling speed as long as there is a call for dehumidification.

### **WARNING**

The system must not be in either the passive or active dehumidification mode when charging a cooling system.

### **Single Stage Cooling**

A call for cooling from the thermostat closes the R to Y circuit on the integrated ignition/blower control board. The control waits for a 1-second delay before energizing the circulating blower to 82% of the selected cooling CFM (passive dehumidification mode). After 7.5 minutes, the circulating blower automatically ramps up to 100% of the selected cooling airflow. When the call for cooling is satisfied, the circulating blower ramps back down to 82% of the selected cooling airflow for 1 minute, then shuts off.

### **Two Stage Cooling**

A call for 1<sup>st</sup> stage cooling from the thermostat closes the R to Y circuit on the control board. The control waits for a 1-second delay before energizing the circulating blower. The blower motor runs at 57% of the selected air flow for the first 7.5 minutes of the 1<sup>st</sup> stage cooling demand (passive dehumidification mode). After 7.5 minutes, the blower motor runs at 70% of the selected cooling air flow until 1<sup>st</sup> stage cooling demand is satisfied.

A call for 2<sup>nd</sup> stage cooling from the thermostat closes the R to Y2 circuit on the control board. The blower motor ramps up to 100% of the selected cooling air flow. When the demand for cooling is met, the blower ramps down to Y1 until satisfied, then ramps down to 57% for 1 minute, then turns off.

### **Heat Pump**

For heat pump operation, clip the jumper wire located below the O terminal on the integrated ignition/blower control board. In heat pump mode, a call for heat will result in the circulating air blower operating at the selected cooling airflow after a brief ramp-up period.

### **Emergency Replacement Motor Operation**

If the variable speed motor needs to be replaced in an emergency situation (such as "no heat") and an exact replacement motor is not immediately available, a standard PSC motor of equivalent frame size, voltage, rotation, and horsepower can be **temporarily** installed until the correct replacement motor can be obtained.

Connect the desired speed tap to the "EAC" terminal and the neutral tap to the neutral terminal on the ignition control (refer to the furnace wiring diagram). The ignition control will control the motor's operation, including a nominal 20 second "on" delay with a call for heat and a nominal 180 second "off" delay when the thermostat is satisfied. It will also operate the motor on a call for cooling, with no "on" or "off" delays.

Verify that the unit is operating at the desired speed and within the rise range as shown on the unit rating plate.

**The correct replacement motor must be installed as soon as possible to ensure continued satisfactory operation of the furnace.**

### Control Diagnostics

#### Troubleshooting

Make the following visual checks before troubleshooting:

1. Check to see that the power to the furnace and the integrated ignition/blower control board is ON.
2. The manual shutoff valves in the gas line to the furnace must be open.
3. Make sure all wiring connections are secure.
4. Review the Sequence of Operation.

Start the system by setting thermostat above room temperature. Observe system response. Then use the information provided in this section to check the system operation.

The furnace has a built-in, self-diagnostic capability. If a system problem occurs, a fault code is shown by a red LED on the control board. The control continuously monitors its own operation and the operation of the system. If a failure occurs, the LED will indicate the failure code. The flash codes are presented in Table 11.

#### Fault Code History Button

The control stores the last five fault codes in memory. A pushbutton switch is located on the control. When the pushbutton switch is pressed and released, the control flashes the stored fault codes. The most recent fault code is flashed first; the oldest fault code is flashed last. To clear the fault code history, press and hold the pushbutton switch in for more than 5 seconds before releasing.

#### Failure Codes - Red LED

LED Status	Fault Description
LED Off	No power to control or control hardware fault detected
LED On	Normal operation
1 Flash	Flame Present with gas valve off
2 Flashes	Pressure switch closed with inducer off
3 Flashes	Low-fire pressure, rollout, or aux limit switch open
4 Flashes	High limit switch open
5 Flashes	Not used
6 Flashes	Pressure switch cycle lockout
7 Flashes	Lockout due to no ignition
8 Flashes	Lockout due to too many flame dropouts
9 Flashes	Incorrect polarity and phasing

**Table 11**

#### High Heat State - Green LED

LED Status	Description
LED Off	No demand for high heat
LED On	High heat demand, operating normally
LED Flashing	High heat demand, high pressure switch not closed

**Table 12**

### High Heat State LED

On A95DF2V and 95G2DFV models, a green LED is provided on the control board to indicate high heat state (see Table 12).

### CFM LED

On A95DF2V and 95G2DFV models equipped with a variable speed motor, an amber LED is provided on the control board to display CFM. To determine what CFM the motor is delivering at any time, count the number of times the amber LED flashes. Each flash signifies 200 CFM; count the flashes and multiply by 200 to determine the actual CFM delivered (for example: 5 flashes x 200 = 1000 CFM).

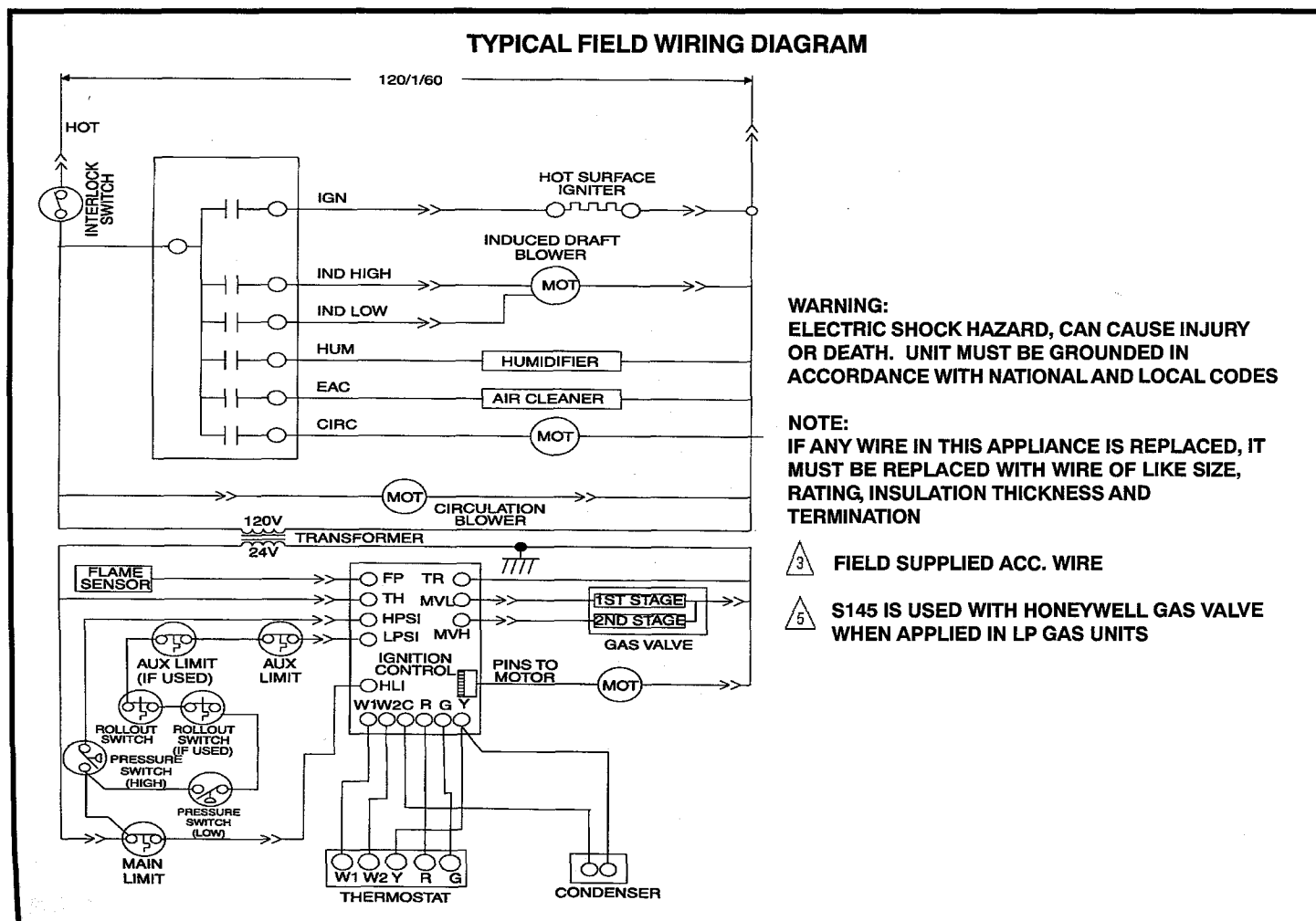
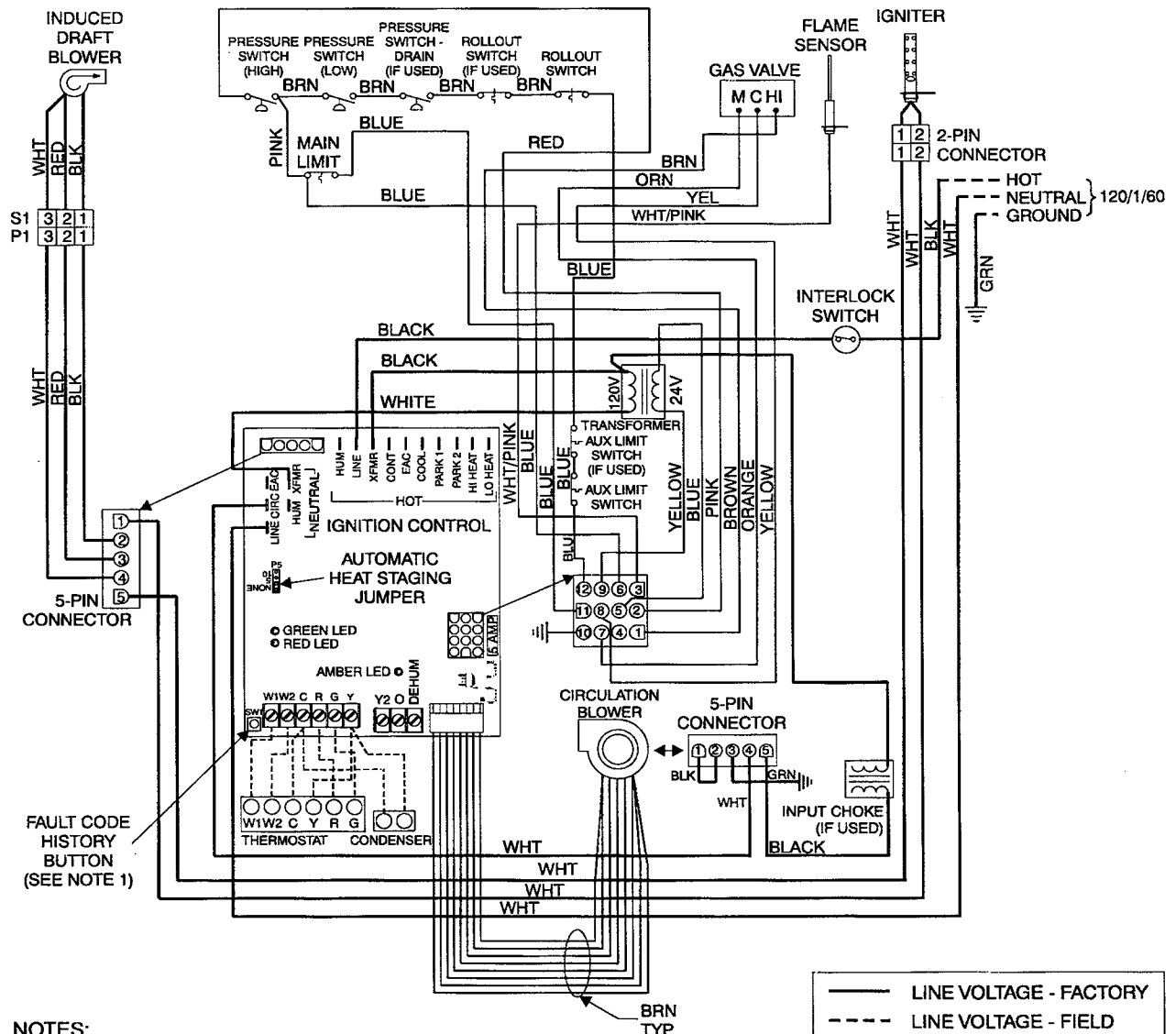


Figure 38

## TYPICAL WIRING DIAGRAM



### NOTES:

1. PRESS AND RELEASE FAULT CODE HISTORY BUTTON TO DISPLAY FAULT CODES. TO ERASE CODES, PRESS AND HOLD BUTTON IN FOR MORE THAN 5 SECONDS
2. IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE FURNACE MUST BE REPLACED, IT MUST BE REPLACED WITH WIRING MATERIAL HAVING A TEMP. RATING OF AT LEAST 90°C.
3. PROPER POLARITY MUST BE OBSERVED FOR FIELD LINE VOLTAGE SUPPLY; IGNITION CONTROL WILL LOCK OUT IF POLARITY IS REVERSED.
4. FOR TEMPORARY SERVICE REPLACEMENT OF CIRCULATING BLOWER MOTOR WITH PSC MOTOR, CONNECT DESIRED SPEED TAP TO "EAC" TERMINAL AND NEUTRAL TAP TO NEUTRAL TERMINAL ON IGNITION CONTROL.
5. DO NOT CONNECT C (COMMON) CONNECTION BETWEEN INDOOR UNIT AND THERMOSTAT EXCEPT WHEN REQUIRED BY THE INDOOR THERMOSTAT. REFER TO THE THERMOSTAT INSTALLATION INSTRUCTIONS.

Figure 39

## Unit Start-Up

*FOR YOUR SAFETY READ BEFORE OPERATING*

### **WARNING**

Do not use this furnace if any part has been underwater. A flood-damaged furnace is extremely dangerous. Attempts to use the furnace can result in fire or explosion. Immediately call a qualified service technician to inspect the furnace and to replace all gas controls, control system parts, and electrical parts that have been wet or to replace the furnace, if deemed necessary.

### **WARNING**



Danger of explosion. Can cause injury or product or property damage. Should the gas supply fail to shut off or if overheating occurs, shut off the gas valve to the furnace before shutting off the electrical blower deck, before performing any service procedure.

### **CAUTION**

Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch.

**BEFORE LIGHTING** the unit, smell all around the furnace area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

The gas valve on the unit is equipped with a gas control switch (lever). Use only your hand to move switch. Never use tools. If the switch will not move by hand, do not try to repair it. Force or attempted repair may result in a fire or explosion.

#### **Placing the furnace into operation:**

This furnace is equipped with an automatic hot surface ignition system. Do not attempt to manually light burners on this furnace. Each time the thermostat calls for heat, the burners will automatically light. The ignitor does not get hot when there is no call for heat on these units.

## Priming Condensate Trap

The condensate trap should be primed with water prior to start-up to ensure proper condensate drainage. Either pour 10 fl. oz. (300 ml) of water into the trap, or follow these steps to prime the trap:

1. Follow the lighting instructions to place the unit into operation.
2. Set the thermostat to initiate a heating demand.
3. Allow the burners to fire for approximately 3 minutes.
4. Adjust the thermostat to deactivate the heating demand.
5. Wait for the combustion air inducer to stop. Set the thermostat to initiate a heating demand and again allow the burners to fire for approximately 3 minutes.
6. Adjust the thermostat to deactivate the heating demand and wait for the combustion air inducer to stop. At this point, the trap should be primed with sufficient water to ensure proper condensate drain operation.

### **WARNING**

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or death.

## Gas Valve Operation

1. **STOP!** Read the safety information at the beginning of this section.
2. Set the thermostat to the lowest setting.
3. Turn **OFF** all electrical power to the unit.
4. This furnace is equipped with an ignition device which automatically lights the burners. Do **not** try to light the burners by hand.
5. Remove the heating compartment access panel.
6. Move gas valve switch to **OFF**. See Figure 40.
7. Wait five minutes to clear out any gas. If you then smell gas, **STOP!** Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas go to next step.
8. Move gas valve switch to **ON**. See Figure 40.

### Gas Valve Shown In "ON" Position

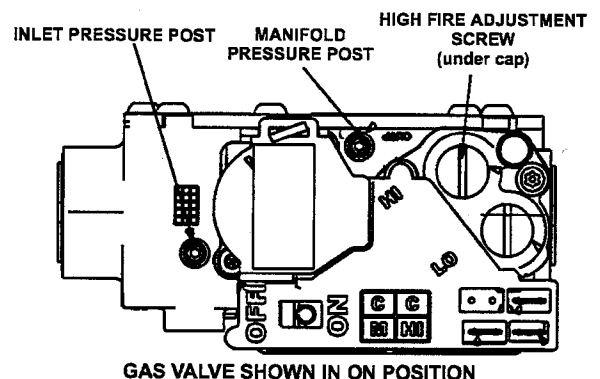


Figure 40

9. Replace the heating compartment access panel.
10. Turn on all electrical power to the unit.
11. Set the thermostat to desired setting.

**NOTE:** When unit is initially started, steps 1 through 11 may need to be repeated to purge air from gas line.

12. If the appliance will not operate, follow the instructions "Turning Off Gas to Unit" and call your service technician or gas supplier.

#### Turning Off Gas to Unit

1. Set the thermostat to the lowest setting.
2. Turn off all electrical power to the unit if service is to be performed.
3. Remove the heating compartment access panel.
4. Move gas valve switch to **OFF**.
5. Replace the heating compartment access panel.

#### Failure To Operate

If the unit fails to operate, check the following:

1. Is the thermostat calling for heat?
2. Are access panels securely in place?
3. Is the main disconnect switch closed?
4. Is there a blown fuse or tripped breaker?
5. Is the filter dirty or plugged? Dirty or plugged filters will cause the limit control to shut the unit off.
6. Is gas turned on at the meter?
7. Is the manual main shut-off valve open?
8. Is the internal manual shut-off valve open?
9. Is the unit ignition system in lockout? If the unit locks out again, inspect the unit for blockages.

#### Heating Sequence Of Operation

1. When thermostat calls for heat, combustion air inducer starts.
2. Combustion air pressure switch proves blower operation. Switch is factory set and requires no adjustment.
3. After a 15 second prepurge, the hot surface ignitor energizes.
4. After a 20 second ignitor warm-up period, the gas valve solenoid opens. A 4-second "Trial for Ignition" period begins.
5. Gas is ignited, flame sensor proves the flame, and the combustion process continues.
6. If flame is not detected after first ignition trial, the ignition control will repeat steps 3 and 4 four more times before locking out the gas valve. The ignition control will then automatically repeat steps 1 through 6 after 60 minutes. To interrupt the 60 minute lockout period, move thermostat from "Heat" to "OFF" then back to "Heat". Heating sequence then restarts at step 1.

## Gas Pressure Adjustment

### Gas Flow (Approximate)

GAS METER CLOCKING CHART				
Model	Seconds for One Revolution			
	Natural		LP	
	1 cu ft Dial	2 cu ft Dial	1 cu ft Dial	2 cu ft Dial
-045	80	160	200	400
-070	55	110	136	272
-090	41	82	102	204
-110	33	66	82	164
Natural-1000 btu/cu ft      LP-2500 btu/cu ft				

Table 13

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for **two** revolutions of gas through the meter. (Two revolutions assures a more accurate time.) **Divide by two** and compare to time in Table 13. If manifold pressure matches Table ?? and rate is incorrect, check gas orifices for proper size and restriction. Remove temporary gas meter if installed.

**NOTE:** To obtain accurate reading, shut off all other gas appliances connected to meter.

#### Supply Pressure Measurement

A threaded plug on the inlet side of the gas valve provides access to the supply pressure tap. Remove the threaded plug, install a field-provided barbed fitting and connect a manometer to measure supply pressure. Replace the threaded plug after measurements have been taken.

#### Manifold Pressure Measurement

1. A manifold post located on the gas valve provides access to the manifold pressure. See Figure 40. Back out the 3/32 Hex screw one turn, connect a piece of 5/16" tubing and connect to a manometer to measure manifold pressure.
2. Start unit and allow 5 minutes for unit to reach steady state.
3. While waiting for the unit to stabilize, observe the flame. Flame should be stable and should not lift from burner. Natural gas should burn blue.
4. After allowing unit to stabilize for 5 minutes, record manifold pressure and compare to value given in Table 13.

**NOTE:** Shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to re-tighten the 3/32 Hex screw.

## Manifold and Supply Line Pressures Altitudes

A95DF2V 95G2DFV	Gas	Manifold Pressure in. w.g.		Supply Line Pressure in. w.g.	
		Low Fire	High Fire	Min.	Max.
All Models	Natural	1.7	3.5	4.5	10.5
	LP/Propane	4.9	10.0	11.0	13.0

**Table 14**

## Proper Combustion

Furnace should operate minimum 15 minutes with correct manifold pressure and gas flow rate before checking combustion. Take combustion sample beyond the flue outlet and compare to the tables below. **The maximum carbon monoxide reading should not exceed 50 ppm.**

A95DF2V 95G2DFV	CO <sub>2</sub> % For Nat		CO <sub>2</sub> % For L.P	
	Low Fire	High Fire	Low Fire	High Fire
045	5.6 - 6.6	7.8 - 8.8	6.6 - 7.6	9.1 - 10.1
070	5.5 - 6.5	7.3 - 8.3	6.5 - 7.5	8.6 - 9.6
090	5.9 - 6.9	7.8 - 8.8	6.9 - 7.9	9.1 - 10.1
110	6.3 - 7.3	8.2 - 9.2	7.3 - 8.3	9.5 - 10.5
The maximum carbon monoxide reading should not exceed 50 ppm.				

**Table 15**

## High Altitude Information

**NOTE:** In Canada, certification for installations at elevations over 4500 feet (1372 m) is the jurisdiction of local authorities.

Units may be installed at altitudes up to 10,000 ft. above sea level without manifold adjustment. Units installed at altitude of 4501 - 10,000 feet (1373 to 3048 m) may require a pressure switch change which can be ordered separately. Table 16 list conversion kit and pressure switch requirements at varying altitudes.

The combustion air pressure switch is factory-set and requires no adjustment.

**NOTE:** A natural to LP/propane gas changeover kit is necessary to convert this unit. Refer to the changeover kit installation instruction for the conversion procedure.

## Conversion Kit and Pressure Switch Requirements at Varying Altitudes

A95DF2V 95G2DFV	Natural to LP/Propane	High Altitude Natural Burner Orifice Kit	High Altitude LP/Propane Burner Orifice Kit	High Altitude Pressure Switch	
	0 - 7500 ft (0 - 2286m)	7501 - 10,000 ft (2286 - 3038m)	7501 - 10,000 ft (2286 - 3038m)	4501 - 7500 ft (1373 - 2286m)	7501 - 10,000 ft (2286 - 3048m)
-045	*78W94	*51W01	*78W97	84W66	84W69
-070				84W65	84W70
-090				84W67	84W65
-110				84W65	84W70

\* Conversion requires installation of a gas valve manifold spring which is provided with the gas conversion kit. Pressure switch is factory set. No adjustment necessary. All models use the factory-installed pressure switch from 0-4500 feet (0-1370 m).

**Table 16**

## Other Unit Adjustments

### Primary Limit

The primary limit is located on the heating compartment vestibule panel. This limit is factory set and requires no adjustment.

### Flame Rollout Switches (Two)

These manually reset switches are located on the front of the burner box. These limits are factory set and require no adjustment.

### Pressure Switch

The pressure switch is located in the heating compartment on the cold end header box. This switch checks for proper combustion air inducer operation before allowing ignition trial. The switch is factory set and must not be adjusted.

### Temperature Rise

After the furnace has been started and supply and return air temperatures have been allowed to stabilize, check the temperature rise. If necessary, adjust the blower speed to maintain the temperature rise within the range shown on the unit nameplate. Increase the blower speed to decrease the temperature. Decrease the blower speed to increase the temperature rise. Failure to adjust the temperature rise may cause erratic limit operation.

### Fan Control

The fan ON time of 30 seconds is not adjustable. The fan OFF delay (amount of time that the blower operates after the heat demand has been satisfied) is 120 seconds and is not adjustable.

## Thermostat Heat Anticipation

Set the heat anticipator setting (if adjustable) according to the amp draw listed on the wiring diagram that is attached to the unit.

### Electrical

1. Check all wiring for loose connections.
2. Check for the correct voltage at the furnace (with furnace operating). Correct voltage is 120 VAC  $\pm$  10%.
3. Check amp-draw on the blower motor with the blower compartment access panel in place.  
Motor Nameplate \_\_\_\_\_ Actual \_\_\_\_\_

### Electronic Ignition

The integrated control has an added feature of an internal Watchguard control. The feature serves as an automatic reset device for integrated control lockout caused by ignition failure. This type of lockout is usually due to low gas line pressure. After one hour of continuous thermostat demand for heat, the Watchguard will break and remake thermostat demand to the furnace and automatically reset the integrated control to begin the ignition sequence.

### Exhaust and Air Intake Pipe

1. Check exhaust and air intake connections for tightness and to make sure there is no blockage.
2. Is pressure switch closed? Obstructed exhaust pipe will cause unit to shut off at pressure switch. Check termination for blockages.
3. Obstructed pipe or termination may cause rollout switches to open. Reset manual flame rollout switches on burner box assembly if necessary.



## Blower Data A95DF2V & 95G2DFV

Model	Motor Size (hp)	Blower Size	Temp Rise	Heating CFM @ .50 w.c.			
				Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V045B12S	1/2	10x9	35-65	735	830	1015	1210
				680	750	930	1070
				625	695	835	1000
			20-50	705	780	975	1110
				655	730	890	1055
				595	670	790	960

Model	Cooling Stage	Speed Adjustment	Cooling CFM @ .50 w.c.			
			Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V045B12S	2nd stage	+	895	1050	1210	1360
		Norm	805	965	1105	1250
		-	735	865	1000	1130
	1st stage	+	640	755	850	975
		Norm	580	695	780	880
		-	545	645	720	795

Model	Motor Size (hp)	Blower Size	Temp Rise	Heating CFM @ .50 w.c.			
				Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V070B16S	3/4	11x10	35-65	1110	1305	1430	1700
				995	1175	1315	1520
				880	1055	1170	1365
			25-55	860	1020	1140	1340
				795	910	1030	1230
				680	825	910	1085

Model	Cooling Stage	Speed Adjustment	Cooling CFM @ .50 w.c.			
			Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V070B16S	2nd stage	+	1110	1340	1575	1800
		Norm	995	1230	1420	1650
		-	880	1085	1290	1460
	1st stage	+	740	915	1055	1255
		Norm	660	820	940	1120
		-	575	735	850	995

## Blower Data A95DF2V & 95G2DFV

Model	Motor Size (hp)	Blower Size	Temp Rise	Heating CFM @ .50 w.c.			
				Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V090C20S	1	11x11	40-70	1395	1555	1695	1825
				1275	1395	1585	1670
				1145	1265	1405	1525
			30-60	1130	1230	1365	1475
				1040	1130	1250	1340
				910	1025	1130	1210

Model	Cooling Stage	Speed Adjustment	Cooling CFM @ .50 w.c.			
			Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V090C20S	2nd stage	+	1335	1600	1750	1980
		Norm	1225	1450	1630	1830
		-	1120	1270	1450	1660
	1st stage	+	955	1115	1265	1450
		Norm	855	1005	1150	1285
		-	750	890	1060	1170

Model	Motor Size (hp)	Blower Size	Temp Rise	Heating CFM @ .50 w.c.			
				Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V110C20S	1	11x11	45-75	1595	1795	1955	2140
				1450	1615	1795	1975
				1290	1460	1610	1795
			35-65	1165	1305	1465	1625
				1055	1185	1315	1475
				930	1070	1180	1320

Model	Cooling Stage	Speed Adjustment	Cooling CFM @ .50 w.c.			
			Setting "D"	Setting "C"	Setting "B"	Setting "A"
A95DF2V110C20S	2nd stage	+	1335	1585	1790	2010
		Norm	1220	1440	1630	1865
		-	1100	1275	1475	1680
	1st stage	+	920	1095	1265	1440
		Norm	830	965	1130	1290
		-	735	860	1035	1155

## Service



### ELECTRICAL SHOCK, FIRE, OR EXPLOSION HAZARD.

Failure to follow safety warnings exactly could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death, or property damage.

Before servicing, disconnect all electrical power to furnace.

When servicing controls, label all wires prior to disconnecting. Take care to reconnect wires correctly. Verify proper operation after servicing.

At the beginning of each heating season, system should be checked as follows by a qualified service technician:

## Blower

Check the blower wheel for debris and clean if necessary. The blower motors are prelubricated for extended bearing life. No further lubrication is needed.



The blower access panel must be securely in place when the blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

## Filters

All air filters are installed external to the unit. Filters should be inspected monthly. Clean or replace the filters when necessary to ensure proper furnace operation. Table 3 lists recommended filter sizes.

## Exhaust and air intake pipes

Check the exhaust and air intake pipes and all connections for tightness and to make sure there is no blockage.

**NOTE:** After any heavy snow, ice or frozen fog event the furnace vent pipes may become restricted. Always check the vent system and remove any snow or ice that may be obstructing the plastic intake or exhaust pipes.

## Electrical

1. Check all wiring for loose connections.
2. Check for the correct voltage at the furnace (furnace operating). Correct voltage is 120 VAC  $\pm$  10%.
3. Check amp-draw on the blower motor with the blower compartment access panel in place.  
Motor Nameplate \_\_\_\_\_ Actual \_\_\_\_\_

## Winterizing and Condensate Trap Care

1. Turn off power to the furnace.
2. Have a shallow pan ready to empty condensate water.
3. Remove the clean out cap from the condensate trap and empty water. Inspect the trap then reinstall the clean out cap.

## Cleaning Heat Exchanger

If cleaning the heat exchanger becomes necessary, follow the below procedures and refer to Figure 1 when disassembling unit. Use papers or protective covering in front of furnace while removing heat exchanger assembly.

1. Turn off electrical and gas supplies to the furnace.
2. Remove the furnace access panels.
3. Disconnect the wires from the gas valve.
4. Remove gas supply line connected to gas valve. Remove gas valve/manifold assembly.
5. Remove sensor wire from sensor. Disconnect 2 pin plug from the ignitor.
6. Disconnect wires from flame rollout switches.
7. Loosen clamps at vent elbow. Disconnect condensate drain tubing from flue collar and remove the vent elbow.
8. Remove four burner box screws at the vestibule panel and remove burner box. Set burner box assembly aside.

**NOTE:** If necessary, clean burners at this time. Follow procedures outlined in Burner Cleaning section.

9. Mark and disconnect all combustion air pressure tubing from cold end header collector box.
10. Mark and remove wires from pressure switches. Remove pressure switches. Keep tubing attached to pressure switches.
11. Disconnect the plug from the combustion air inducer. Remove two screws which secure combustion air inducer to collector box. Remove combustion air inducer assembly. Remove ground wire from vest panel.
12. Remove electrical junction box from the side of the furnace.
13. Mark and disconnect any remaining wiring to heating compartment components. Disengage strain relief bushing and pull wiring and bushing through the hole in the blower deck.
14. Remove the primary limit from the vestibule panel.
15. Remove two screws from the front cabinet flange at the blower deck. Spread cabinet sides slightly to allow clearance for removal of heat exchanger.

5. Remove screws along vestibule sides and bottom which secure vestibule panel and heat exchanger assembly to cabinet. Remove two screws from blower rail which secure bottom heat exchanger flange. Remove heat exchanger from furnace cabinet.
7. Back wash heat exchanger with soapy water solution or steam. If steam is used it must be below 275°F (135°C).
3. Thoroughly rinse and drain the heat exchanger. Soap solutions can be corrosive. Take care to rinse entire assembly.
9. Reinstall heat exchanger into cabinet making sure that the clamshells of the heat exchanger assembly are resting on the support located at the rear of the cabinet. Remove the indoor blower to view this area through the blower opening.
9. Resecure the supporting screws along the vestibule sides and bottom to the cabinet. Reinstall blower and mounting screws.
1. Reinstall cabinet screws on front flange at blower deck.
2. Reinstall the primary limit on the vestibule panel.
3. Route heating component wiring through hole in blower deck and reinsert strain relief bushing.
4. Reinstall electrical junction box.
5. Reinstall the combustion air inducer. Reconnect the combustion air inducer to the wire harness.
3. Reinstall pressure switches and reconnect pressure switch wiring.
7. Carefully connect combustion air pressure switch hosing from pressure switches to proper stubs on cold end header collector box.
3. Reinstall condensate trap.
9. Reconnect exhaust piping and exhaust drain tubing.
9. Reinstall burner box assembly in vestibule area.
1. Reconnect flame rollout switch wires.
2. Reconnect sensor wire and reconnect 2 pin plug from ignitor.
3. Secure burner box assembly to vestibule panel using four existing screws. **Make sure burners line up in center of burner ports.**
4. Reinstall gas valve manifold assembly. Reconnect gas supply line to gas valve.
5. Reconnect wires to gas valve.
3. Replace the blower compartment access panel.
7. Refer to instruction on verifying gas and electrical connections when re-establishing supplies.
3. Follow lighting instructions to light and operate furnace for 5 minutes to ensure that heat exchanger is clean and dry and that furnace is operating properly.
9. Replace heating compartment access panel.

### **Cleaning the Burner Assembly**

1. Turn off electrical and gas power supplies to furnace. Remove upper and lower furnace access panels.
2. Disconnect from the gas valve.
3. Remove the burner box cover.
4. Disconnect the gas supply line from the gas valve. Remove gas valve/manifold assembly.
5. Mark and disconnect sensor wire from the sensor. Disconnect 2 pin plug from the ignitor at the burner box.
6. Remove four screws which secure burner box assembly to vest panel. Remove burner box from the unit.
7. Use the soft brush attachment on a vacuum cleaner to gently clean the face of the burners. Visually inspect the inside of the burners and crossovers for any blockage caused by foreign matter. Remove any blockage.
8. Reconnect the sensor wire and reconnect the 2 pin plug to the ignitor wiring harness.
9. Reinstall the burner box assembly using the existing four screws. Make sure that the burners line up in the center of the burner ports.
10. Reinstall the gas valve manifold assembly. Reconnect the gas supply line to the gas valve. Reinstall the burner box cover.
11. Reconnect wires to gas valve.
12. Replace the blower compartment access panel.
13. Refer to instruction on verifying gas and electrical connections when re-establishing supplies.
14. Follow lighting instructions to light and operate furnace for 5 minutes to ensure that heat exchanger is clean and dry and that furnace is operating properly.
15. Replace heating compartment access panel.

### **Planned Service**

A service technician should check the following items during an annual inspection. Power to the unit must be shut off for safety.

**Fresh air grilles and louvers** (on the unit and in the room where the furnace is installed) - Must be open and unobstructed to provide combustion air.

**Burners** - Must be inspected for rust, dirt, or signs of water.

**Vent pipe** - Must be inspected for signs of water, cracked, damaged or sagging pipe, or disconnected joints.

**Unit appearance** - Must be inspected for rust, dirt, signs of water, burnt or damaged wires, or components.

**Blower access door** - Must be properly in place and provide a seal between the return air and the room where the furnace is installed.

**Return air duct** - Must be properly attached and provide an air seal to the unit.

**Operating performance** - Unit must be observed during operation to monitor proper performance of the unit and the vent system.

**Combustion gases** - Flue products must be analyzed and compared to the unit specifications.

Problems detected during the inspection may make it necessary to temporarily shut down the furnace until the items can be repaired or replaced.

**Instruct the homeowners to pay attention to their furnace.** Situations can arise between annual furnace inspections that may result in unsafe operation. For instance, items innocently stored next to the furnace may obstruct the combustion air supply. This could cause incomplete combustion and the production of carbon monoxide gas.

## REPAIR PARTS LIST

The following repair parts are available through Allied Air dealers. When ordering parts, include the complete furnace model number listed on the CSA nameplate. **Example:** A95DF2V045B12S-01. All service must be performed by a licensed professional installer (or equivalent), service agency, or gas supplier.

### Cabinet Parts

- Heating Compartment Access Panel
- Blower Compartment Access Panel
- Top Cap

### Control Panel Parts

- Transformer
- Integrated Control Board
- Door Interlock Switch

### Blower Parts

- Blower Wheel
- Motor
- Motor Mounting Frame
- Motor Choke
- Blower Housing Cutoff Plate

### Heating Parts

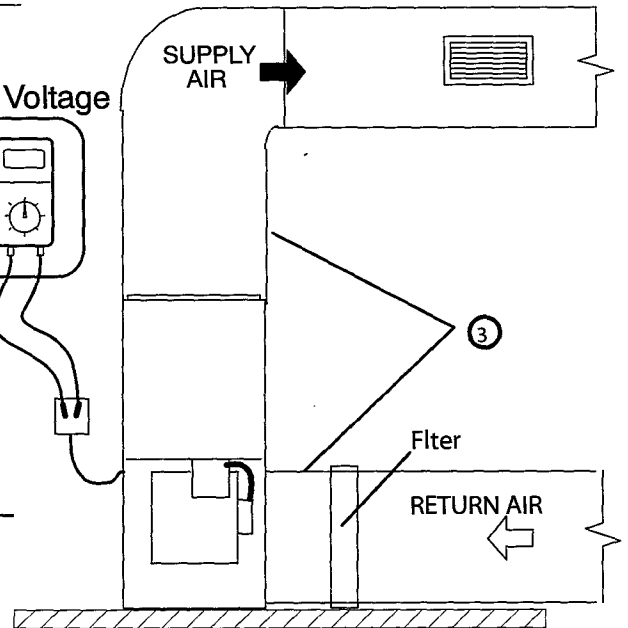
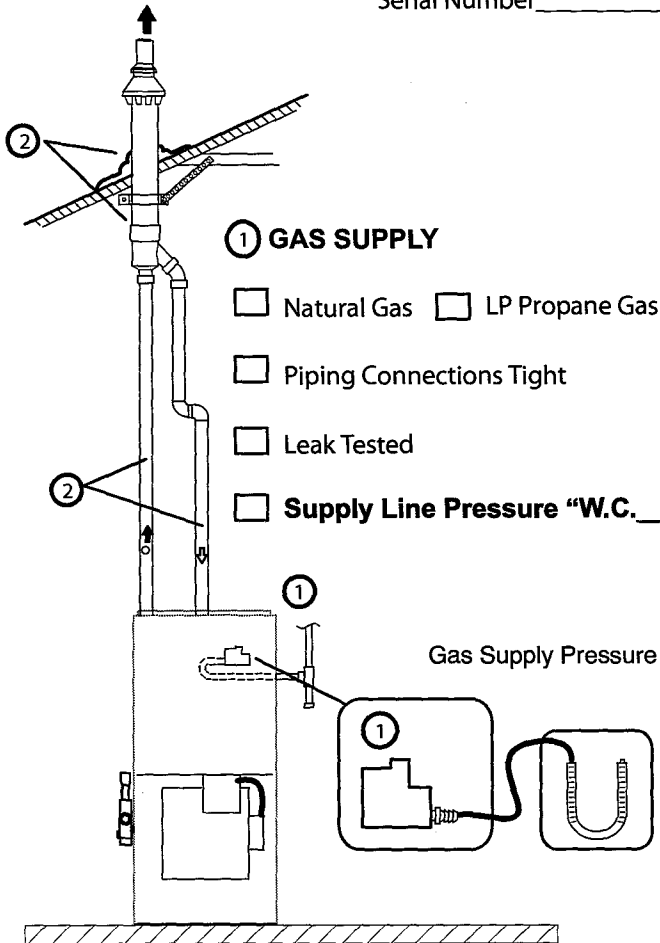
- Flame Sensor
- Heat Exchanger Assembly
- Gas Manifold
- Combustion Air Inducer
- Gas Valve
- Main Burner Cluster
- Main Burner Orifices
- Pressure Switch
- Ignitor
- Primary Limit Control
- Flame Rollout Switches

# Start-UP & Performance Check List

## UNIT SET UP

Furnace:  
Model Number \_\_\_\_\_

Serial Number \_\_\_\_\_



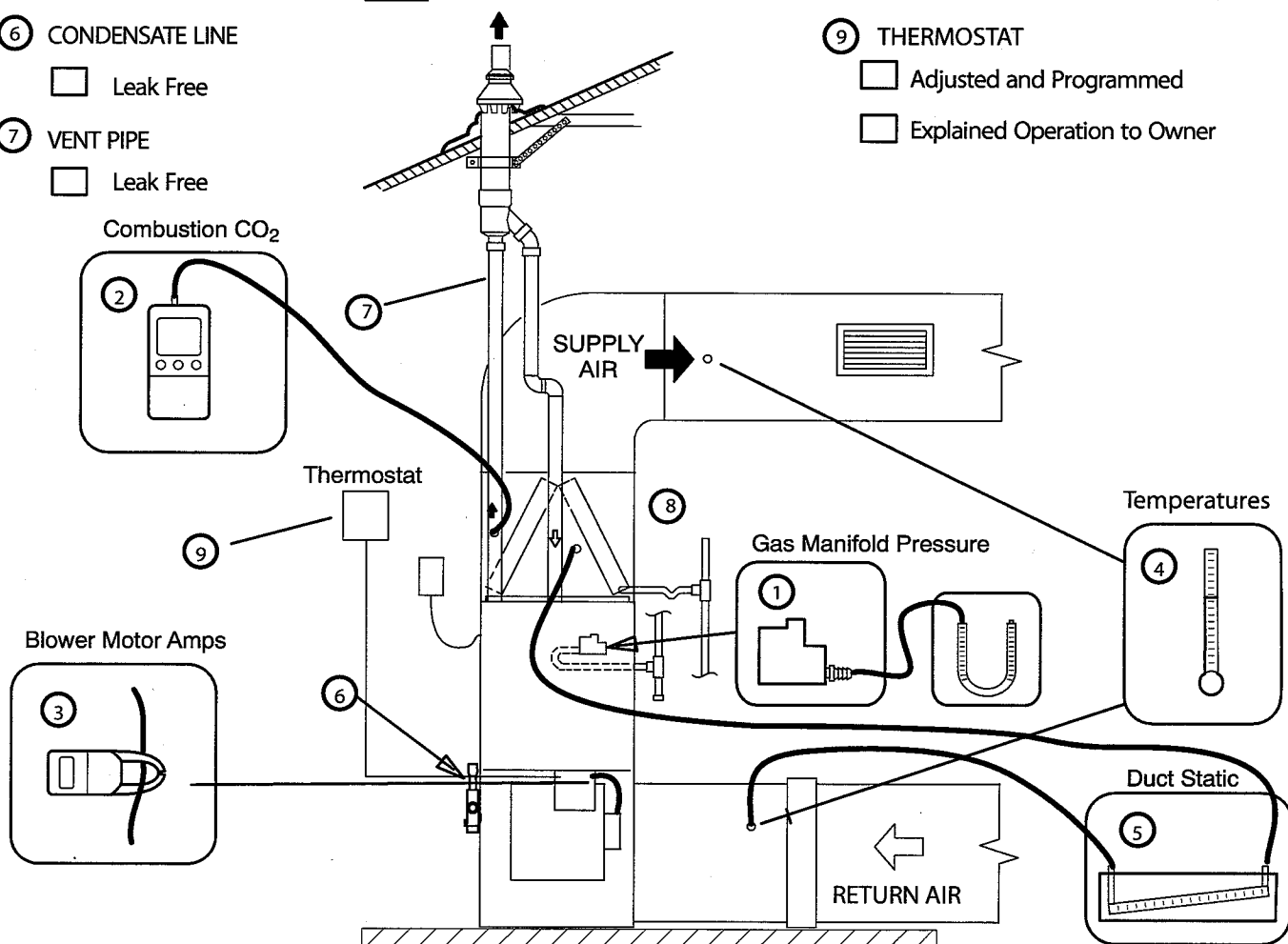
# UNIT OPERATION

## HEATING MODE

- ① GAS MANIFOLD PRESSURE "W.C." \_\_\_\_\_
- ② COMBUSTION SAMPLE CO<sub>2</sub> \_\_\_\_\_% CO \_\_\_\_\_ PPM
- ③ INDOOR BLOWER AMPS \_\_\_\_\_
- ④ TEMPERATURE RISE  
Supply Duct Temperature \_\_\_\_\_  
Return Duct Temperature \_\_\_\_\_  
Temperature Rise = \_\_\_\_\_
- ⑤ TOTAL EXTERNAL STATIC  
Supply External Static \_\_\_\_\_  
Return External Static + \_\_\_\_\_  
Total External Static = \_\_\_\_\_
- ⑥ CONDENSATE LINE  
☐ Leak Free
- ⑦ VENT PIPE  
☐ Leak Free

## COOLING MODE

- ③ INDOOR BLOWER AMPS \_\_\_\_\_
- ④ TEMPERATURE DROP  
Return Duct Temperature \_\_\_\_\_  
Supply Duct Temperature \_\_\_\_\_  
Temperature Drop = \_\_\_\_\_
- ⑤ TOTAL EXTERNAL STATIC (dry coil)  
Supply External Static \_\_\_\_\_  
Return External Static + \_\_\_\_\_  
Total External Static = \_\_\_\_\_
- ⑧ DRAIN LINE  
☐ Leak Free
- ⑨ THERMOSTAT  
☐ Adjusted and Programmed  
☐ Explained Operation to Owner



Contractor's: Name \_\_\_\_\_ Telephone \_\_\_\_\_ Checklist Completed \_\_\_\_\_

Job Address \_\_\_\_\_ Technician's Name \_\_\_\_\_



# REQUIREMENTS for COMMONWEALTH of MASSACHUSETTS

## Modifications to NFPA-54, Chapter 10

### Revise NFPA-54 section 10.8.3 to add the following requirements:

For all side wall, horizontally vented, gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above the finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. **INSTALLATION OF CARBON MONOXIDE DETECTORS.** At the time of installation of the side wall, horizontally vented, gas-fueled equipment, the installing plumber or gas fitter shall observe that a hard wired carbon monoxide detector with an alarm and battery backup is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gas fitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall, horizontally vented, gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.
  - a. In the event that the side wall, horizontally vented, gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery backup may be installed on the next adjacent floor level.
  - b. In the event that the requirements of this subdivision cannot be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.
2. **APPROVED CARBON MONOXIDE DETECTORS.** Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.
3. **SIGNAGE.** A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented, gas fueled heating appliance or equipment. The sign shall read, in print size no less than one half (1/2) inch in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS."

4. **INSPECTION.** The state or local gas inspector of the side wall, horizontally vented, gas-fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.

### EXEMPTIONS: The following equipment is exempt from 24 CMR 5.08(2)(a) 1 through 4:

1. The equipment listed in Chapter 10 entitled "Equipment Not Required to Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and
2. Product Approved side wall, horizontally vented, gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

### MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED.

When the manufacturer of Product Approved side wall, horizontally vented, gas fueled equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

1. Detailed instructions for the installation of the venting system design or the venting system components: and
2. A complete parts list for the venting system design or venting system.

### MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED.

When the manufacturer of Product Approved sidewall, horizontally vented, gas fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems," the following requirements shall be satisfied by the manufacturer:

1. The referenced "special venting system" instructions shall be included with the appliance or equipment installation instructions; and
2. The "special venting systems" shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

**A copy of all installation instructions for all Product Approved side wall, horizontally vented, gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.**