FORM NO. G11-473 REV. 5 Supersedes Form No. G11-473 Rev. 4

GAS FURNACES



RGPL- SERIES ECM Equipped Models with Input Rates from 50,000 to 125,000 BTU/HR [15 to 37 kW] (U.S. & Canadian Models)





CRITERION[®] II PLUS 2 LXE TWO STAGE 80% A.F.U.E.[†] UPFLOW/HORIZONTAL GAS FURNACES

The Rheem[®] Criterion II Plus 2 LXE line of upflow/horizontal gas furnaces are designed for utility rooms, closets, alcoves, or attics. Because of the Criterion's low-profile 34 inch [864 mm] height, the upflow model installed vertically can also be used to satisfy most applications that traditionally call for a horizontal furnace.

The design is certified by CSA International.

Features

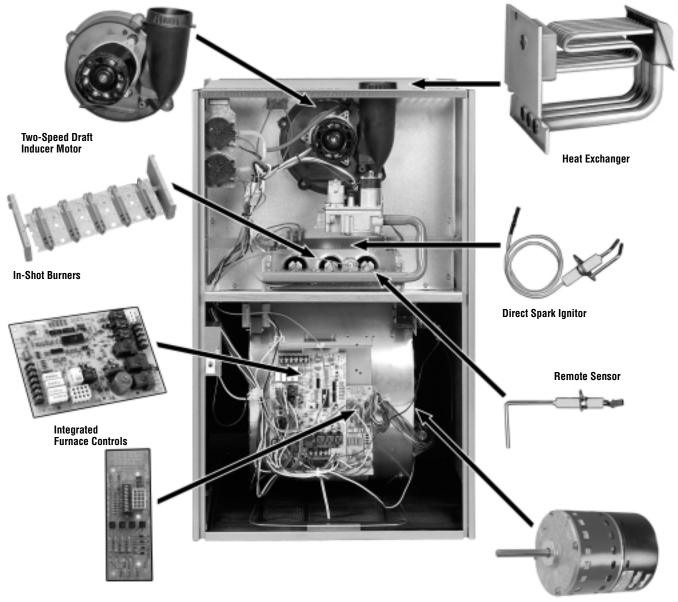
- Patented Heat Exchanger, constructed of both stainless and aluminized steel for the maximum in corrosion resistance.
- Low profile "34 inch" [864 mm] design is lighter and easier to handle, and leaves room for optional equipment.
- Energy efficient and quiet ECM 2+ motor.
- Improves cooling efficiency when matched with rated condensing unit and coil.
- Constant CFM.
- Dip switch settings for selectable heating temperature rise and cooling airflow.
- On-demand dehumidification terminal for improved comfort in cooling mode.
- Convertible from upflow to horizontal left or right without field conversion.
- Left or right side gas and electric inlet connections.
- All models equipped with remote sense feature, an integrated board with humidifier and electronic air cleaner hookups.
- Insulated blower compartment, a slow-open gas valve, a specially designed draft inducer motor and blower motor make it one of the quietest furnaces on the market today.
- Pre-paint galvanized steel cabinet.
- Molded permanent filter.
- Grab-holes in doors to aid in easy door removal and replacement.
- Compatible with single or two-stage thermostat. (For optimal performance, two-stage thermostat recommended.)

A variety of cooling coils and plenums designed to use with Rheem Criterion II Plus 2 LXE gas furnaces are available as optional accessories.

+A.F.U.E. (Annual Fuel Utilization Efficiency) calculated in accordance with Department of Energy test procedures.



RHEEM CRITERION II PLUS 2 LXE TWO STAGE 80% UPFLOW/HORIZONTAL GAS FURNACE



ECM Motor

STANDARD EQUIPMENT

Completely assembled and wired; 2 speed draft inducer; high and low pressure switches; redundant 2 stage main gas control; blower compartment door safety switch; solid state time on/time off blower control; limit control; transformer; direct drive multi-speed blower motor. Furnaces are equipped with cooling/heating relay and transformer (40VA) ready for air conditioning applications. (Please note: a thermostat is not included as standard equipment.) Flame sensor diagnostics; fused protection (secondary), **3rd speed fan option for continuous fan.**

OPTIONAL EQUIPMENT

Side filter frame assembly. Return air cabinet for all sizes. (See Page 6) NOTE: Furnace is not listed for use with fuels other than natural or L.P. (propane) gas.

The complete terms of limited and other warranties are available at our sales office, or through local installer.

All models can be converted by a qualified Rheem distributor or local service dealer to use L.P. (propane) gas without changing burners. Factory approved kits must be used to convert from natural to L.P. (propane) gas and may be ordered as optional accessories from a Rheem parts distributor.

For L.P. (propane) operation, refer to Conversion Kit Index Form.



BEFORE PURCHASING THIS APPLIANCE, READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR RETAILER.

PHYSICAL DATA AND SPECIFICATIONS (UPFLOW) U.S. AND CANADA MODELS

MODEL NUMBERS RGPL- SERIES	05EBMKR 05NBMKR	07EBRKR 07NBRKR	07EBRQR 07NBRQR	10EBRMR 10NBRMR	12EARMR 12NARMR
High Input–BTU/Hr [kW] ②	50,000 [15]	75,000 [22]	75,000 [22]	100,000 [29]	125,000 [37]
Heating Capacity–BTU/Hr [kW] ①	40,900 [12]	61,280 [18]	61,280 [18]	81,470 [24]	101,660 [29]
Low Input–BTU/Hr [kW]	35,000 [10]	52,500 [15]	52,500 [15]	70,000 [20]	87,500 [25]
Heating Capacity–BTU/Hr [kW]	28,000 [8]	41,600 [12]	41,600 [12]	56,000 [16]	70,080 [20]
Heating–Ext. Static Pressure [kPa]	.10 [.025]	.12 [.029]	.12 [.029]	.15 [.037]	.20 [.05]
Blower (D x W) [mm]	11 x 7 [279 x 178]	11 x 10 [279 x 254]			
ECM Motor H.P. [W]	^{3/} 4 [559]	1/2 [373]	³ /4 [559]	1 [746]	1 [746]
Motor Full Load Amps.	9.6	7.7	9.6	12.8	12.8
Unit Amps	8.7	8.7	12.0	12.0	12.0
Maximum Overcurrent Protection	15	15	15	15	15
Heating Speed CFM–High Fire [L/s]	860 [405]	1060 [500]	1060 [500]	1320 [623]	1890 [892]
Heating Speed CFM–Low Fire [L/s]	648 [306]	700 [330]	700 [330]	942 [445]	1296 [573]
Cooling CFM @ .5" [kPa] E.S.P. (Nominal) [L/s]	1200 [566]	1200 [566]	1600 [755]	2000 [944]	2000 [944]
Max. E.S.P. (In. W.C.) [kPa]	0.5 [.12]	0.5 [.12]	0.5 [.12]	0.5 [.12]	0.5 [.12]
Temperature Rise Range °F [°C]	25-55 [13.9-30.6]	30-60 [17-33]	30-60 [17-33]	40-70 [22.2-38.9]	35-65 [19.4-36.1]
Max. Outlet Air Temp. °F [°C]	155 [68.3]	170 [76.6]	170 [76.6]	170 [76.6]	180 [82.2]
Standard Filter Size–Inches [mm]	15 ³ /4 x 25 [400 x 635]	19 ¹ /4 x 25 [489 x 635]	19 ¹ /4 x 25 [489 x 635]	19 ¹ /4 x 25 [489 x 635]	22 ³ /4 x 25 [578 x 635]
Approx. Shipping Weight (Lbs.) [kg]	110 [50]	115 [52]	115 [52]	120 [54]	140 [63]
Return Air Cabinets (Opt.) RXGR- Filter Size [mm]	C17B (2) 12 x 16 [305 x 406]	C21B (2) 20 x 16 [508 x 406]	C21B (2) 20 x 16 [508 x 406]	C21B (2) 20 x 16 [508 x 406]	C24B (2) 24 x 16 [610 x 406]
AFUE ①	80.5%	80.3%	80.3%	80.0%	80.0%

① In accordance with D.O.E. test procedures.

2 See Conversion Kit Index Form for high altitude derate.

GENERAL TERMS OF LIMITED WARRANTY

Rheem will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty.

For Complete Details of the Limited Warranty, Including Applicable Terms and Conditions, See Your Local Installer or Contact the Manufacturer for a Copy.

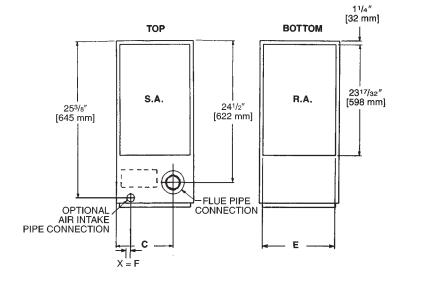
Gas Heat Exchanger Limited WarrantyTwenty (20) Years *Any Other Part.....Five (5) Years

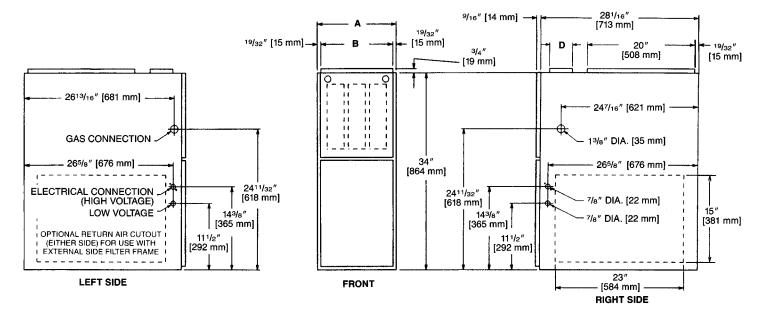
*This five year limited warranty is applicable only to single-phase products installed in residential applications on or after January 1, 2001.

MODEL IDENTIFICATION—UPFLOW MODELS

<u>R</u>	G	<u>P</u>	Ŀ	—		07	Ϋ́Ε	B	<u>R</u>	ĸ	<u>R</u>
Rheem	Gas Furnace	Upflow/ Horizontal	Design Series		Hea Electric Ignition 05E 07E 10E 12E	ting Inpu NOx <u>Model</u> 05N 07N 10N 12N	t Designation Input <u>BTU/HR</u> 50,000 [15 kW] 75,000 [22 kW] 100,000 [29 kW] 125,000 [37 kW]	Variations A = Std. Cabinet B = Wide Cabinet	Blower Designation M = 11 x 7 [279 x 178 mm] R = 11 x 10 [279 x 254 mm]	Heating & Cooling Designation K = 600-1200 CFM [283-566 L/s] M = 1200-2000 CFM [566-944 L/s] Q = 1000-1600 CFM [566-944 L/s]	Fuel Type R = Natural Gas, U.S. and Canadian Standard Furnace

UPFLOW DIMENSIONS





UPFLOW DIMENSIONS AND CLEARANCE TO COMBUSTIBLE MATERIAL (INCHES) [mm]

MODEL								REDUCE	D CLEARA	NCES (IN.)	[mm]	
RGPL-	A	В	C	D	E	LEFT Side	RIGHT SIDE	BACK	ТОР	FRONT	VENT	SHIP. WGTS. (LBS.) [Kg]
05	171/2 [445]	16 ¹¹ /32 [415]	121/8 [308]	1	15 [381]	0	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	105 [47.6]
07, 10	21 [533]	19 ²⁷ /32 [504]	13 ⁷ /8 [352]	1	18 ¹ /2 [470]	0	0	0	1 [25]	3 [76]	6 [152] ③	120 [54.4]
12	241/2 [622]	2311/32 [593]	15 ⁵ /8 [397]	1	22 [559]	0	0	0	1 [25]	3 [76]	6 [152] ③	140 [63.5]

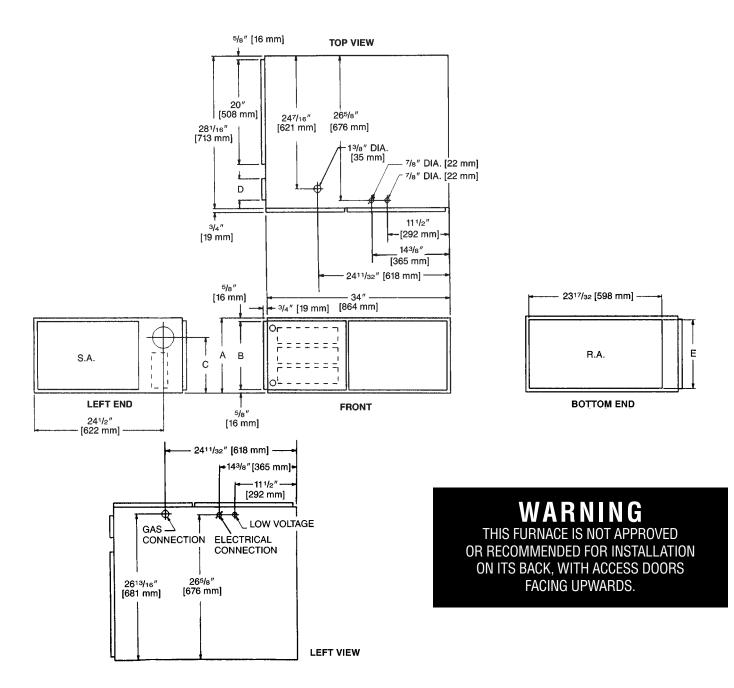
NOTES: ① May require a 3" [76 mm] to 4" [102 mm] or 3" [76 mm] to 5" [127 mm] adapter.

② May be 0" [0 mm] with type B vent.

3 May be 1" [25 mm] with type B vent.

Furnaces must be vented in accordance with the National Fuel Gas Code, ANSI Z223.1 and/or Can/CGA-B149 Installation Codes and in accordance with local codes.

HORIZONTAL DIMENSIONS



HORIZONTAL DIMENSIONS AND CLEARANCE TO COMBUSTIBLE MATERIAL (INCHES) [mm]

MODEL					REDUCED CLEARANCES (IN.) [mm]							
RGPL-	A	В	C	D	E	LEFT Side	RIGHT SIDE	BACK	ТОР	FRONT	VENT	SHIP. WGTS. (LBS.) [Kg]
05	171/2 [445]	16 ¹¹ /32 [415]	12 ¹ /8 [308]	1	15 [381]	0	3 [76] ②	0	1 [25]	3 [76]	6 [152] ③	110 [49.9]
07	21 [533]	19 ²⁷ /32 [504]	137/8 [352]	1	181/2 [470]	0	0	0	1 [25]	3 [76]	6 [152] ③	115 [52.2]
10	21 [533]	19 ²⁷ /32 [504]	13 ⁷ /8 [352]	1	18 ¹ /2 [470]	0	0	0	1 [25]	3 [76]	6 [152] ③	120 [54.4]
12	241/2 [622]	23 ¹¹ /32 [593]	15 ⁵ /8 [397]	1	22 [559]	0	0	0	1 [25]	3 [76]	6 [152] ③	140 [63.5]

NOTES: ① May require a 3" [76 mm] to 4" [102 mm] or 3" [76 mm] to 5" [127 mm] adapter.

② May be 0" [0 mm] with type B vent.

③ May be 1" [25 mm] with type B vent.

Furnaces must be vented in accordance with the National Fuel Gas Code, ANSI Z223.1 and/or Can/CGA-B149 Installation Codes and in accordance with local codes.

ACCESSORIES—UPFLOW

SIDE RETURN FILTER RACK: RXGF-CA

BOTTOM MOUNT: RXGF-CB

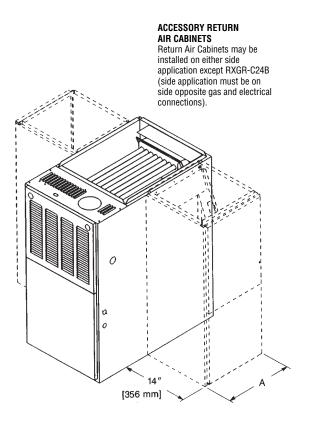
FILTER RACK FILTER SIZES† INCHES [mm]					
MODEL RGPL-	RXGF-CA (SIDE)				
05, 07, 10, 12	15 ³ /4 x 25 [400 x 635]				

†Filter racks are shipped without filters.

Filters shipped with furnace may be used or a suitable 1" [25.4 mm] filter.

RXPF-F01 and F02

FOSSIL FUEL KIT—is for use with Rheem Heat Pumps and Criterion II Plus 2 LXE warm air furnaces. RXPF-F02 meets TVA requirements.



THE RXGR-C24B MAY ONLY BE INSTALLED ON THE SIDE OPPOSITE THE GAS AND ELECTRICAL CONNECTIONS.

RETURN AIR CABINETS	A IN. [mm]	FILTER SIZE IN. [mm]
RXGR-C17B	17 ¹ /2 [445]	(2) 12 x 16 [305 x 406]
RXGR-C21B	21 [533]	(2) 20 x 16 [508 x 406]
RXGR-C24B	241/2 [622]	(2) 24 x 16 [610 x 406]

WARNING: IMPORTANT NOTICE

A SOLID METAL BASE PLATE (SEE TABLE) MUST BE IN PLACE WHEN THE FURNACE IS INSTALLED WITH SIDE RETURN DUCTS. FAILURE TO INSTALL A BASE PLATE COULD CAUSE PRODUCTS OF COMBUSTION TO BE CIRCULATED INTO THE LIVING SPACE AND CREATE POTENTIALLY HAZARDOUS CONDITIONS.

FURNACE WIDTH IN. [mm]	SOLID BOTTOM Kit no.	BASE Plate No.	BASE PLATE SIZE IN. [mm]
171/2 [445]	RXGB-D17	AE-61874-02	15 ¹ /8 x 23 ⁹ /16 [384 x 598]
21 [533]	RXGB-D21	AE-61874-03	185/8 x 239/16 [473 x 598]
241/2 [622]	RXGB-D24	AE-61874-04	25 ⁵ /8 x 23 ⁹ /16 [651 x 598]

FOR HIGH ALTITUDES

HIGH ALTITUDE KIT—Required for all models at altitudes of 5,000 ft. and above. Use kit # RXGY-F13 for all -GPL models.

OPTION CODE FOR HIGH ALTITUDE:

U.S. & Canada – 278

NOTE: High altitude kits and options do **NOT** include additional burner orifices. If a burner orifice change is necessary, they must be ordered through PROSTOCK[®]. See Installation Instructions for more information.

Option – 278 furnaces are shipped with #51 DMS orifices installed. This is one drill size smaller than standard furnaces to account for expected average elevations and heating values typically seen in these areas.

CAUTION: Always follow National Fuel Gas Code (NFGC) guidelines when converting furnaces for high altitudes.

For all installations above 2000 ft. (including all option -278 models), the burner orifice size needs to be recalculated and verified. A burner orifice change may still be required. See Installation Instructions for more information.

NOTE: For Canadian installations only, an optional derate (manifold gas pressure reduction) method may be used to adjust the furnace for altitude. See Installation Instructions for more information. This optional method may **NOT** be used for U.S. installations.

*HUMIDISTAT FOR ON-DEMAND DEHUMIDIFICATION:

41-25066-01

*Available through PROSTOCK®.

BLOWER PERFORMANCE DATA—UPFLOW/HORIZONTAL MODELS

MODEL RGPL-	BLOWER SIZE (D X W) INCHES [mm]	ECM Motor H.P. [W]	BLOWER SPEED	CFM [L/s] AIR DELIVERY External static pressure Inches water column [kPa]
		[44]		.1 [.025]–.5 [.12]
05	11 x 7 [279 x 178]	3/4 [559]	HIGH MED-HI MED LOW	1200 [566] 1000 [472] 800 [378] 600 [283]
07	11 x 10 [279 x 254]	1/2 [373]	HIGH MED-HI MED LOW	1200 [566] 1000 [472] 800 [378] 600 [283]
07	11 x 10 [279 x 254]	3/4 [559]	HIGH MED-HI MED LOW	1600 [755] 1400 [661] 1200 [566] 1000 [472]
10	11 x 10 [279 x 254]	1 [746]	HIGH MED-HI MED LOW	2000 [944] 1600 [755] 1400 [661] 1200 [566]
12	11 x 10 [279 x 254]	1 [746]	HIGH MED-HI MED LOW	2000 [944] 1600 [755] 1400 [661] 1200 [566]

Note: See Form Number C11-206 for MultiFlex® coil data.

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.

RHEEM **AIR CONDITIONING** DIVISION

5600 Old Greenwood Road, Fort Smith, Arkansas 72908



"In keeping with its policy of continuous progress and product improvement, Rheem reserves the right to make changes without notice." PRINTED IN U.S.A. 8-05 DC