

PISTON KIT CHART

OUTDOOR SECTION	GOODMAN INDOOR COIL BTU's	INDOOR PISTON SIZE	PISTON KIT PART NO.	OUTDOOR SECTION	GOODMAN INDOOR COIL BTU's	INDOOR PISTON SIZE	PISTON KIT PART NO.		
CKL18-1	18000	.052	(2)	CLJ36-1	36000	.071	(2)		
	24000	.059 TO .052	B17898-52 (3)		42000	.078 TO .073	B17898-73 (1)		
	29000	.059 TO .052	B17898-52 (3)		47000	.082 TO .073	B17898-73 (1)		
	31000	.068 TO .055	B17898-55 (3)		49000	.082 TO .073	B17898-73 (1)		
	32000	.068 TO .055	B17898-55 (3)		AE(R)36	.074	(2)		
	36000	.071 TO .055	B17898-55 (3)		CLJ42-1	42000	.078	(2)	
	AH18	.049	(2)			48000	.082 TO .078	B17898-78 (1)	
AE(R)24	.062 TO .055	B17898-55 (3)	49000	.082 TO .078	B17898-78 (1)				
CKL24-1	24000	.059	(2)	59000	.090 TO .078	B17898-78 (1)			
	29000	.059	(2)	60000	.090 TO .078	B17898-78 (1)			
	30000	.065 TO .059	B17898-59 (3)	AE(R)48	.082 TO .078	B17898-78 (1)			
	31000	.068 TO .062	B17898-62 (3)	CLJ48-1A	48000	.082	(2)		
	32000	.068 TO .062	B17898-62 (3)		49000	.082	(2)		
	36000	.071 TO .062	B17898-62 (3)		59000	.090 TO .082	B17898-82 (1)		
	AE(R)24	.062	(2)		60000	.090 TO .082	B17898-82 (1)		
CKL30-1	24000	.059 TO .065	(3)		61000	.090 TO .082	B17898-82 (1)		
	29000	0.059 TO .065	(4)		62000	.090 TO .082	B17898-82 (1)		
	30000	.065	(2)		AE(R)48	.082	(2)		
	31000	.068 TO .065	B17898-65 (3)	CLJ60-1	59000	.090 TO .093	B17898-93 (1)		
	32000	.068 TO .065	B17898-65 (3)		60000	.090 TO .093	B17898-93 (1)		
	36000	.071 TO .065	B17898-65 (3)		61000	.090 TO .093	B17898-93 (1)		
	42000	.078 TO .068	B17898-68 (3)		62000	.090 TO .093	B17898-93 (1)		
49000	.082 TO .068	B17898-68 (3)	AE(R)60		.090 TO .093	B17898-93 (1)			
AE(R)30	.068	(2)	CLT24-1A		24000	.059 TO .055	B17898-55 (1)		
AE(R)36	.074 TO .068	B17898-68 (3)			29000	.059 TO .055	B17898-55 (1)		
CKL36-1	35000	.071		(2)	31000	.068 TO .055	B17898-55 (1)		
	36000	.071		(2)	32000	.068 TO .055	B17898-55 (1)		
	42000	.078 TO .073		B17898-73 (3)	36000	.071 TO .055	B17898-55 (1)		
	49000	.082 TO .073		B17898-73 (3)	42000	.078 TO .055	B17898-55 (1)		
	AE(R)36	.074		(2)	49000	.082 TO .055	B17898-55 (1)		
	CKL42-1	42000	.078	(2)	AE(R)24	.062 TO .055	B17898-55 (1)		
		47000	.082 TO .078	B17898-78 (3)	CLT30-1	30000	.065	(2)	
48000		.082 TO .078	B17898-78 (3)	32000		.068 TO .065	B17898-65 (1)		
49000		.082 TO .078	B17898-78 (3)	36000		.071 TO .065	B17898-65 (1)		
6000		.090 TO .078	B17898-78 (3)	42000		.078 TO .065	B17898-65 (1)		
AE(R)48		.082	(2)	49000		.082 TO .065	B17898-65 (1)		
CKL49-1/3		47000	.082 TO .080	B17898-80 (1)		AE(R)36	.074 TO .065	B17898-65 (1)	
	48000	.082 TO .080	B17898-80 (1)	CLT36-1		47000	.082 TO .074	B17898-74 (1)	
	49000	.082 TO .080	B17898-80 (1)		48000	.082 TO .074	B17898-74 (1)		
	59000	.090 TO .080	B17898-80 (1)		49000	.082 TO .074	B17898-74 (1)		
	60000	.090 TO .080	B17898-80 (1)		60000	.090 TO .074	B17898-74 (1)		
	61000	.090 TO .080	B17898-80 (1)		AE(R)36	.074	(2)		
	AE(R)48	.082	(2)		CLT42-1	42000	.078	(2)	
CKL49-1A/3A	47000	.082	(2)			48000	.082 TO .078	B17898-78 (3)	
	48000	.082	(2)	49000		.082 TO .078	B17898-78 (3)		
	49000	.082	(2)	61000		.090 TO .080	B17898-80 (1)		
	59000	.090 TO .082	B17898-82 (1)	62000		.090 TO .080	B17898-80 (1)		
	60000	.090 TO .082	B17898-82 (1)	AE(R)48		.082	(2)		
	61000	.090 TO .082	B17898-82 (1)	CLT48-1		48000	.082	(2)	
	CKL60-1/3	60000	.090		(2)	49000	.082	(2)	
61000		.090	(2)		60000	.090 TO .082	B17898-82 (1)		
62000		.090	(2)		61000	.090 TO .082	B17898-82 (1)		
AE(R)60		.090	(2)		62000	.090 TO .082	B17898-82 (1)		
CKL62-1		59000	.090 TO .093		B17898-93 (1)	AE(R)48	.082	(2)	
		60000	.090 TO .093		B17898-93 (1)	CLT60-1	60000	.090 TO .088	B17898-88 (1)
		61000	.090 TO .093	B17898-93 (1)	61000		.090 TO .088	B17898-88 (1)	
	62000	.090 TO .093	B17898-93 (1)	62000	.090 TO .088		B17898-88 (1)		
	AE(R)60	.090 TO .093	B17898-93 (1)	AE(R)60	.090 TO .088		B17898-88 (1)		
	CLJ18-1	18000	.052 TO .055	B17898-55 (1)	CLQ24-1		31000	.068 TO .059	B17898-59 (1)
		24000	.059 TO .055	B17898-55 (1)			32000	.068 TO .059	B17898-59 (1)
29000		.059 TO .055	B17898-55 (1)	36000			.071 TO .059	B17898-59 (1)	
30000		.065 TO .055	B17898-55 (1)	42000		.078 TO .059	B17898-59 (1)		
31000		.068 TO .055	B17898-55 (1)	47000		.082 TO .059	B17898-59 (1)		
32000		.068 TO .055	B17898-55 (1)	49000		.082 TO .059	B17898-59 (1)		
36000		.071 TO .055	B17898-55 (1)	AE(R)24		.062 TO .059	B17898-59 (1)		
AH18	.049 TO .052	B17898-52 (3)	CLQ30-1	31000	.068 TO .065	B17898-65 (1)			
AE(R)24	.062 TO .055	B17898-55 (1)		32000	.068 TO .065	B17898-65 (1)			
CLJ24-1	24000	.059		(2)	36000	.071 TO .065	B17898-65 (1)		
	29000	.059		(2)	60000	.090 TO .065	B17898-65 (1)		
	30000	.065 TO .059		B17898-59 (1)	61000	.090 TO .065	B17898-65 (1)		
	31000	.068 TO .059		B17898-59 (1)	62000	.090 TO .065	B17898-65 (1)		
	32000	.068 TO .059		B17898-59 (1)	AE(R)36	.074 TO .065	B17898-65 (1)		
	36000	.071 TO .059	B17898-59 (1)	CLQ36-1	49000	.082 TO .073	B17898-73(1)		
	AE(R)24	.062 TO .059	B17898-59 (1)		60000	.082 TO .073	B17898-73(1)		
CLJ24-1A	24000	.059 TO .057	B17898-57(1)		61000	.082 TO .073	B17898-73(1)		
	29000	.059 TO .057	B17898-57(1)		62000	.082 TO .073	B17898-73(1)		
	30000	.065 TO .057	B17898-57(1)		AE(R)36	.082 TO .073	B17898-73(1)		
	31000	.068 TO .057	B17898-57(1)		CLQ42-1	49000	.082 TO .080	B17898-80(1)	
	32000	.068 TO .057	B17898-57(1)			60000	.082 TO .080	B17898-80(1)	
	36000	.071 TO .057	B17898-57(1)	61000		.082 TO .080	B17898-80(1)		
	AE(R)24	.062 TO .057	B17898-57(1)	62000		.082 TO .080	B17898-80(1)		
CLJ30-1	30000	.065	(2)	AE(R)48		.082 TO .080	B17898-80(1)		
	31000	.068 TO .065	B17898-65 (1)	CLQ48-1		49000	.082	(2)	
	32000	.068 TO .065	B17898-65 (1)			60000	.090 TO .082	B17898-82(1)	
	36000	.071 TO .065	B17898-65 (1)		61000	.090 TO .082	B17898-82(1)		
	AE(R)30	.068 TO .065	B17898-65 (1)		62000	.090 TO .082	B17898-82(1)		
	AE(R)36	.071 TO .065	B17898-65 (1)		AE(R)48	.082	(2)		
	CLQ60-1	60000	.090		(2)	CLQ60-1	60000	.090	(2)
61000		.090	(2)		61000		.090	(2)	
62000		.090	(2)	62000	.090		(2)		
AE(R)60		.090	(2)	AE(R)60	.090		(2)		

(1) SUPPLIED WITH OUTDOOR UNIT
 (2) CORRECT PISTON ALREADY PROVIDED ON INDOOR COIL
 (3) PURCHASE PISTON KIT FROM DISTRIBUTOR
 (4) B17898-65 PISTON PROVIDED ON INDOOR COIL
 (5) CORRECT PISTON ALREADY PROVIDED ON OUTDOOR UNIT (AT THE LIQUID SERVICE VALVE)
NOTE: MOST UNITS ARE SHOWN AS THE ROOT UNIT. BTUHS AND ORIFICE SIZES ARE EQUAL FOR REVISED UNITS, UNLESS OTHERWISE NOTED.

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PISTON KIT CHART (cont'd)

OUTDOOR SECTION	GOODMAN INDOOR COIL BTU's	INDOOR PISTON SIZE	PISTON KIT PART NO.	
CPL18-1	1800	.052	(2)	
	2400	.059 TO .052	B17898-52 (3)	
	2900	.059 TO .052	B17898-52 (3)	
	3600	.071 TO .052	B17898-52 (3)	
CPL24-1	2400	.059	(2)	
	2900	.059	(2)	
	3000	.065 TO .059	B17898-59 (3)	
	3100	.068 TO .059	B17898-59 (3)	
	3200	.068 TO .059	B17898-59 (3)	
	3600	.071 TO .059	B17898-59 (3)	
CPL30-1	2900	.059 TO .065	B17898-65 (3)	
	3000	.065	(2)	
	3100	.068	(2)	
	3200	.068	(2)	
	3600	.071 TO .068	B17898-68 (3)	
CPL36-1	3500	.071 TO .074	B17898-74 (1)	
	3600	.071 TO .074	B17898-74 (1)	
	4200	.078 TO .074	B17898-74 (1)	
	4700	.082 TO .074	B17898-74 (1)	
	4800	.082 TO .074	B17898-74 (1)	
	4900	.082 TO .074	B17898-74 (1)	
CPL36-1A	3500	.071 TO .073	B17898-73 (1)	
	3600	.071 TO .073	B17898-73 (1)	
	4200	.078 TO .073	B17898-73 (1)	
	4700	.082 TO .073	B17898-73 (1)	
	4800	.082 TO .073	B17898-73 (1)	
CPL42-1	4200	.078	(2)	
	4700	.082 TO .078	B17898-78 (3)	
	4800	.082 TO .078	B17898-78 (3)	
	4900	.082 TO .078	B17898-78 (3)	
CPL48-1	4700	.082	(2)	
	4900	.082	(2)	
	5900	.090 TO .082	B17898-82 (3)	
	6000	.090 TO .082	B17898-82 (3)	
	6100	.090 TO .082	B17898-82 (3)	
CPL60-1/3	6100	.090 TO .092	B17898-92 (1)	
	CPLJ18-1	1800	.052	(2)
		2400	.059 TO .055	B17898-55 (1)
		3200	.068 TO .055	B17898-55 (1)
3600		.071 TO .055	B17898-55 (1)	
CPLJ24-1	AE(R)24	.062 TO .055	B17898-55 (1)	
	2400	.059 TO .065	B17898-65 (1)	
	3000	.065	(2)	
	3100	.068 TO .065	B17898-65 (1)	
	3200	.068 TO .065	B17898-65 (1)	
	3600	.071 TO .065	B17898-65 (1)	
	4200	.078 TO .065	B17898-65 (1)	
CPLJ24-1A	AE(R)24	.062 TO .065	B17898-65 (1)	
	2400	0.059	(2)	
	3000	.065 TO .059	B17898-59 (1)	
	3100	.068 TO .059	B17898-59 (1)	
	3200	.068 TO .059	B17898-59 (1)	
	3600	.071 TO .059	B17898-59 (1)	
CPLJ30-1	4200	.078 TO .059	B17898-59 (1)	
	AE(R)24	.062 TO .059	B17898-59 (1)	
	3000	.065	(2)	
	3200	.068	(2)	
	3600	.071 TO .068	B17898-68 (1)	
CPLJ36-1	4200	.078 TO .068	B17898-68 (1)	
	AE(R)30	.068	(2)	
	AE(R)36	.074 TO .068	B17898-68 (1)	
	3600	.071	(2)	
CPLJ42-1	4200	.078 TO .074	B17898-74 (1)	
	4900	.082 TO .074	B17898-74 (1)	
	AE(R)36	.074	(2)	
	4200	.078	(2)	
CPLJ48-1	4900	.082 TO .078	B17898-78 (1)	
	6000	.090 TO .078	B17898-78 (1)	
	6100	.090 TO .078	B17898-78 (1)	
	AE(R)48	.082 TO .078	B17898-78 (1)	

(1) SUPPLIED WITH OUTDOOR UNIT
 (2) CORRECT PISTON ALREADY PROVIDED ON INDOOR COIL
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 (4) B17898-65 PISTON PROVIDED ON INDOOR COIL
 (5) CORRECT PISTON ALREADY PROVIDED ON OUTDOOR UNIT (AT THE LIQUID SERVICE VALVE)
NOTE: MOST UNITS ARE SHOWN AS THE ROOT UNIT. BTUHS AND ORIFICE SIZES ARE EQUAL FOR REVISED UNITS, UNLESS OTHERWISE NOTED.

OUTDOOR SECTION	GOODMAN INDOOR COIL BTU's	INDOOR PISTON SIZE	PISTON KIT PART NO.
CPLJ48-1	4800	.082	(2)
	4900	.082 TO .084	B17898-84(1)
	6000	.090 TO .084	B17898-84(1)
	6100	.090 TO .084	B17898-84(1)
	AE(R)48	.082 TO .084	B17898-84(1)
CPLJ60-1	6000	.090 TO .089	B17898-89 (1)
	6100	.090 TO .089	B17898-89 (1)
	6200	.090 TO .089	B17898-89 (1)
	AE(R)60	.090 TO .089	B17898-89 (1)
CPLJ60-1A	6000	.090	(2)
	6100	.090	(2)
	6200	.090	(2)
CPLT24-1	3200	.068 TO .062	B17898-62 (1)
	3600	.071 TO .062	B17898-62 (1)
	4200	.078 TO .062	B17898-62 (1)
CPLT30-1	AE(R)24	.062	(2)
	3200	.068 TO .071	B17898-71 (1)
	3600	.071	(2)
	4200	.078 TO .071	B17898-71 (1)
	AE(R)30	.068 TO .071	B17898-71 (1)
CPLT36-1	AE(R)36	.074 TO .071	B17898-71 (1)
	4800	.082 TO .073	B17898-73 (1)
	4900	.082 TO .073	B17898-73 (1)
	6000	.082 TO .073	B17898-73 (1)
	AE(R)36	.082 TO .073	B17898-73 (1)
CPLT42-1	4900	.082 TO .078	B17898-78 (1)
	6000	.090 TO .078	B17898-78 (1)
	6100	.090 TO .078	B17898-78 (1)
	AE(R)48	.082 TO .078	B17898-78 (1)
CPLT48-1	6100	.090 TO .084	B17898-84 (1)
	AE(R)48	.082 TO .084	B17898-84 (1)
CPLT60-1	6100	.090 TO .092	B17898-92 (1)
	AE(R)60	.090 TO .092	B17898-92 (1)

EXPORT UNITS

CKF36-2L/2LA	36000	0.067	(2)
CKF36-5L/5LA	36000	0.067	(2)
CKF48-5L/5LA	48000	0.076	(2)
CKF60-5L/5LA	60000	.089	(2)
CKF70-5L/5LA	60000	.089	(2)
CPKF24-2L/2LA	24000	.059	(2)
CPKF36-2L/2LA	36000	.067	(2)
CPKF36-5L/5LA	36000	0.067	(2)
CPKF36-2L/2LA	48000	.076 TO .067	B17898-67(3)
CPKF36-5L/5LA	48000	.076 TO .067	B17898-67(3)
CPKF42-5L/5LA	48000	.076 TO .073	B17898-73 (3)
CPKF48-2L/2LA	48000	.076	(2)
CPKF48-5L/5LA	48000	.076	(2)
CPKF60-5L/5LA	60000	.089	(2)
CPKF61-5L/5LA	60000	.089 TO .092	B17898-92 (3)

MINI SPLIT UNITS

HDC12-1A	12000	.045	(5)
	18000	.045	(5)
HDC18-1A	18000	.052	(5)
	24000	.052	(5)
HDC24-1A	24000	.055	(5)
HDP12-1A	12000	.045	(5)
	18000	.045	(5)
HDP18-1A	18000	.052	(5)
	24000	.052	(5)
HDP24-1A	24000	.055	(5)

THROUGH THE WALL UNITS

TWC18-1	18000	.052	(2)
TWC24-1	24000	.059	(2)
	30000	.059	B17898-59 (3)
TWCR30-1	36000	.062	B17898-62 (1)

**AMANA PISTON KIT CHART
VALUE LINE BAG ASSY PISTONS**

Mix-Matched evaporators and Amana condensers will require piston changes as listed below:

WARNING

IT IS ESSENTIAL THAT INDOOR AND OUTDOOR SECTIONS BE PROPERLY MATCHED. FAILURE TO FOLLOW THESE INSTRUCTIONS OR TO PROPERLY MATCH EVAPORATORS AND CONDENSORS CAN RESULT IN UNIT DAMAGE, PROPERTY DAMAGE AND/OR PERSONAL INJURY. NO WARRANTY WILL BE HONORED FOR MIX-MATCHED SYSTEMS THAT FAIL TO ADHERE TO THESE INSTRUCTIONS.

OUTDOOR SECTION	PISTON SIZE	PISTON KIT PART NUMBER	OUTDOOR SECTION	PISTON SIZE	PISTON KIT PART NUMBER
VCA18C2*	0.051	2027 2601 (1)	RCC18C2*	0.055	2027 2602 (1)
VCA24C2*	0.059	2027 2603 (1)	RCC24C2*	0.055	2027 2602 (1)
VCA30C2*	0.063	2027 2604 (1)	RCC30C2*	0.063	2027 2604 (1)
VCA36C2*	0.071	2027 2612 (1)	RCC36C2*	0.069	2027 2605 (1)
VCA42C2*	0.076	2027 2607 (1)	RCC42C2*	0.076	2027 2607 (1)
VCA48C2*	0.082	2027 2614 (1)	RCC48C2*	0.084	2027 2608 (1)
VCA60C2*	0.092	2027 2609 (1)	RCC60C2*	0.092	2027 2609 (1)
VCC18C2*	0.051	2027 2601 (1)	RCE24C2*	0.055	2027 2602 (2)
VCC24C2*	0.059	2027 2603 (1)	RCE30C2*	0.063	2027 2604 (2)
VCC30C2*	0.065	2027 2611 (1)	RCE36C2*	0.069	2027 2605 (2)
VCC36C2*	0.072	2027 2606 (1)	RCE42C2*	0.076	2027 2607 (2)
VCC42C2*	0.076	2027 2607 (1)	RCE48C2*	0.084	2027 2608 (2)
VCC48C2*	0.082	2027 2614 (1)	RCE60C2*	0.092	2027 2609 (2)
VCC60C2*	0.092	2027 2609 (1)			
VHA18C2*	0.055	2027 2602 (1)	RHA18C2*	0.055	2027 2602 (2)
VHA24C2*	0.063	2027 2604 (1)	RHA24C2*	0.063	2027 2604 (2)
VHA30C2*	0.065	2027 2611 (1)	RHA30C2*	0.065	2027 2611 (2)
VHA36C2*	0.071	2027 2612 (1)	RHA36C2*	0.069	2027 2605 (2)
VHA42C2*	0.076	2027 2607 (1)	RHA42C2*	0.074	2027 2607 (2)
VHA48C2*	0.084	2027 2608 (1)	RHA48C2*	0.084	2027 2608 (2)
VHA60C2*	0.092	2027 2609 (1)	RHA60C2*	0.090	2027 2616 (2)
VHC18C2*	0.055	2027 2602 (1)	RHE18C2*	0.055	2027 2602 (2)
VHC24C2*	0.065	2027 2611 (1)	RHE24C2*	0.065	2027 2611 (2)
VHC30C2*	0.065	2027 2611 (1)	RHE30C2*	0.069	2027 2605 (2)
VHC36C2*	0.076	2027 2607 (1)	RHE36C2*	0.076	2027 2607 (2)
VHC42C2*	0.078	2027 2617 (1)	RHE42C2*	0.082	2027 2614 (2)
VHC48C2*	0.084	2027 2608 (1)	RHE48C2*	0.092	2027 2609 (2)
VHC60C2*	0.092	2027 2609 (1)	RHE60C2*	0.098	2027 2610 (2)
RCB18C2*	0.053	2027 2613 (1)	RHF24C2*	0.055	2027 2602 (2)
RCB24C2*	0.059	2027 2603 (1)	RHF30C2*	0.063	2027 2604 (2)
RCB30C2*	0.065	2027 2611 (1)	RHF36C2*	0.069	2027 2605 (2)
RCB36C2*	0.071	2027 2612 (1)	RHF42C2*	0.076	2027 2607 (2)
RCB42C2*	0.076	2027 2607 (1)	RHF48C2*	0.084	2027 2608 (2)
RCB48C2*	0.084	2027 2608 (1)			
RCB60C2*	0.092	2027 2609 (1)			

(1) SUPPLIED WITH THE OUTDOOR UNIT.
(2) PURCHASE PISTON KIT FROM THE DISTRIBUTOR.